Haier SERVICE MANUAL

Order No.AC1012S001V0

Wall mounted Type

DC InverterEK-Series

Model No. HSM18HEKC03/R2(DB)

HSM18HRAC03/R2(DB)

HUM18HC03/R2(DB)

HSM18HEKC03/R2(DB)

HSM18HRAC03/R2(DB)

indoor unit and remote controller

HUM18HC03/R2(DB)outdoor unit

⚠WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public.
It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death

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Haier Group

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1. Introduction

1.1 Safety Cautions

Be sure to read the following safety cautions before conducting repair work.

The caution items are classified into “Warning” and “Caution”. The “Warning” items are especially important since they can lead to death or serious injury if they are not followed closely. The “Caution” items can also lead to serious accidents under some conditions if they are not followed. Therefore, be sure to observe all the safety caution items described below.

About the pictograms

△ This symbol indicates an item for which caution must be exercised.
The pictogram shows the item to which attention must be paid.

○ This symbol indicates a prohibited action.
The prohibited item or action is shown inside or near the symbol.

● This symbol indicates an action that must be taken, or an instruction.
The instruction is shown inside or near the symbol.

After the repair work is complete, be sure to conduct a test operation to ensure that the equipment operates normally, and explain the cautions for operating the product to the customer.

1.1.1 Caution in Repair

Warning	
Be sure to disconnect the power cable plug from the plug socket before disassembling the equipment for a repair. Working on the equipment that is connected to a power supply can cause an electrical shook. If it is necessary to supply power to the equipment to conduct the repair or inspecting the circuits, do not touch any electrically charged sections of the equipment.	
If the refrigerant gas discharges during the repair work, do not touch the discharging refrigerant gas.The refrigerant gas can cause frostbite.	
When disconnecting the suction or discharge pipe of the compressor at the welded section, release the refrigerant gas completely at a well-ventilated place first. If there is a gas remaining inside the compressor, the refrigerant gas or refrigerating machine oil discharges when the pipe is disconnected, and it can cause injury.	
If the refrigerant gas leaks during the repair work, ventilate the area. The refrigerant gas can generate toxic gases when it contacts flames.	
The step-up capacitor supplies high-voltage electricity to the electrical components of the outdoor unit. Be sure to discharge the capacitor completely before conducting repair work.A charged capacitor can cause an electrical shock.	
Do not start or stop the air conditioner operation by plugging or unplugging the power cable plug. Plugging or unplugging the power cable plug to operate the equipment can cause an electrical shock or fire.	

Warning	
Do not repair the electrical components with wet hands. Working on the equipment with wet hands can cause an electrical shock.	
Do not clean the air conditioner by splashing water. Washing the unit with water can cause an electrical shock.	
Be sure to provide the grounding when repairing the equipment in a humid or wet place, to avoid electrical shocks.	
Be sure to turn off the power switch and unplug the power cable when cleaning the equipment. The internal fan rotates at a high speed, and cause injury.	
Do not tilt the unit when removing it. The water inside the unit can spill and wet the furniture and floor.	
Be sure to check that the refrigerating cycle section has cooled down sufficiently before conducting repair work. Working on the unit when the refrigerating cycle section is hot can cause burns.	
Use the welder in a well-ventilated place. Using the welder in an enclosed room can cause oxygen deficiency.	

1.1.2 Cautions Regarding Products after Repair

Warning	
Be sure to use parts listed in the service parts list of the applicable model and appropriate tools to conduct repair work. Never attempt to modify the equipment. The use of inappropriate parts or tools can cause an electrical shock, excessive heat generation or fire.	
When relocating the equipment, make sure that the new installation site has sufficient strength to withstand the weight of the equipment. If the installation site does not have sufficient strength and if the installation work is not conducted securely, the equipment can fall and cause injury.	
Be sure to install the product correctly by using the provided standard installation frame. Incorrect use of the installation frame and improper installation can cause the equipment to fall, resulting in injury.	For integral units only
Be sure to install the product securely in the installation frame mounted on a window frame. If the unit is not securely mounted, it can fall and cause injury.	For integral units only

Warning	
Be sure to use an exclusive power circuit for the equipment, and follow the technical standards related to the electrical equipment, the internal wiring regulations and the instruction manual for installation when conducting electrical work. Insufficient power circuit capacity and improper electrical work can cause an electrical shock or fire.	
Be sure to use the specified cable to connect between the indoor and outdoor units. Make the connections securely and route the cable properly so that there is no force pulling the cable at the connection terminals. Improper connections can cause excessive heat generation or fire.	
When connecting the cable between the indoor and outdoor units, make sure that the terminal cover does not lift off or dismount because of the cable. If the cover is not mounted properly, the terminal connection section can cause an electrical shock, excessive heat generation or fire.	
Do not damage or modify the power cable. Damaged or modified power cable can cause an electrical shock or fire. Placing heavy items on the power cable, and heating or pulling the power cable can damage the cable.	
Do not mix air or gas other than the specified refrigerant (R-410A / R22) in the refrigerant system. If air enters the refrigerating system, an excessively high pressure results, causing equipment damage and injury.	
If the refrigerant gas leaks, be sure to locate the leak and repair it before charging the refrigerant. After charging refrigerant, make sure that there is no refrigerant leak. If the leak cannot be located and the repair work must be stopped, be sure to perform pump-down and close the service valve, to prevent the refrigerant gas from leaking into the room. The refrigerant gas itself is harmless, but it can generate toxic gases when it contacts flames, such as fan and other heaters, stoves and ranges.	
When replacing the coin battery in the remote controller, be sure to disposed of the old battery to prevent children from swallowing it. If a child swallows the coin battery, see a doctor immediately.	

Caution	
Installation of a leakage breaker is necessary in some cases depending on the conditions of the installation site, to prevent electrical shocks.	
Do not install the equipment in a place where there is a possibility of combustible gas leaks. If a combustible gas leaks and remains around the unit, it can cause a fire.	
Be sure to install the packing and seal on the installation frame properly. If the packing and seal are not installed properly, water can enter the room and wet the furniture and floor.	For integral units only

1.1.3 Inspection after Repair

Warning	
Check to make sure that the power cable plug is not dirty or loose, then insert the plug into a power outlet all the way. If the plug has dust or loose connection, it can cause an electrical shock or fire.	
If the power cable and lead wires have scratches or deteriorated, be sure to replace them. Damaged cable and wires can cause an electrical shock, excessive heat generation or fire.	

Warning	
Do not use a joined power cable or extension cable, or share the same power outlet with other electrical appliances, since it can cause an electrical shock, excessive heat generation or fire.	

Caution	
Check to see if the parts and wires are mounted and connected properly, and if the connections at the soldered or crimped terminals are secure. Improper installation and connections can cause excessive heat generation, fire or an electrical shock.	
If the installation platform or frame has corroded, replace it. Corroded installation platform or frame can cause the unit to fall, resulting in injury.	
Check the grounding, and repair it if the equipment is not properly grounded. Improper grounding can cause an electrical shock.	
Be sure to measure the insulation resistance after the repair, and make sure that the resistance is 1 M ohm or higher. Faulty insulation can cause an electrical shock.	
Be sure to check the drainage of the indoor unit after the repair. Faulty drainage can cause the water to enter the room and wet the furniture and floor.	

2. List of Functions

Category	Functions	HSM18HEK/HRAC03/R2(DB) HUM18HC03/R2(DB)
Healthy negative ion	make your room full of an abundance natural negative ions.	N
Child lock	Avoid the child's wrong operation on the remote controller	Y
3D air flow	The 3D airflow is able to deliver the airflow horizontally and vertically.	N
24Hour timer	Use the timer function to set on,or off,or from on to off,or from off to on	Y
Easy clean design	The panel is easy to wash and the airflow vents can be detached easily	Y
Intelligent air	With twin-blade technology ,the airflow can be adjusted not to blow directly	Y
Anti-mold filter	Catches most small particles and remove unpleasant odors effectively.	Y
Sleep mode	The setting temprature and the indoor noise can be adjusted to a more comfortable level when you set the "sleep mode"during night sleep	Y
4 Fan setting	Slect the fan speed LO,MED,HI,AUTO	Y
Auto mode	adjust the last fixed operation mode automatically.	Y
Power mode	Quick cooling or heating	Y
Soft mode	lower noise operation condition	Y
Constant temperature dehumidification	Make dehumidifying in the room while keeping the constant temperature inside	N

Note: Y: Holding Functions
N : No Functions

Model			HSM18HEKC03/R2(DB)		HSM18HRAC03/R2(DB)	
			Cooling	Heating	Cooling	Heating
Capacity Rated (Min.~Max.)		kW	1.5~4.9~5.5	1.6~5.35~5.8	1.5~4.9~5.5	1.6~5.35~5.8
		Btu/h	5100~16700~18700	5400~18200~19800	5100~16700~18700	5400~18200~19800
		kcal/h	1290~4214~4730	1376~4601~4988	1290~4214~4730	1376~4601~4988
Moisture Removal		L/h	2.0	—	2.0	—
Running Current (Rated)		A	6.9	6.6	6.9	6.6
Power Consumption Rated (Min.~Max.)		W	400~1530~1950	405~1480~2000	400~1530~1950	405~1480~2000
Power Factor		%	96	97	96	97
COP Rated (Min.~Max.)		W/W	3.20	3.61	3.20	3.61
Piping Connections	Liquid	mm	φ6.35		φ6.35	
	Gas	mm	φ12.7		φ12.7	
	Drain	mm	φ16.0		φ16.0	
Heat Insulation			Both Liquid and Gas Pipes		Both Liquid and Gas Pipes	
Max. Interunit Piping Length		m	25		25	
Max. Interunit Height Difference		m	15		15	
Chargeless		m	7		10	
Amount of Additional Charge of Refrigerant		g/m	20		20	
Indoor Unit						
Front Panel Color			White		White	
Air Flow Rate	m³/min(cfm)	H	14.2	15.0	14.2	15.0
		M	12.7	13.5	12.7	13.5
		L	11.2	13.0	11.2	13.0
		SL	-	-	-	-
Fan	Type		Cross Flow Fan		Cross Flow Fan	
	Motor Output	W	16		16	
	Speed	Steps	4 Steps, Silent, Auto		4 Steps, Silent, Auto	
Air Direction Control			Right, Left, Horizontal, Downward		Right, Left, Horizontal, Downward	
Air Filter			Removable / Washable / Mildew Proof		Removable / Washable / Mildew Proof	
Running Current (Rated)		A	0.15	0.15	0.15	0.15
Power Consumption (Rated)		W	33	33	33	33
Power Factor		%	96	96	96	96
Temperature Control			Microcomputer Control		Microcomputer Control	
Dimensions (WxDxH)		mm	938X187X265(EK1) 938X191X265(EK2)		938X204X265	
Packaged Dimensions (WxDxH)		mm	1016X304X360		1016X304X360	
Weight		kg	10.5		10.5	
Gross Weight		kg	12.5		12.5	
OperationSound	H/M/L	dBA	42/39/36		42/39/36	
Sound Power	H	dBA	52		52	

Outdoor Unit			HUM18HC03/R2(DB)	
Casing Color			White	
Compressor	Type		rotary Compressor	
	Model		SNB130FGYM2	
	Motor Output	W	900	
RefrigerantOil	Model		FV50S	
	Charge	L	0.5	
Refrigerant	Model		R410a	
	Charge	kg	1.2	
Air Flow Rate	m³/min		35	35
(H/L)	cfm		1235.5	1235.5
Fan	Type		Propeller	
	Motor Output	W	40	
Running Current (Rated)		A	6.9	6.6
Power Consumption (Rated)		W	1530	1480
Power Factor		%	98	98
Starting Current		A	15	
Dimensions(WxDxH)		mm	810X288X688	
Packaged Dimensions (WxDxH)		mm	949X406X745	
Weight		kg	43	
Gross Weight		kg	46.5	
OperationSound	H/L	dBA	51	
Sound Power	H	dBA	61	

Note: The data are based on the conditions shown in the table below.

Cooling	Heating	Piping Length
Indoor ; 27°CDB/19°CWB Outdoor ; 35°CDB/24°CWB	Indoor ; 20°CDB Outdoor ; 7°CDB/6°CWB	5 m

Conversion Formulae
kcal/h=kW×860
Btu/h=kW×3414
cfm=m³/min×35.3

4.Printed Circuit Board Connector Wiring Diagram

4.1：Indoor unit Connectors

Connectors

PCB(1) (Control PCB) For HUM18HC03/R2(DB)

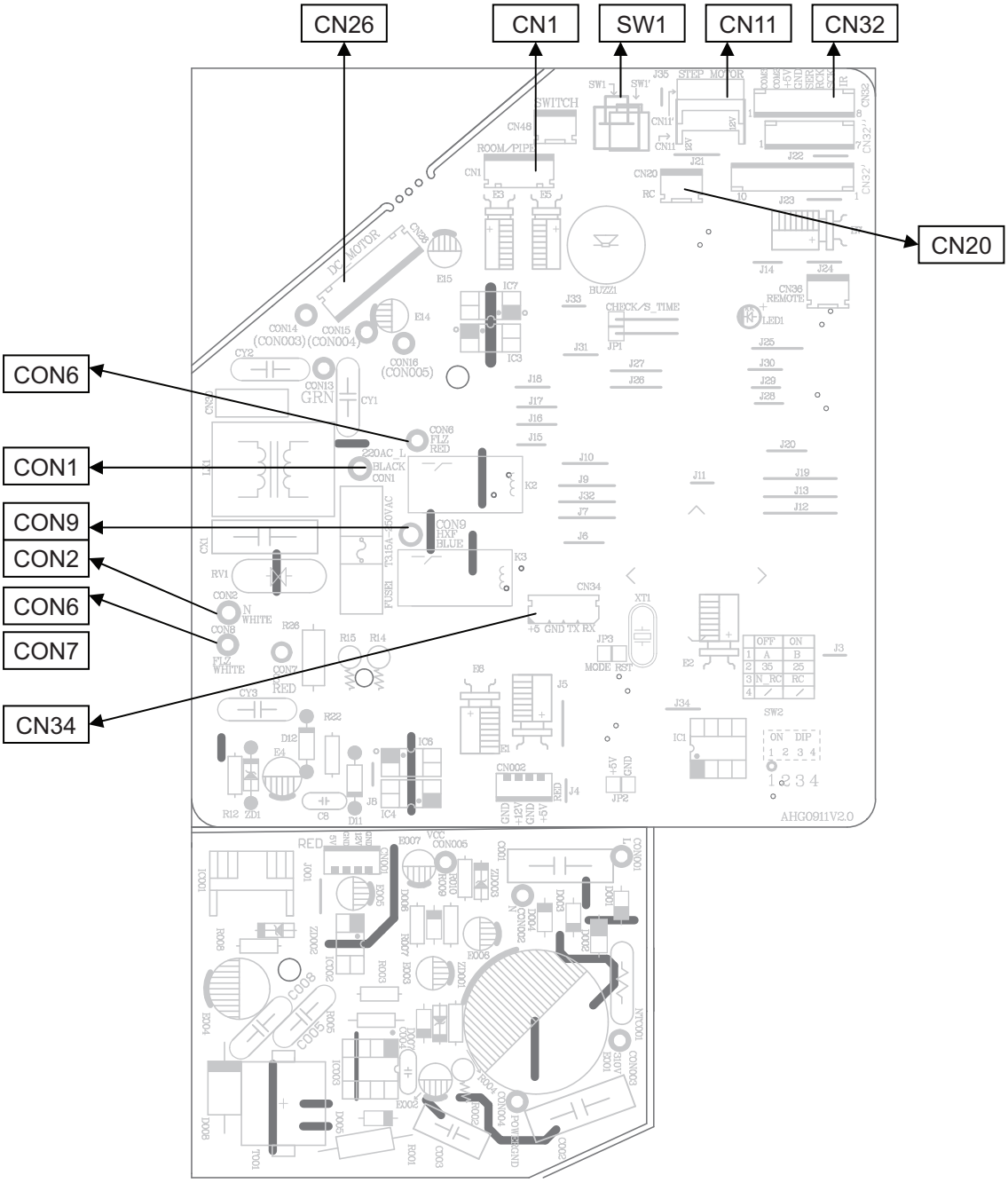
1) CN26 Connector for fan motor
2) CN1 Connector for heat exchanger thermistor and Room temperature thermistor
3) CN11 Connector for UP&DOWN STEP motor
4) CON2 Connector for power N wire
5) CON1 Connector for power L
6) CN32 Connector for display board
7) C0N6,C0N8 Connector for ions generator
8) CON7 Connector for communicate between the indoor board and the outdoor board
9) CON9 Connector for new airflow wire
10) CN34 Connector for long-range control
11) CN20 Connector for room card

Note: Other designations

PCB(1) (INdoor Control PCB)

1) SW1 Connector for Forced operation ON / OFF switch
2) SW2 1 Select remote code A or B,2 Select 25 or 35 ,3 Select room card able or disable
3) SW4 Select 20 or other,if select 20,SW2 must select 25(Select ON)
4) RV1 Varistor
5) FUSE1 Fuse 3.15A/250VAC

PCB(1)


CN26
CN1
SW1
CN11
CN32
CN20
CON6
CON1
CON9
CON2
CON6
CON7
CN34

4.2: outdoor unit

Connectors

PCB(1) (Control PCB)

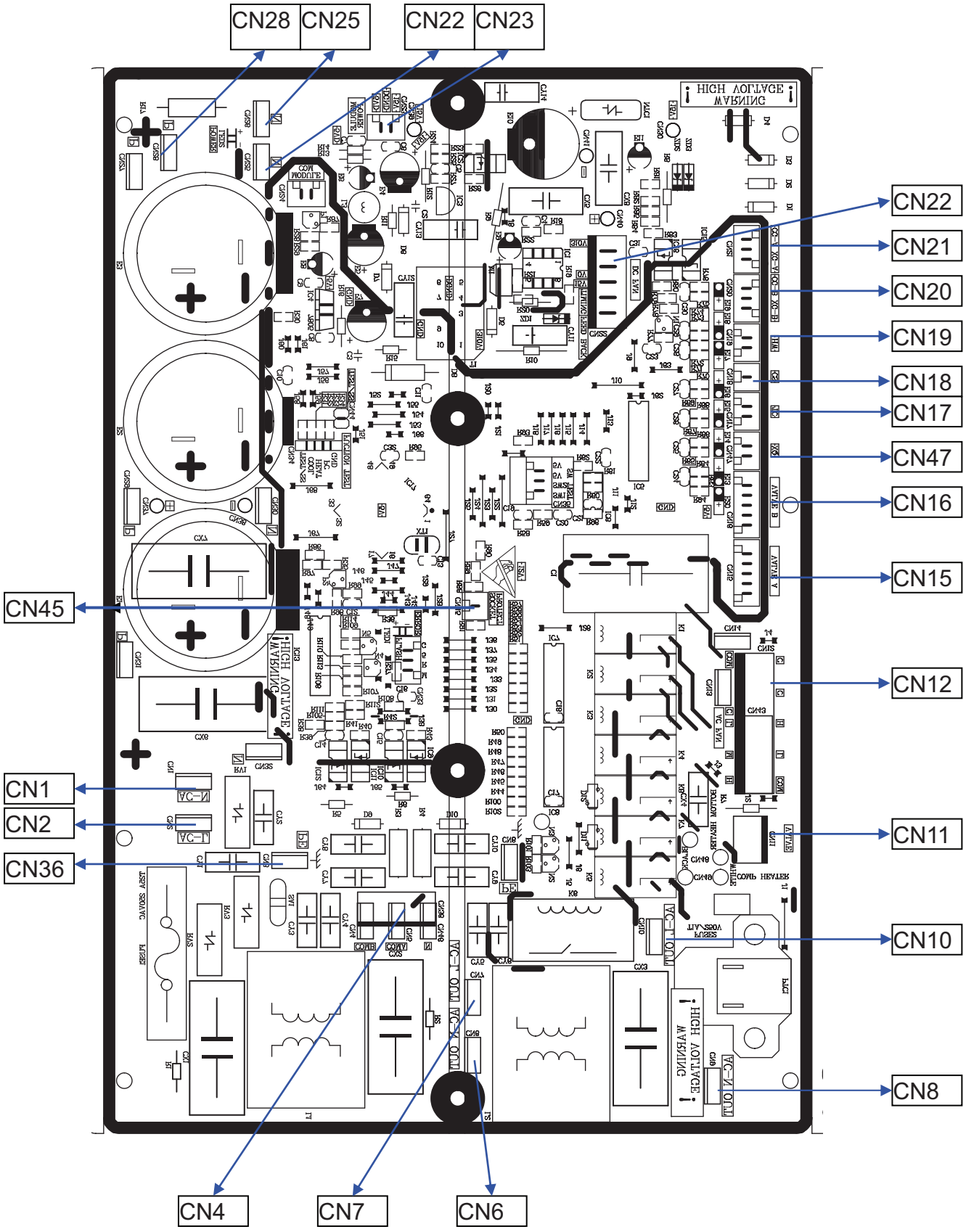
1) CN1,CN2 Connector for power N and L
2) CN3 Connector for ground
3) CN6 CN7 Connector for terminal to indoor unit
4) CN25 Connector for DC POWER 15Vand 5V to the module board
5) CN9,CN10 Connector for CN2,CN1 on the module board
6) CN12 Connector for AC fan motor
7) CN11 Connector for four way valve coil
8) CN17,CN18,CN19, CN47 Connector for thermistors
9) CN24 Connector for communicate between the control board and the module board
10) CN25 CN28 Connector to P and N of the module board
11) CN36 Connector for communicate between indoor and outdoor unit
12) CN15 Connector for electric expansion valves
13) CN45 Connector for terminal socket protect
14) CN22 Connector for DC fan motor

PCB(2) (module PCB)

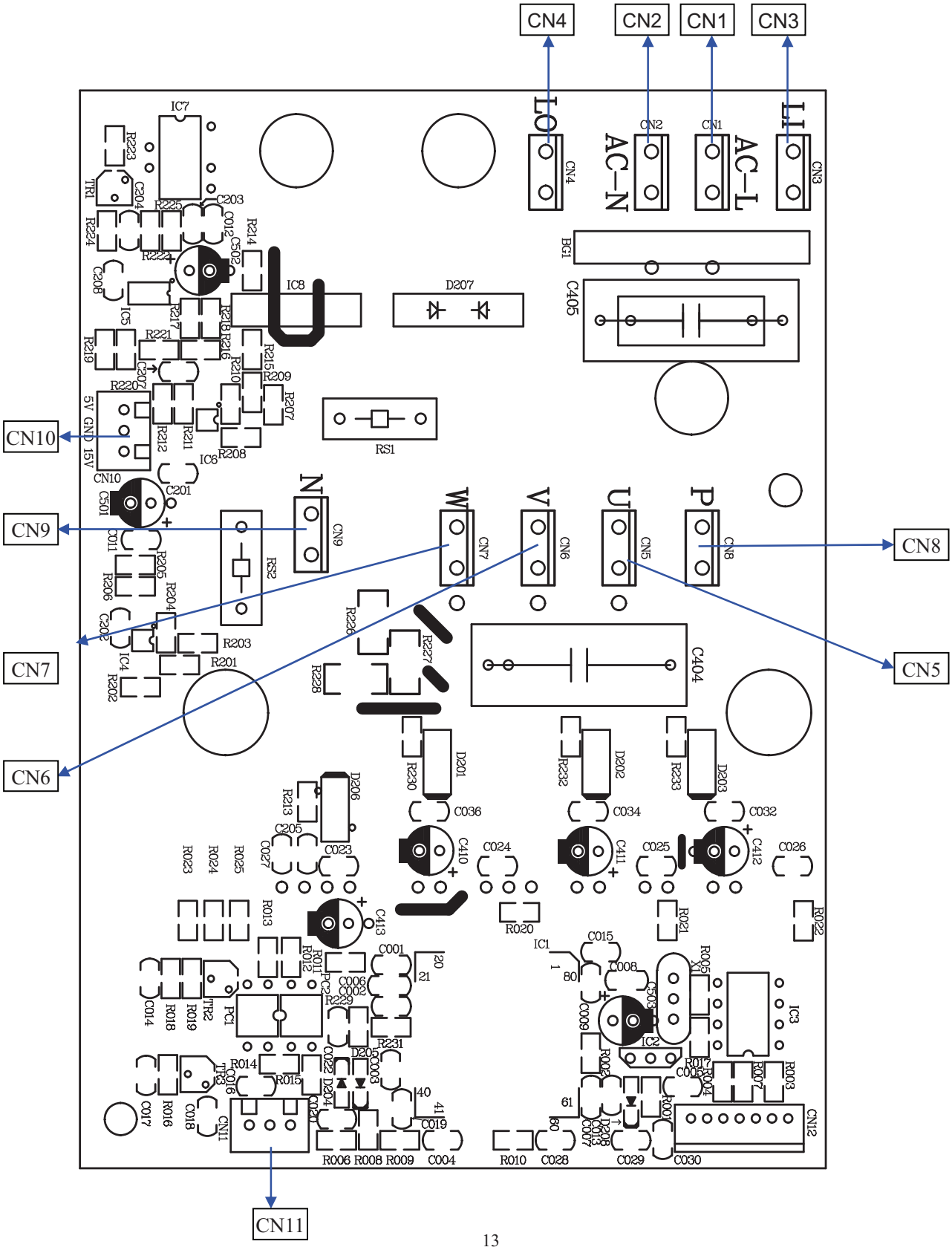
CN10 Connector for the DC power 5V and 15V form the control PCB
CN11 Connector for communicate between the control board and the module board
P(CN8), N(CN9) Connector for capacitance board
LI (CN3),LO(CN4) Connector for reactor
CN5，CN6，CN7 Connector for the U, V, W wire of the compressor

Note: Other Designations
PCB(1) (Control PCB)
1) FUSE 1, (25A,250VAC) FUSE 2(1A,250VAC)
2)LED 1 keep light representative normal ,if keep flash interval representative trouble Alarm
3)RV1,RV2,RV3 Varistor

PCB(1)


CN28
CN25
CN22
CN23
CN22
CN21
CN20
CN19
CN18
CN17
CN47
CN16
CN15
CN12
CN11
CN10
CN8
CN45
CN1
CN2
CN36
CN4
CN7
CN6

PCB(2)


CN4
CN2
CN1
CN3
CN10
CN9
CN7
CN6
CN8
CN5
CN11
LO
AC-N
AC-L
LI
N
W
V
U
P
IC7
IC8
IC6
IC5
IC4
IC1
IC2
IC3
D207
RS1
C405
C404
BG1
CN12

5.Funcitions and Control

5.1 Main functions and control specification of indoor unit

5.1.1 Automatic operation

When the running mode is turned to automation after starting the system, the system will first determine the running mode according to the current room temperature and then will run according to the determined mode. Tr in the following selection conditions means room temperature, Ts means setting temperature, Tp means temperature of indoor coil pipe

Tr≥23℃ Choose Cooling Mode

Tr＜23℃ Choose Heating Mode

After turning to the automation mode, the running mode can be switched between cooling mode, fan mode and heating mode according to the change of the indoor ambient temperature. But the automatic conversion between cooling mode and heating mode must be conducted after 15 minutes.

5.1.2 Cooling operation mode

Temperature control range: 16℃---30℃

Temperature difference: ±1℃

* Control features: When Tr（input airflow）>Ts（set temperature）℃, the compressor will be opened,the indoor fan will operate at the set speed and the mode signal will be sent to the outdoor system. When Tr（input airflow）< Ts（set temperature）℃, the compressor will be opened,the indoor fan will operate at the set speed and the mode signal will be sent to the outdoor system. The system will keep the original status if Tr= Ts.

Airflow speed control: (temperature difference 1℃)

Automatic: When Tr>=Ts+3℃, high speed.

When Ts+1℃=<Tr<Ts+3℃, medium speed

When Tr<Ts+1℃, low speed

When the sensor is off, low speed

When the airflow speed has no delay from the high to low switching, the speed should be delayed for 3 minutes (remain at high speed for 3 minutes.) before the next switch.

Manus: When the system is operating, you can set the high, medium or low speed manually. (When the sensor is on or off, the system will change the speed 2 seconds after receiving the signal.)

*Airgate location control: the location for the airgate can be set according to your needs.

*Defrosting function: preventing the frosting on the indoor heat exchanger (when cooling or demoisture). When the compressor works continuously for 1/6 minutes (adaptable in EEPROM) and the temperature of the indoor coils has been below zero centigrade for 10 seconds, the compressor will be stopped and the malfunction will be recorded in the malfunction list. The indoor system will continue to run. When the temperature of the indoor coil is raised to 7℃, the compressor will be restarted again (the prerequirement of 3 minutes' delay should be satisfied.)

* timing system on/off function.

* Dormant control function.

5.1.3 Demoisture mode.

* temperature control range: 16---30℃

* temperature difference: ±1℃

Control feature: send the demoisture signal to the outdoor system.

When Tr>Ts+2℃, the compressor will be turned on, the indoor fan will operate at the set speed.

When Tr is between the Ts and Ts+2℃, the outdoor system will operate at the high demoisture frequency for 10 minutes and then at the low demoisture mode for six minutes. The indoor fan will operate at low speed.

When Tr< Ts, the outsystem will be stopped, the indoor fan will be stopped for 3 minutes and then turned to the low speed option.

All the frequency converses have a ±1℃ difference.

* Wind speed control: Automatic:

When Tr >= Ts+ 5℃, high speed.

When Ts+3℃≤Tr< Ts+5℃, medium speed.

When Ts+2℃≤Tr< Ts+3℃, low speed.

When Tr<Ts+2℃, light speed.

If the outdoor fan stopped, the indoor fan will be paused for 3 minutes.

If the outdoor fan stopped for more than 3 minutes and the outdoor system still operates, the system will be changed into light speed mode.

When the airflow speed has no delay from the high to low switching, the speed should be delayed for 3 minutes (remain at high speed for 3 minutes.) before the next switch.

Manual: When the sensor is off or Tr< Ts+3℃, the manual operation can not be made. (obligatory automatic operation.)

*Airgate location control: the location for the airgate can be set according to your needs.

*Defrosting function: preventing the frosting on the indoor heat exchanger (when cooling or demoisture). When the compressor works continuously for 1/6 minutes (adaptable in EEPROM) and the temperature of the indoor coils has been below zero centigrade for 10 seconds, the compressor will be stopped and the malfunction will be recorded in the malfunction list. The indoor system will continue to run. When the temperature of the indoor coil is raised to 7℃, the compressor will be restarted again (the prerequirement of 3 minutes' delay should be satisfied.)

* coil protection (synchronic overheating protection) are installed for the four directions latch malfunctions when demoisturing.

* timing system on/off function.

* Dormant control function.

5.1.4 Heating operation mode.

* temperature control range: 16---30℃

* temperature difference: ±1℃

* control feature: the temperature compensation is automatically added and the system will send the heating signals to the outdoor system.

If Tr≤Ts, the outdoor compressor is turned on, the indoor fan will be at the cold air proof mode.

If Tr>Ts+3, the outdoor system is turned off, the indoor fan will be at the heat residue sending mode.

If Tr<Ts+3，the outdoor system will be turned on again, the indoor fan will be at the cold air proof mode.

*Indoor fan control

manual control: You can choose high, medium, low and automatic speed control.

Automatic: When Tr<Ts, high speed.

When Ts=<Tr=<Ts+2℃, medium speed.

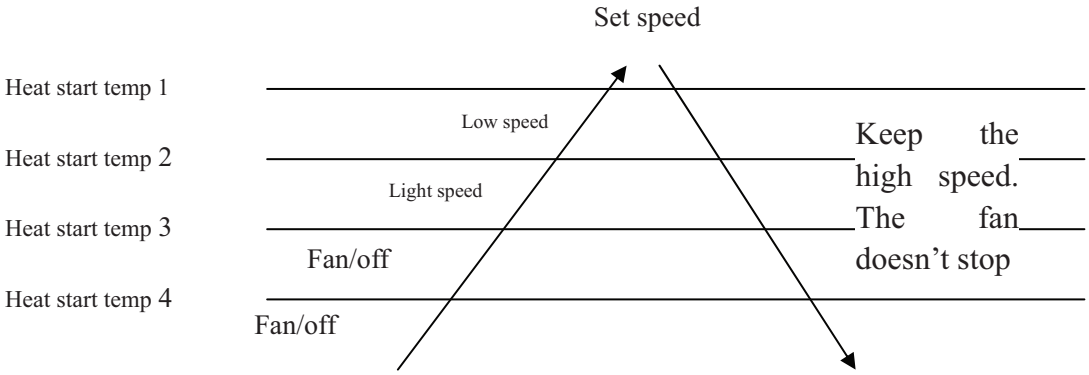
When Tr> Ts+2℃, low speed.

When the airflow speed has no delay from the high to low switching, the speed should be delayed for 3 minutes (remain at high speed for 3 minutes.) before the next switch.

*Airgate location control: the location for the airgate can be set according to your needs.

Coldair proof operation

1. The indoor operation within 4 minutes after the start up is as the following diagram, the air speed can be raised only after the speed has reached a certain level.



2. 4 minutes after the start up of the indoor fan, the light airflow and the low airflow will be turned to the set speed airflow.

3. In the cold air proof operation, the fan won't stop after the start up.

4. During the cold air proof operation, the indoor system will continuously send 'indoor high speed' signals to the outdoor system.

* Residue heat sending. The indoor fan will send the residue heat at a low speed for 20 seconds.

If other conditions are satisified, when the compressor stops, the indoor system will operate at a light speed. The indoor fan will stop when the coil temperature is below the 'heat start temp 4'.

* Defrosting. When the system receives the defrosting signal from outdoors, the indoor fan will stop and the indoor temperature display won't change. At the time, any indoor coil malfunctions will be neglected. When the outdoor defrosting finishes, the coil malfunction will still be neglected until the compressor has been started up for 30 seconds. The indoor temperature display will not change and the system operates at the cold air proof mode.

* Automatic heating temperature compensation: when the system enters the heating mode, the temperature compensation (4) will be added. When the status is switched off, the compensation will be erased.

5.1.5 strength operation

a. the system enters the mode after receiving the 'strength signal'.

Send strength operation signal to the outdoor system.

Strength operation quit if you change the fan mode or operation mode .

The mode change finishes the strength operation.

Entering 'mute', you can have normal operation or signal control such as timing to finish the strength

operation.

When the system is at the automatic option ,There is no strength/ mute function,.

5.1.6 Mute operation

the system enters the mode after receiving the ‘mute signal’.

a. Mute heating: the airflow speed is slight, the system sends the mute signal to the outdoor system.

b. mute cooling: the airflow speed is slight, the system sends the mute signal to the outdoor system.

When the compressor operates, the airflow speed is mute speed. EEPROM is adaptable.

Mute operation can not work under the demoisturing and airflow-sending operation.

5.1.7 Air refreshing

After receiving the signal from the remote control,(HV series: the background light of the ‘health’ logo is green. HS series: the ‘health’indicator will be lighted). If the fan operates, the negative ion generator operates to realize the negative sending function.

If the indoor fan stops, the negative ion generator is turned off.

When the negative ion generator is turned off, if the air refreshing system is turned on, the negative ion generator will be turned on when the fan operates.

5.1.8 Timing.

You can set 24 hours’ on/off timing accordingly. After the setting, the timing indicator will be lightened. Also, the light will be turning off after the timing is finished. The followings are several timing methods.

1.system /on timing: The timing indicator will be lightened and the indoor system is under the waiting mode. The light will be turned off when the timing is finished and the rest of the system will operate under a normal condition. The timing starts since the last reception of the timing singal. You can have the dormacy setting under the timing mode, the order of your settings will be operated according to the timing settings.

2.system /off timing: When the system is turned on, the timing indicator is lightened, the rest of the system will operated under a normal condition. When set time comes, the indicator light will be turned off and the system will be turned off. If you have set the dormant functions, the order of your settings will be operated according to the timing settings.

3.system /on and off timing: The settings will be completed according to the orders.

5.1.9 Dormant operation

The dormant timing is an eight hours unadaptable one. The timing signs are shown on the E series board. (RC series show the dormant signal, the timing light is lighted on the 6 lights board).

2.1 Under the cooling/ demoisture operation, after the setting of the dormant operation, the set temperature will be raised for 1 centigrade after 1 hour’s operation and will be raised for 1 centigrade 1 hour later. The system will keep this status for 6 hours and then close.

2.2 Under the heating mode, after the setting of the dormant operation, the et temperature will fall 2

centigrades after 1 hour's operation and will fall 2 centigrades 1 hours later. 3 hours after the preceding operations, the set temperature will be raised for 1 centigrade and the system will keep this status for 3 hours and then close down.

2.3 During the dormant time, except the change of the system mode or a new press on the dormant setting keys, the timing of the 8 hours dormancy will take the first timing as the start time, any presses on other keys will not affect the original timing.

2.4 Indoor fan control under the dormant operation.

If the indoor fan is at the high speed before the dormant operation setting, the speed will be turned to medium after the setting. If the fan is at the medium speed before the dormant setting, the speed will be turned to low after the setting. If the fan is at the low speed before the dormant setting, the speed will not change.

5.1.10 Urgent on/off input

Press the urgency button the buzzer will ring. The system will enter the automatic mode if you don't press the button for more than 5 seconds.

Under the system off mode, if you press the urgency key for 5 to 10 seconds, the system will start the test operation.

Under the system off mode, If you press the urgency key for 10 to 15 seconds, the display screen will show the resume of the last malfunction.

If the system is under operation, the press on the urgency key will stop it.

Under the system off mode, the display screen will show no sign.

Urgency operation: If you press the urgency key for less than 5 seconds, the buzzer will ring when you press the on/off key. The system will enter the urgency operation when the urgency key is loosened. The urgency operation is fully automatic.

Test operation.

The inlet temperature sensor doesn't work, the indoor fan and the indoor air direction board motor works synchronically. High speed airflow, cooling, outdoor system on, etc, will send the ambient temperature 30 centigrade and coil temperature 16 centigrade information to the outdoor system.

Test operation

The defrost protection of the evaporator doesn't work.

The temperature control doesn't work.

The test operation will be finished in 30 minutes.

The test operation can be stopped by the relative commands from the remote control.

5.1.11 Low load protection control

In order to prevent the frosting of the indoor heat interaction device, the outdoor system will be stopped if the indoor heat interaction temperature is below zero centigrade for 5 minutes, but the fan will continue to operate. The outdoor system will be started again when the heat interaction temperature is above 7 centigrade and the system has been stopped for 3 minutes. The malfunction will be stored in the malfunction resume and will not be revealed.

5.1.12 High load protection control

The outdoor system will be stopped if the coil temperature is above 65℃ for 2 minutes. The indoor fan will be controlled by the thermostat. The outdoor system can be restarted when the coil temperature is below 42℃ and the system has been stopped for 3 minutes. The malfunction will be stored in the malfunction resume and will not be revealed.

5.1.13 Abnormal operation of indoor system

When the outdoor system operates, if the indoor system operation differs from the outdoor system, the abnormal operation malfunction will be reported. 10s after the report, the indoor system will be closed.

Outdoor system mode	Indoor system mode	conflicts
cooling	heating	yes
cooling	cooling	no
cooling	airflow	no
heating	heating	no
heating	airflow	yes
heating	cooling	yes

5.1.14 Malfunction list resume.

Nothing is presented if there is no code list.

The malfunction display will automatically finish in 10 seconds.

The remote control only receives the sigals for stop. According to the signals, the malfunction resume presentation finishes.

The resume restores after the power supply restores.

5.1.15 Abnormality confirmation approaches.

1.indoor temperature sensor abnormality:

under the operation, the normal temperature ranges from 120 degree to -30 degree. When the temperature goes beyond this range, the abnormality can be confirmed. If the temperature goes back into the range, the system will automatically resume.

2.indoor heat interaction sensor abnormality:

under the operation, the normal temperature ranges from 120 degree to -30 degree. When the temperature goes beyond this range, the abnormality can be confirmed. If the temperature goes back into the range, the system will automatically resume.

3.indoor malfunction:

Out door malfunction: When the indoor system receives the outdoor malfunction codes, it will store the code into E2 for the malfunction list resume. The indoor system will continue to operate according to the original status, the malfunction code will not be revealed or processed.

4.transmission abnormality:

If the indoor system can’t receive the outdoor system for 8 minutes, the communication abnormality

can be confirmed and reported and the outdoor system will be stopped.

5.1.16 Single indoor system operation

* Enter condition: First, Heating operation mode, set the high speed airflow and 30 centigrade set temperature, then press the dormant keys for 6 times within 7 seconds, the system will feedback with 6 rings.

* After the system enters the separate indoor system operation mode, the indoor system will operate according to the set mode and neglect the communication signals of the outdoor system. However, it has to send signals to the outdoor system.

* Quitting condition: This mode can be quitted after receiving the quitting signal from the remote control or urgency system. The indoor system thus can quit the single operation mode.

5.1.17 Power cut compensation.

* Entering condition: Press dormant button 10 times within 7 second, the buzzer will ring 4 times and the present system status will be stored into the EEPROM of the indoor system.

* After entering the power cut compensation mode, the processing of the indoor system should be as the followings:

Remote control urgency singal: operate according to the remote control and the urgent conditions, the present status will be stored into the EEPROM of the indoor system.

* Quitting conditions: Press dormant button 10 times within 7 seconds and the buzzer will ring twice.

5.1.18 Fixed frequency operation.

1. Fixed cooling: a. under G code condition: high speed cooling, set 16℃, press temperature '-' key and the set key at the same time. The system will enter the fixed frequency operation after the buzzer rings twice.

b. The proceeding programs are as the follows:

Entering the fixed frequency operation, you can set the fixed strength location 1 and send the coolng signal to the outdoor system. Meanwhile, you can fix the indoor system at high speed mode, the location of the airflow directin board can be switched to the maximal position.

c. Quitting condition: The fixed frequency cooling can be quitted after receiving the remote signal, and the system will enter the remote setting status.

2. Fixed heating: a. under G code condition: high speed heating, set 30℃, press temperature '+' key and the set key at the same time. The system will enter the fixed frequency operation after the buzzer rings twice.

b. The proceeding programs are as the follows:

Entering the fixed frequency operation, you can set the fixed strength location 1 and send the heating signal to the outdoor system. Meanwhile, you can fix the indoor system at high speed mode, the location of the airflow directin board can be switched to the maximal position.

c. Quitting condition: The fixed frequency heating can be quitted after receiving the remote signal, and the system will enter the remote setting status.

5.1.19 Time cutting function:

connect the test program terminal on the mainboard after connecting the system to the power circuit. The CPU of the main control will be 60 times faster.

5.1.20 Display function

When the system starts up or power on, the background and the LED will be fully lighted for 3 seconds. Then the LED displays the mode you have set.

5.1.20.1 Three-color background

The multi-color indicator is not lighted when the system is off. The mode-switching will change the indicator colors. Red color is for heating mode, blue for cooling, water color for demoisturing, white for automatic mode, pink for airflow sending, green for health mode and yellow green for air refreshing. The colors health, refreshing colors are preferred to the mode colors. If different status exist at the same time, then the last set color will be shown. The lighting key of the control board can turn on or off the display.

5.1.20.2 LED display

*Set timing to display timing signs, set dormant mode to display dormant sign.(The dormant signs will be shown on the G series panels.), set health mode to display health sign, set new airflow mode to display new airflow sign and set violet disinfection to display health sign.

*Set auto, heating, demoisturing, heating to display the relative signs. When you use a remote control to switch cooling, demoisturing and heating modes, the set temperature will be shown and the screen board will return to the room temperature 5 seconds later. If you choose the airflow sending mode, the screen board will show the room temperature directly.

*If the system is under malfunction status, the display will show the malfunction code. Please refer to the malfunction list.

5.2 The control system of outdoor unit

5.2.1：The operation frequency of outdoor unit and its control

5.2.1.1：The operation frequency control of compressor

The operation frequency scope of compressor：

Mode	Minimun operation frequency	Maximun operation frequency
Heating	20Hz	100Hz
Refrigeration	20Hz	90Hz

5.2.1.2：The starting of compressor

When the compressor is started for the first time, it must be kept under the conditions of 58Hz,88Hz for one minute (the overheating protection of the outdoor unit air-blowing temperature, immediately decrease the frequency when the compressor is overflowing and releasing the pressure)，then it can be operated towards the target frequency. When the machine runs normally, there's no such process. After starting the compressor for operation, the compressor should run according to the calculated frequency, and every determined frequency for protection should be prior to the calculated frequency.

5.2.1.3：The speeds of increasing or decreasing the frequency of the compressor

The speed of increasing or decreasing the frequency rapidly 1 ----------1HZ/second

The speed of increasing or decreasing the frequency slowly 2 ----------1HZ/10seconds

5.2.1.4：The calculation of the compressor's frequency

1)、The minimum/maximum frequency limitation

A．While refrigerating: F－MAX－r is the maximum operation frequency of the compressor; F－MIN－r is the minimum operation frequency of the compressor.

B．While heating: F－MAX－d is the maximum operation frequency of the compressor; F－MIN－d is the minimum operation frequency of the compressor.

1)、The frequency limitation which is affected by the environment temperature.

Heating mode:

Serial No.	Temperature scope	Frequency limitation
1	Wh_c<-12	Max_hz8 100 HZ
2	Wh_c<-8	Max_hz7 100HZ
3	Wh_c<-2	Max_h z4 100HZ
4	Wh_c<5	Max_hz5 90 HZ
5	Wh_c<10	Max_hz1 80 HZ
6	Wh_c<17	Max_hz2 70 HZ
7	Wh_c<20	Max_hz6 60HZ
8	Wh_c>=20	Max_hz3 48HZ

Remarks: the above are the maximum frequency limitations of the complete appliance which are affected by the environment, and they have nothing to do with the ability of the indoor unit.

Refrigeration/dehumidification mode:

Serial No.	Temperature scope	Frequency limitation
1	Wh_c<28	Max_hz1 45HZ
2	Wh_c<32	Max_hz2 70 HZ
3	Wh_c<40	Max_hz3 90 HZ
4	Wh_c<48	Max_hz4 70 HZ
5	Wh_c>=48	Max_hz5 48 HZ

Remarks: the above are not only the maximum frequency limitations of the complete appliance which are affected by the environment, but also the maximum ability limitation of the system. When the starting ability is not the maximum, its maximum frequency limitation is calculated by the following equations:

The frequency limitation which is affected by the temperature and under the condition of actual ability =the actural running system ability*the maximum frequency which is limited by the temperature and under the condition of maximum ability/the maximum designing ability of the system

ΔT=∑(ΔTi*Pi)/∑Pi (ΔTi=|Tst_i-Tnh_i the indoor environment temperature| ;Pi=i the ability of the indoor unit)

Refrigeration/dehumidification:

ΔT	<1	=1	=2	=3	>=4
The percentage of the rated frequency P	50%	70%	100%	120%	140%

Heating mode：

ΔT	<1	=1	=2	=3	>=4
The percentage of the rated frequency P	50%	70%	100%	140%	140%

K=∑Ki/the number of running machines

The indoor set airflow speed	Breeze	Low	Medium	High	Strong	Quiet	Healthy airflow
The percentage of the rated frequency Ki	70%	70%	90%	100%	120%	70%	70%

The calculation of the actual output frequency: when there is no healthy airflow: F =F-ED-*×P×K
When the healthy airflow has been set: F =F-ED-*×P×K（airflow speed）×K（healthy airflow）
When refrigerating, it is needed to satisfy F－MIN－d < F< F－MAX－d
When heating, it is needed to satisfy F－MIN－r< F< F－MAX－r

5.2.2: The outdoor fan control (exchange fan)

When the fan is changed among every airflow speed (including stop blowing), in order to avoid the airflow speed from skipping frequently, it must be kept under each mode for over 30 seconds, and then it can be changed to another mode (when refrigerating, the time is changed to 15 seconds).

5.2.2.1:The outdoor fan control when refrigerating or dehumidifying

After the compressor is started for 5 seconds, the outdoor fan is started at the medium speed at first, after 30 seconds,it begins to control the airflow speed according to the temperature conditions of the outdoor environment.

The temperature of the outdoor air （Ta）	The temperature of the outdoor coil（Te）	Airflow speed
Ta≥ 30℃	——	High
26℃≤ Ta<30℃	——	Keeping the speed
24℃≤ Ta<26℃	——	Medium
23℃≤ Ta<24℃	——	Keeping the speed
5℃≤Ta<23℃	——	Low
Ta<5℃	15℃≤Te	Low
	15℃>Te	Stop

5.2.2.2:The outdoor fan control when heating

The temperature of the outdoor air （Ta）	Airflow speed
Ta≥ 22℃	Low
19℃≤ Ta<22℃	Keeping the speed
16℃≤ Ta<22℃	Medium
14℃≤ Ta<16℃	Keeping the speed
Ta<14℃	High

5.2.3：The control of the outdoor electronic expansion valve

When starting the compressor: the opening size of the valve must be guaranteed to have entered into the standard opening size, and then the compressor can be started.

When refrigeration is in vain (the machine is shut down or is in the state of retrograde operation), the opening size of the expansion valve of the indoor unit is 5 steps;

When heating is in vain, the opening size of the expansion valve of the indoor unit is 55 steps;

When the outdoor unit is shut down, the valve is opened completely for 2 minutes, and then begin initialization.

The scope of refrigerationg valve 60-----480 steps

The scope of heating valve 90-----480 steps

The valves are adjusted according to the degree of superheat —SHa，△SHa.

5.2.4：Four way control

For the details of defrosting four-way valve control, see the defrosting process.

Four way working in other ways:

Under the mode of heating, open the four-way valve, when the compressor is not started or changed to non-heating mode, make sure the compressor is stoped for 2 minutes, and then close the four-way valve.

5.2.5：The outdoor defrosting control

A.The conditions for entering into defrosting mode

When starting running heating, the compressor continuously runs for over 10 minutes, after running for 45 minutes in all (defrosting is ended or when entering into refrigeration mode, clear the compressor's cumulative run time), through detecting the defrosting sensor TCS（detect the defrosting situation of the heat exchanger of the outdoor unit）and the outdoor environment temperature sensor TA, and meeting the following conditions continuously for 2 minutes, the machine enters into the defrosting operation:

TCS≤C×TA－α

α is determined as the following according to the data of EEPROM:

C selcet：if Tao＜0℃，C=0.8;if Tao≥0℃，C=0.6 ，αis read from EEPROM，Normal State: α=6

The temperature limitation for entering into defrosting mode -15℃≤C×TA－α≤-5℃

B.Defrosting time interval

When the result of C×TA－α is in the scope of -15℃≤C×TA－α, the interval between two defrostings is 45 minutes (the time interval which is in 57 digits in EEPROM can be adjusted）

When the result of C×TA－α is in the scope of C×TA－α<-15℃, the time interval between two defrostings is 65 minutes.

C.Defrosting operation

When starting defrosting, the compressor stops for 1 minute at first, and the outdoor fan is running, after 55 seconds, the four-way valve is off.

When the compressor is started, the outdoor fan is stoped, the compressor stops for 30 seconds at the conditions of 58HZ, and then runs towards the target frequency—88HZ.

During defrosting period, the protections, such as current of the compressor, compressor's blowing

and so on, are in effect. During defrosting period, the compressor which is stoped because of protection or malfunction will reinstate after stoping for 3 minutes, and don't clear the cumulated run time. When it is satisfied with the continuously running time, it will enter into the defrosting mode.

After entering into defrosting mode, make sure the compressor runs for at least for 2 minutes, and then it can withdraw from defrosting.

If a single machine causes defrosting, the other machines all involve in defrosting.

D.The conditions of withdrawing from defrosting

The defrosting operation will change to heating operation, if any of the following conditions is satisfied:

（1）：The temperature of the outdoor heat exchanger is continuously over 7℃ for 80 seconds.

（2）：The temperature of the outdoor heat exchanger is continuously over 12℃ for 5 seconds.

（3）：Continuously run defrosting for 11 minutes（56 digits in EEPROM can be adjusted）.

E. When satisfying the conditions of withdrawing from defrosting, the machine works as the followings:

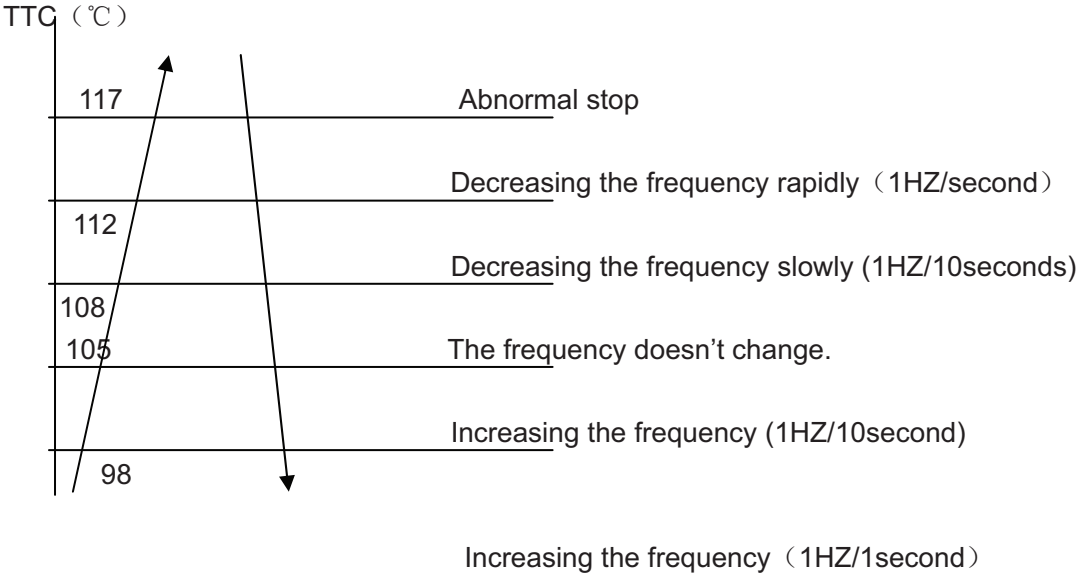
The compressor stops, the outdoor fan is started, and the four-way valve is closed, after 60 seconds the compressor runs according to the starting process.

5.2.6 Protection function

5.2.6.1：TTC high temperature-preventing protection

Once the machine is started, it can run TTC overheating protection of air-blowing, but air-blowing sensor malfunction must alarm after 4 minutes during which the compressor is started (during the course of self-detection, there's no such limitation)

Sensor detection methods: 100 times (one cycle of procedure run is one time, and about 5ms, detection method for each time: continuously sampling for 8 times, then order them and take the mean value of the middle 2 values), take the mean value.



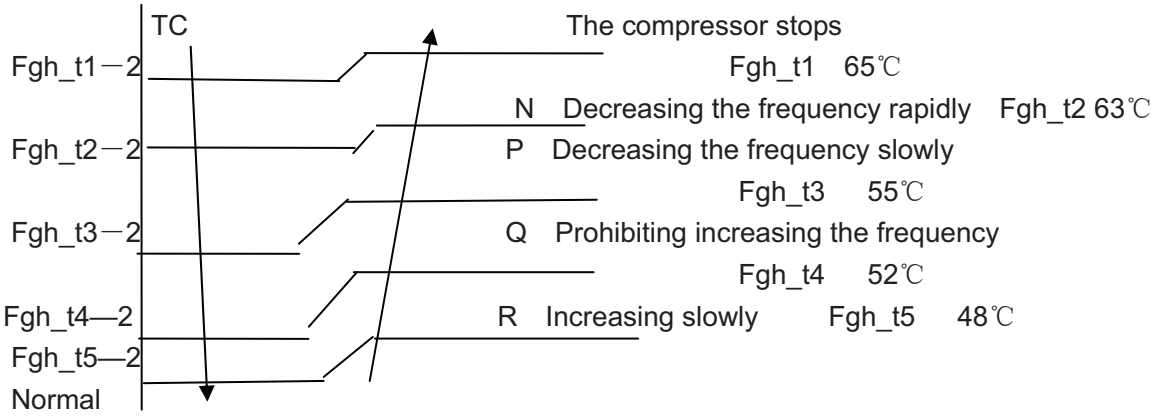
TTC>=110℃ lasts for 20 seconds. Overheating protection of air-blowing, alarm malfunction to the indoor, others don't last.

5.2.6.2：TC high temperature-preventing control of the indoor heating unit：

Tpg_indoor is the highest value of the effective indoor unit (start it and it is in accord with the running

state).

The indoor heat exchanger sensor tests the temperature of the indoor heat exchanger. If the temperature is higher than 55℃, decrease the rotate speed of the compressor and do the high temperature-preventing protection of the indoor heat exchanger; if the temperature of the indoor heat exchanger is lower than 47℃, recover to the normal control.



N：Decreasing at the speed of 1HZ/1 second

P：Decreasing at the speed of 1Hz/10 seconds

Q：Continue to keep the last-time instruction cycle

R：Increasing at the speed of 1Hz/10seconds

Remarks: the outdoor unit

5.2.6.3 The control of preventing the overcurrent of the compressor：

●During the starting process of the compressor, if the curren of the compressor is greater than 12A for 3 seconds, stop the compressor and alarm, after 3 minutes, start it again, if such state appears 3 times in 20 minutes, stop the compressor and alarm, and confirm the malfunction. Then continue to run it only after the the power is off.

●During the starting process of the compressor, if the AC current is greater than 11A, the frequency of the compressor decreases at the speed of 1HZ/second.

●During the starting process of the compressor, if the AC current is greater than 10A, the frequency of the compressor decreases at the speed of 0.1HZ/second.

●During the starting process of the compressor, if the AC current is greater than 9.5A, the frequency of the compressor increases at the prohibited speed.

●During the starting process of the compressor, if the AC current is greater than 9A, the frequency of the compressor increases at the speed of no faster than 0.1HZ/second.

5.2.6.4 The protection function of AC current:

During the starting process of the compressor, if the AC current is greater than 10.5A, the frequency of the compressor decreases at the speed of 1HZ/second.

During the starting process of the compressor, if the AC current is greater than 9.5A, the frequency of the compressor decreases at the speed of 0.1HZ/second.

During the starting process of the compressor, if the AC current is greater than 9.0A, the frequency of the compressor increases at the prohibited speed.

During the starting process of the compressor, if the AC current is greater than 8A, the frequency of the compressor increases at the speed of no faster than 0.1HZ/second.

Remarks: when the outdoor temperature is high, there's compensation for AC current protection.

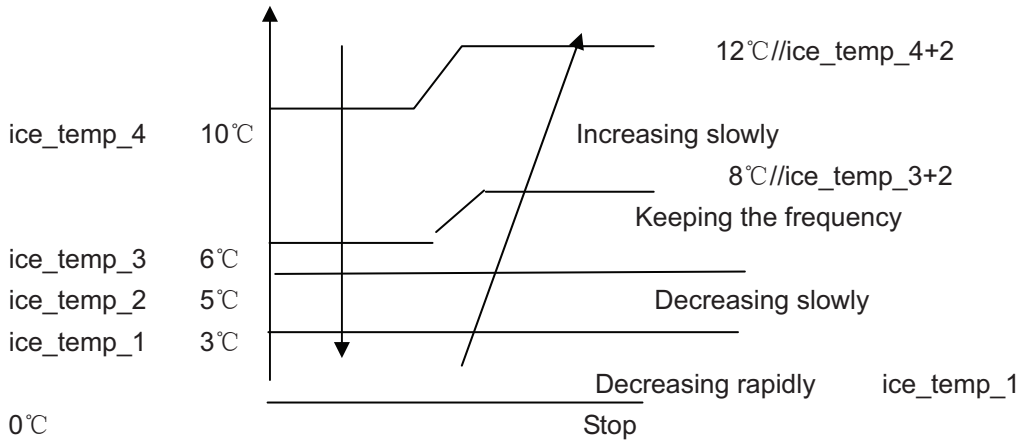
⑴When the outdoor environment temperature is higher than 40℃, AC current protection value decreases by 1.5A

⑵When the outdoor environment temperature is higher than 50℃,AC current protection value decreases by 2.5A

5.2.6.5 Antifreezing protection of the indoor heat exchanger

When refrigerating/heating, prevent freezing.

Tpg_indoor 为 is the minimum value of the effective indoor unit (start it and it is in accord with the running state).



When Tpg_indoor 〈 ice_temp_1℃, the frequency of the compressor decreases at the speed of 1HZ/1second.

When Tpg_indoor 〈 ice_temp_2℃, the frequency of the compressor decreases at the speed of 1HZ/10seconds.

When Tpg_indoor begins to rise again, and ice_temp_2〈=Tpg_indoor〈= ice_temp_3℃, the frequency of thecompressor doesn't change.

When ice_temp_3 〈Tpg_indoor 〈ice_temp_3+3℃, the frequency of the compressor increases at the speed of 1HZ/10seconds.

For example, Tpg_indoor<= 0℃， last for 2 minutes, and then the outdoor unit will stop, and report underload malfunction, but don't send malfunction report to the indoor.

The compressor stops for more than 3 minutes, Tpg_indoor> ice_temp_3+2℃, the compressor recovers.

5.2.6.6 The frequency limitation of modification rate

In the field which is controlled by high frequency, if the modification rate is not high enough, the control-driven on chip will enter into weak magnetic control, this will help to relieve the problem of modification rate. If during the course of weak magnetic control, the modification rate is still not high enough, enter into the control of decreasing frequency until the alarm of modification rate is relieved.

5.2.6.8 Temperature protection of the outdoor refrigerating coil

When the defrosting temperature and the sensor's temperature are higher than 65℃, the frequency of the compressor decreases 1hz/10seconds. Keep the frequency until it decreases to the lowest frequency. When the temperatures are lower than 65℃ and higher than 60℃, keep the frequency of the compressor. When the temperatures are lower than 60℃, relieve the defrosting temperature protection.

5.2.6.9：Malfunction display and malfunction handling

a)、For the complete appliance's malfunctions：Annex 2

If there's malfunction with the outdoor unit, the light of the outdoor unit will flash and its frequency is 1HZ, the number of times is according to the table, when a round of flashing is finished, the light shoud be off for 5 seconds.

b)、For the units' malfunctins：Annex 1

If there's malfunction with the units, this will not affect the run of the complete appliance, but this can be displayed by the malfunction light, the light flashing frequency is 0.5HZ, the number of times is according to the malfunction table of the indoor units. When a round of flashing is finished, the light shoud be off for 10 seconds. Then report according to the order : unit A→unit B→unit C→unit D, that is, if there's malfunction with several units, then just report the indoor unit with the highest priority level. Among the unit malfunctions, the priority level of the communication malfunction is the highest, for others, that appears first will have the priority.

Remarks: in 3 minutes when the compressor stops, the units' malfunctions are not displayed; the complete appliance's malfunctions are prior to the units' malfunctions.

Annex 1：Malfunction codes of the whole unit

Remarks: under the mode of refrigeration, the malfunctions of each unit's thin pipe temperature sensor are not reported, under the mode of heating, the malfunctions of each unit's thick pipe temperature sensor are not reported.

5.3 Value of Thermistor

5.3.1 intdoor Unit

Room sensor and Pipe Sensor

R25℃=10KΩ±3%

B25℃/50℃=3700K±3%

Temp.((℃))	Max.(KΩ)	Normal(KΩ)	Min.(KΩ)	Tolerance(℃)	
-30	165.2170	147.9497	132.3678	-1.94	1.75
-29	155.5754	139.5600	125.0806	-1.93	1.74
-28	146.5609	131.7022	118.2434	-1.91	1.73
-27	138.1285	124.3392	111.8256	-1.89	1.71
-26	130.2371	117.4366	105.7989	-1.87	1.70
-25	122.8484	110.9627	100.1367	-1.85	1.69
-24	115.9272	104.8882	94.8149	-1.83	1.67
-23	109.4410	99.1858	89.8106	-1.81	1.66
-22	103.3598	93.8305	85.1031	-1.80	1.64
-21	97.6556	88.7989	80.6728	-1.78	1.63
-20	92.3028	84.0695	76.5017	-1.76	1.62
-19	87.2775	79.6222	72.5729	-1.74	1.60
-18	82.5577	75.4384	68.8710	-1.72	1.59
-17	78.1230	71.5010	65.3815	-1.70	1.57
-16	73.9543	67.7939	62.0907	-1.68	1.55
-15	70.0342	64.3023	58.9863	-1.66	1.54
-14	66.3463	61.0123	56.0565	-1.64	1.52
-13	62.8755	57.9110	53.2905	-1.62	1.51
-12	59.6076	54.9866	50.6781	-1.60	1.49
-11	56.5296	52.2278	48.2099	-1.58	1.47
-10	53.6294	49.6244	45.8771	-1.56	1.46
-9	50.8956	47.1666	43.6714	-1.54	1.44
-8	48.3178	44.8454	41.5851	-1.51	1.42
-7	45.8860	42.6525	39.6112	-1.49	1.40
-6	43.5912	40.5800	37.7429	-1.47	1.39
-5	41.4249	38.6207	35.9739	-1.45	1.37
-4	39.3792	36.7676	34.2983	-1.43	1.35
-3	37.4465	35.0144	32.7108	-1.41	1.33
-2	35.6202	33.3552	31.2062	-1.38	1.31
-1	33.8936	31.7844	29.7796	-1.36	1.29
0	32.2608	30.2968	28.4267	-1.34	1.28
1	30.7162	28.8875	27.1431	-1.32	1.26
2	29.2545	27.5519	25.9250	-1.29	1.24
3	27.8708	26.2858	24.7686	-1.27	1.22
4	26.5605	25.0851	23.6704	-1.25	1.20
5	25.3193	23.9462	22.6273	-1.23	1.18
6	24.1432	22.8656	21.6361	-1.20	1.16
7	23.0284	21.8398	20.6939	-1.18	1.14

8	21.9714	20.8659	19.7982	-1.15	1.12
9	20.9688	19.9409	18.9463	-1.13	1.09
10	20.0176	19.0621	18.1358	-1.11	1.07
11	19.1149	18.2270	17.3646	-1.08	1.05
12	18.2580	17.4331	16.6305	-1.06	1.03
13	17.4442	16.6782	15.9315	-1.03	1.01
14	16.6711	15.9601	15.2657	-1.01	0.99
15	15.9366	15.2770	14.6315	-0.98	0.96
16	15.2385	14.6268	14.0271	-0.96	0.94
17	14.5748	14.0079	13.4510	-0.93	0.92
18	13.9436	13.4185	12.9017	-0.91	0.90
19	13.3431	12.8572	12.3778	-0.88	0.87
20	12.7718	12.3223	11.8780	-0.86	0.85
21	12.2280	11.8126	11.4011	-0.83	0.83
22	11.7102	11.3267	10.9459	-0.81	0.80
23	11.2172	10.8634	10.5114	-0.78	0.78
24	10.7475	10.4216	10.0964	-0.75	0.75
25	10.3000	10.0000	9.7000	-0.75	0.75
26	9.8975	9.5974	9.2980	-0.76	0.76
27	9.5129	9.2132	8.9148	-0.80	0.80
28	9.1454	8.8465	8.5496	-0.84	0.83
29	8.7942	8.4964	8.2013	-0.87	0.86
30	8.4583	8.1621	7.8691	-0.91	0.90
31	8.1371	7.8428	7.5522	-0.95	0.93
32	7.8299	7.5377	7.2498	-0.98	0.97
33	7.5359	7.2461	6.9611	-1.02	1.00
34	7.2546	6.9673	6.6854	-1.06	1.04
35	6.9852	6.7008	6.4222	-1.10	1.07
36	6.7273	6.4459	6.1707	-1.13	1.11
37	6.4803	6.2021	5.9304	-1.17	1.14
38	6.2437	5.9687	5.7007	-1.21	1.18
39	6.0170	5.7454	5.4812	-1.25	1.22
40	5.7997	5.5316	5.2712	-1.29	1.25
41	5.5914	5.3269	5.0704	-1.33	1.29
42	5.3916	5.1308	4.8783	-1.37	1.33
43	5.2001	4.9430	4.6944	-1.41	1.36
44	5.0163	4.7630	4.5185	-1.45	1.40
45	4.8400	4.5905	4.3500	-1.49	1.44
46	4.6708	4.4252	4.1887	-1.53	1.47
47	4.5083	4.2666	4.0342	-1.57	1.51
48	4.3524	4.1145	3.8862	-1.61	1.55
49	4.2026	3.9686	3.7443	-1.65	1.59
50	4.0588	3.8287	3.6084	-1.70	1.62
51	3.9206	3.6943	3.4780	-1.74	1.66
52	3.7878	3.5654	3.3531	-1.78	1.70

53	3.6601	3.4416	3.2332	-1.82	1.74
54	3.5374	3.3227	3.1183	-1.87	1.78
55	3.4195	3.2085	3.0079	-1.91	1.82
56	3.3060	3.0989	2.9021	-1.95	1.85
57	3.1969	2.9935	2.8005	-2.00	1.89
58	3.0919	2.8922	2.7029	-2.04	1.93
59	2.9909	2.7948	2.6092	-2.08	1.97
60	2.8936	2.7012	2.5193	-2.13	2.01
61	2.8000	2.6112	2.4328	-2.17	2.05
62	2.7099	2.5246	2.3498	-2.22	2.09
63	2.6232	2.4413	2.2700	-2.26	2.13
64	2.5396	2.3611	2.1932	-2.31	2.17
65	2.4591	2.2840	2.1195	-2.36	2.21
66	2.3815	2.2098	2.0486	-2.40	2.25
67	2.3068	2.1383	1.9803	-2.45	2.29
68	2.2347	2.0695	1.9147	-2.49	2.34
69	2.1652	2.0032	1.8516	-2.54	2.38
70	2.0983	1.9393	1.7908	-2.59	2.42
71	2.0337	1.8778	1.7324	-2.63	2.46
72	1.9714	1.8186	1.6761	-2.68	2.50
73	1.9113	1.7614	1.6219	-2.73	2.54
74	1.8533	1.7064	1.5697	-2.78	2.58
75	1.7974	1.6533	1.5194	-2.83	2.63
76	1.7434	1.6021	1.4710	-2.88	2.67
77	1.6913	1.5528	1.4243	-2.92	2.71
78	1.6409	1.5051	1.3794	-2.97	2.75
79	1.5923	1.4592	1.3360	-3.02	2.80
80	1.5454	1.4149	1.2942	-3.07	2.84
81	1.5000	1.3721	1.2540	-3.12	2.88
82	1.4562	1.3308	1.2151	-3.17	2.93
83	1.4139	1.2910	1.1776	-3.22	2.97
84	1.3730	1.2525	1.1415	-3.27	3.01
85	1.3335	1.2153	1.1066	-3.32	3.06
86	1.2953	1.1794	1.0730	-3.38	3.10
87	1.2583	1.1448	1.0405	-3.43	3.15
88	1.2226	1.1113	1.0092	-3.48	3.19
89	1.1880	1.0789	0.9789	-3.53	3.24
90	1.1546	1.0476	0.9497	-3.58	3.28
91	1.1223	1.0174	0.9215	-3.64	3.33
92	1.0910	0.9882	0.8942	-3.69	3.37
93	1.0607	0.9599	0.8679	-3.74	3.42
94	1.0314	0.9326	0.8424	-3.80	3.46
95	1.0030	0.9061	0.8179	-3.85	3.51
96	0.9756	0.8806	0.7941	-3.90	3.55
97	0.9490	0.8558	0.7711	-3.96	3.60

98	0.9232	0.8319	0.7489	-4.01	3.64
99	0.8983	0.8088	0.7275	-4.07	3.69
100	0.8741	0.7863	0.7067	-4.12	3.74
101	0.8507	0.7646	0.6867	-4.18	3.78
102	0.8281	0.7436	0.6672	-4.23	3.83
103	0.8061	0.7233	0.6484	-4.29	3.88
104	0.7848	0.7036	0.6303	-4.34	3.92
105	0.7641	0.6845	0.6127	-4.40	3.97
106	0.7441	0.6661	0.5957	-4.46	4.02
107	0.7247	0.6482	0.5792	-4.51	4.07
108	0.7059	0.6308	0.5632	-4.57	4.12
109	0.6877	0.6140	0.5478	-4.63	4.16
110	0.6700	0.5977	0.5328	-4.69	4.21
111	0.6528	0.5820	0.5183	-4.74	4.26
112	0.6361	0.5667	0.5043	-4.80	4.31
113	0.6200	0.5518	0.4907	-4.86	4.36
114	0.6043	0.5374	0.4775	-4.92	4.41
115	0.5891	0.5235	0.4648	-4.98	4.45
116	0.5743	0.5100	0.4524	-5.04	4.50
117	0.5600	0.4968	0.4404	-5.10	4.55
118	0.5460	0.4841	0.4288	-5.16	4.60
119	0.5325	0.4717	0.4175	-5.22	4.65
120	0.5194	0.4597	0.4066	-5.28	4.70

5.3.2 Outdoor Unit

Ambient Sensor, Defrosting Sensor, Pipe sensor

R25℃=10KΩ±3% B25℃/50℃=3700K±3%

Temp.(℃)	Max.(KΩ)	Normal(KΩ)	Min.(KΩ)	Tolerance(℃)	
-30	165.2170	147.9497	132.3678	-1.94	1.75
-29	155.5754	139.5600	125.0806	-1.93	1.74
-28	146.5609	131.7022	118.2434	-1.91	1.73
-27	138.1285	124.3392	111.8256	-1.89	1.71
-26	130.2371	117.4366	105.7989	-1.87	1.70
-25	122.8484	110.9627	100.1367	-1.85	1.69
-24	115.9272	104.8882	94.8149	-1.83	1.67
-23	109.4410	99.1858	89.8106	-1.81	1.66
-22	103.3598	93.8305	85.1031	-1.80	1.64
-21	97.6556	88.7989	80.6728	-1.78	1.63
-20	92.3028	84.0695	76.5017	-1.76	1.62
-19	87.2775	79.6222	72.5729	-1.74	1.60
-18	82.5577	75.4384	68.8710	-1.72	1.59
-17	78.1230	71.5010	65.3815	-1.70	1.57
-16	73.9543	67.7939	62.0907	-1.68	1.55
-15	70.0342	64.3023	58.9863	-1.66	1.54
-14	66.3463	61.0123	56.0565	-1.64	1.52
-13	62.8755	57.9110	53.2905	-1.62	1.51

-12	59.6076	54.9866	50.6781	-1.60	1.49
-11	56.5296	52.2278	48.2099	-1.58	1.47
-10	53.6294	49.6244	45.8771	-1.56	1.46
-9	50.8956	47.1666	43.6714	-1.54	1.44
-8	48.3178	44.8454	41.5851	-1.51	1.42
-7	45.8860	42.6525	39.6112	-1.49	1.40
-6	43.5912	40.5800	37.7429	-1.47	1.39
-5	41.4249	38.6207	35.9739	-1.45	1.37
-4	39.3792	36.7676	34.2983	-1.43	1.35
-3	37.4465	35.0144	32.7108	-1.41	1.33
-2	35.6202	33.3552	31.2062	-1.38	1.31
-1	33.8936	31.7844	29.7796	-1.36	1.29
0	32.2608	30.2968	28.4267	-1.34	1.28
1	30.7162	28.8875	27.1431	-1.32	1.26
2	29.2545	27.5519	25.9250	-1.29	1.24
3	27.8708	26.2858	24.7686	-1.27	1.22
4	26.5605	25.0851	23.6704	-1.25	1.20
5	25.3193	23.9462	22.6273	-1.23	1.18
6	24.1432	22.8656	21.6361	-1.20	1.16
7	23.0284	21.8398	20.6939	-1.18	1.14
8	21.9714	20.8659	19.7982	-1.15	1.12
9	20.9688	19.9409	18.9463	-1.13	1.09
10	20.0176	19.0621	18.1358	-1.11	1.07
11	19.1149	18.2270	17.3646	-1.08	1.05
12	18.2580	17.4331	16.6305	-1.06	1.03
13	17.4442	16.6782	15.9315	-1.03	1.01
14	16.6711	15.9601	15.2657	-1.01	0.99
15	15.9366	15.2770	14.6315	-0.98	0.96
16	15.2385	14.6268	14.0271	-0.96	0.94
17	14.5748	14.0079	13.4510	-0.93	0.92
18	13.9436	13.4185	12.9017	-0.91	0.90
19	13.3431	12.8572	12.3778	-0.88	0.87
20	12.7718	12.3223	11.8780	-0.86	0.85
21	12.2280	11.8126	11.4011	-0.83	0.83
22	11.7102	11.3267	10.9459	-0.81	0.80
23	11.2172	10.8634	10.5114	-0.78	0.78
24	10.7475	10.4216	10.0964	-0.75	0.75
25	10.3000	10.0000	9.7000	-0.75	0.75
26	9.8975	9.5974	9.2980	-0.76	0.76
27	9.5129	9.2132	8.9148	-0.80	0.80
28	9.1454	8.8465	8.5496	-0.84	0.83
29	8.7942	8.4964	8.2013	-0.87	0.86
30	8.4583	8.1621	7.8691	-0.91	0.90
31	8.1371	7.8428	7.5522	-0.95	0.93
32	7.8299	7.5377	7.2498	-0.98	0.97

33	7.5359	7.2461	6.9611	-1.02	1.00
34	7.2546	6.9673	6.6854	-1.06	1.04
35	6.9852	6.7008	6.4222	-1.10	1.07
36	6.7273	6.4459	6.1707	-1.13	1.11
37	6.4803	6.2021	5.9304	-1.17	1.14
38	6.2437	5.9687	5.7007	-1.21	1.18
39	6.0170	5.7454	5.4812	-1.25	1.22
40	5.7997	5.5316	5.2712	-1.29	1.25
41	5.5914	5.3269	5.0704	-1.33	1.29
42	5.3916	5.1308	4.8783	-1.37	1.33
43	5.2001	4.9430	4.6944	-1.41	1.36
44	5.0163	4.7630	4.5185	-1.45	1.40
45	4.8400	4.5905	4.3500	-1.49	1.44
46	4.6708	4.4252	4.1887	-1.53	1.47
47	4.5083	4.2666	4.0342	-1.57	1.51
48	4.3524	4.1145	3.8862	-1.61	1.55
49	4.2026	3.9686	3.7443	-1.65	1.59
50	4.0588	3.8287	3.6084	-1.70	1.62
51	3.9206	3.6943	3.4780	-1.74	1.66
52	3.7878	3.5654	3.3531	-1.78	1.70
53	3.6601	3.4416	3.2332	-1.82	1.74
54	3.5374	3.3227	3.1183	-1.87	1.78
55	3.4195	3.2085	3.0079	-1.91	1.82
56	3.3060	3.0989	2.9021	-1.95	1.85
57	3.1969	2.9935	2.8005	-2.00	1.89
58	3.0919	2.8922	2.7029	-2.04	1.93
59	2.9909	2.7948	2.6092	-2.08	1.97
60	2.8936	2.7012	2.5193	-2.13	2.01
61	2.8000	2.6112	2.4328	-2.17	2.05
62	2.7099	2.5246	2.3498	-2.22	2.09
63	2.6232	2.4413	2.2700	-2.26	2.13
64	2.5396	2.3611	2.1932	-2.31	2.17
65	2.4591	2.2840	2.1195	-2.36	2.21
66	2.3815	2.2098	2.0486	-2.40	2.25
67	2.3068	2.1383	1.9803	-2.45	2.29
68	2.2347	2.0695	1.9147	-2.49	2.34
69	2.1652	2.0032	1.8516	-2.54	2.38
70	2.0983	1.9393	1.7908	-2.59	2.42
71	2.0337	1.8778	1.7324	-2.63	2.46
72	1.9714	1.8186	1.6761	-2.68	2.50
73	1.9113	1.7614	1.6219	-2.73	2.54
74	1.8533	1.7064	1.5697	-2.78	2.58
75	1.7974	1.6533	1.5194	-2.83	2.63
76	1.7434	1.6021	1.4710	-2.88	2.67
77	1.6913	1.5528	1.4243	-2.92	2.71

78	1.6409	1.5051	1.3794	-2.97	2.75
79	1.5923	1.4592	1.3360	-3.02	2.80
80	1.5454	1.4149	1.2942	-3.07	2.84
81	1.5000	1.3721	1.2540	-3.12	2.88
82	1.4562	1.3308	1.2151	-3.17	2.93
83	1.4139	1.2910	1.1776	-3.22	2.97
84	1.3730	1.2525	1.1415	-3.27	3.01
85	1.3335	1.2153	1.1066	-3.32	3.06
86	1.2953	1.1794	1.0730	-3.38	3.10
87	1.2583	1.1448	1.0405	-3.43	3.15
88	1.2226	1.1113	1.0092	-3.48	3.19
89	1.1880	1.0789	0.9789	-3.53	3.24
90	1.1546	1.0476	0.9497	-3.58	3.28
91	1.1223	1.0174	0.9215	-3.64	3.33
92	1.0910	0.9882	0.8942	-3.69	3.37
93	1.0607	0.9599	0.8679	-3.74	3.42
94	1.0314	0.9326	0.8424	-3.80	3.46
95	1.0030	0.9061	0.8179	-3.85	3.51
96	0.9756	0.8806	0.7941	-3.90	3.55
97	0.9490	0.8558	0.7711	-3.96	3.60
98	0.9232	0.8319	0.7489	-4.01	3.64
99	0.8983	0.8088	0.7275	-4.07	3.69
100	0.8741	0.7863	0.7067	-4.12	3.74
101	0.8507	0.7646	0.6867	-4.18	3.78
102	0.8281	0.7436	0.6672	-4.23	3.83
103	0.8061	0.7233	0.6484	-4.29	3.88
104	0.7848	0.7036	0.6303	-4.34	3.92
105	0.7641	0.6845	0.6127	-4.40	3.97
106	0.7441	0.6661	0.5957	-4.46	4.02
107	0.7247	0.6482	0.5792	-4.51	4.07
108	0.7059	0.6308	0.5632	-4.57	4.12
109	0.6877	0.6140	0.5478	-4.63	4.16
110	0.6700	0.5977	0.5328	-4.69	4.21
111	0.6528	0.5820	0.5183	-4.74	4.26
112	0.6361	0.5667	0.5043	-4.80	4.31
113	0.6200	0.5518	0.4907	-4.86	4.36
114	0.6043	0.5374	0.4775	-4.92	4.41
115	0.5891	0.5235	0.4648	-4.98	4.45
116	0.5743	0.5100	0.4524	-5.04	4.50
117	0.5600	0.4968	0.4404	-5.10	4.55
118	0.5460	0.4841	0.4288	-5.16	4.60
119	0.5325	0.4717	0.4175	-5.22	4.65
120	0.5194	0.4597	0.4066	-5.28	4.70

Discharging Sensor

R80℃=50KΩ±3%

B25/80℃=4450K±3%

Temp.((℃))	Max.(KΩ)	Normal(KΩ)	Min.(KΩ)	Tolerance(℃)	
-30	14646.0505	12061.7438	9924.4999	-2.96	2.45
-29	13654.1707	11267.8730	9290.2526	-2.95	2.44
-28	12735.8378	10531.3695	8700.6388	-2.93	2.44
-27	11885.1336	9847.7240	8152.2338	-2.92	2.43
-26	11096.6531	9212.8101	7641.8972	-2.91	2.42
-25	10365.4565	8622.8491	7166.7474	-2.90	2.42
-24	9687.0270	8074.3787	6724.1389	-2.88	2.41
-23	9057.2314	7564.2244	6311.6413	-2.87	2.41
-22	8472.2852	7089.4741	5927.0206	-2.86	2.40
-21	7928.7217	6647.4547	5568.2222	-2.84	2.39
-20	7423.3626	6235.7109	5233.3554	-2.83	2.39
-19	6953.2930	5851.9864	4920.6791	-2.82	2.38
-18	6515.8375	5494.2064	4628.5894	-2.80	2.37
-17	6108.5393	5160.4621	4355.6078	-2.79	2.37
-16	5729.1413	4848.9963	4100.3708	-2.77	2.36
-15	5375.5683	4558.1906	3861.6201	-2.76	2.35
-14	5045.9114	4286.5535	3638.1938	-2.75	2.34
-13	4738.4141	4032.7098	3429.0191	-2.73	2.34
-12	4451.4586	3795.3910	3233.1039	-2.72	2.33
-11	4183.5548	3573.4260	3049.5312	-2.70	2.32
-10	3933.3289	3365.7336	2877.4527	-2.69	2.31
-9	3699.5139	3171.3148	2716.0828	-2.67	2.30
-8	3480.9407	2989.2460	2564.6945	-2.66	2.29
-7	3276.5302	2818.6731	2422.6139	-2.64	2.28
-6	3085.2854	2658.8058	2289.2164	-2.63	2.28
-5	2906.2851	2508.9126	2163.9230	-2.61	2.27
-4	2738.6777	2368.3158	2046.1961	-2.60	2.26
-3	2581.6752	2236.3876	1935.5371	-2.58	2.25
-2	2434.5487	2112.5459	1831.4826	-2.56	2.24
-1	2296.6230	1996.2509	1733.6024	-2.55	2.23
0	2167.2730	1887.0018	1641.4966	-2.53	2.22
1	2045.9191	1784.3336	1554.7931	-2.52	2.21
2	1932.0242	1687.8144	1473.1460	-2.50	2.20
3	1825.0899	1597.0431	1396.2333	-2.48	2.19
4	1724.6540	1511.6468	1323.7551	-2.47	2.17
5	1630.2870	1431.2787	1255.4324	-2.45	2.16
6	1541.5904	1355.6163	1191.0048	-2.43	2.15
7	1458.1938	1284.3593	1130.2298	-2.41	2.14
8	1379.7528	1217.2282	1072.8813	-2.40	2.13
9	1305.9472	1153.9626	1018.7481	-2.38	2.12
10	1236.4792	1094.3200	967.6334	-2.36	2.11
11	1171.0715	1038.0743	919.3533	-2.35	2.09
12	1109.4661	985.0146	873.7359	-2.33	2.08

13	1051.4226	934.9440	830.6210	-2.31	2.07
14	996.7169	887.6792	789.8583	-2.29	2.06
15	945.1404	843.0486	751.3077	-2.27	2.04
16	896.4981	800.8922	714.8380	-2.26	2.03
17	850.6086	761.0603	680.3265	-2.24	2.02
18	807.3024	723.4134	647.6580	-2.22	2.00
19	766.4212	687.8205	616.7252	-2.20	1.99
20	727.8172	654.1596	587.4271	-2.18	1.98
21	691.3524	622.3161	559.6694	-2.16	1.96
22	656.8979	592.1831	533.3634	-2.14	1.95
23	624.3328	563.6604	508.4261	-2.12	1.93
24	593.5446	536.6540	484.7796	-2.10	1.92
25	564.4275	511.0760	462.3510	-2.09	1.90
26	536.9865	486.9352	441.1516	-2.07	1.89
27	511.0105	464.0500	421.0258	-2.05	1.87
28	486.4151	442.3499	401.9146	-2.03	1.86
29	463.1208	421.7683	383.7626	-2.01	1.84
30	441.0535	402.2430	366.5175	-1.99	1.83
31	420.1431	383.7151	350.1301	-1.97	1.81
32	400.3242	366.1295	334.5542	-1.95	1.80
33	381.5350	349.4341	319.7460	-1.93	1.78
34	363.7176	333.5801	305.6645	-1.90	1.76
35	346.8176	318.5216	292.2709	-1.88	1.75
36	330.7839	304.2151	279.5286	-1.86	1.73
37	315.5682	290.6199	267.4031	-1.84	1.71
38	301.1254	277.6976	255.8620	-1.82	1.70
39	287.4128	265.4119	244.8745	-1.80	1.68
40	274.3905	253.7288	234.4118	-1.78	1.66
41	262.0206	242.6161	224.4465	-1.76	1.64
42	250.2676	232.0436	214.9529	-1.74	1.63
43	239.0983	221.9825	205.9065	-1.71	1.61
44	228.4809	212.4060	197.2844	-1.69	1.59
45	218.3860	203.2887	189.0648	-1.67	1.57
46	208.7855	194.6066	181.2273	-1.65	1.55
47	199.6531	186.3369	173.7524	-1.63	1.54
48	190.9639	178.4584	166.6217	-1.60	1.52
49	182.6945	170.9508	159.8181	-1.58	1.50
50	174.8228	163.7951	153.3249	-1.56	1.48
51	167.3280	156.9733	147.1268	-1.53	1.46
52	160.1904	150.4683	141.2090	-1.51	1.44
53	153.3914	144.2641	135.5577	-1.49	1.42
54	146.9136	138.3454	130.1598	-1.47	1.40
55	140.7403	132.6980	125.0027	-1.44	1.38
56	134.8559	127.3081	120.0746	-1.42	1.36
57	129.2457	122.1630	115.3645	-1.40	1.34

58	123.8956	117.2504	110.8618	-1.37	1.32
59	118.7926	112.5589	106.5564	-1.35	1.30
60	113.9241	108.0776	102.4388	-1.32	1.28
61	109.2784	103.7961	98.5000	-1.30	1.26
62	104.8443	99.7046	94.7315	-1.28	1.23
63	100.6112	95.7939	91.1253	-1.25	1.21
64	96.5692	92.0553	87.6735	-1.23	1.19
65	92.7088	88.4805	84.3690	-1.20	1.17
66	89.0211	85.0614	81.2048	-1.18	1.15
67	85.4976	81.7908	78.1744	-1.15	1.12
68	82.1303	78.6615	75.2715	-1.13	1.10
69	78.9116	75.6668	72.4902	-1.10	1.08
70	75.8343	72.8004	69.8249	-1.08	1.06
71	72.8916	70.0561	67.2703	-1.05	1.03
72	70.0770	67.4283	64.8213	-1.03	1.01
73	67.3844	64.9115	62.4731	-1.00	0.99
74	64.8080	62.5006	60.2211	-0.98	0.96
75	62.3423	60.1906	58.0609	-0.95	0.94
76	59.9821	57.9770	55.9885	-0.92	0.92
77	57.7223	55.8552	53.9998	-0.90	0.89
78	55.5583	53.8210	52.0912	-0.87	0.87
79	53.4856	51.8706	50.2591	-0.85	0.84
80	51.5000	50.0000	48.5000	-0.85	0.84
81	49.7063	48.2057	46.7083	-0.85	0.85
82	47.9835	46.4842	44.9911	-0.89	0.89
83	46.3286	44.8323	43.3452	-0.93	0.92
84	44.7385	43.2468	41.7672	-0.96	0.95
85	43.2105	41.7248	40.2540	-1.00	0.99
86	41.7386	40.2604	38.7996	-1.03	1.02
87	40.3241	38.8545	37.4048	-1.07	1.06
88	38.9643	37.5045	36.0668	-1.11	1.09
89	37.6569	36.2078	34.7831	-1.14	1.13
90	36.3996	34.9622	33.5513	-1.18	1.16
91	35.1903	33.7653	32.3689	-1.22	1.19
92	34.0269	32.6151	31.2338	-1.26	1.23
93	32.9075	31.5096	30.1438	-1.30	1.27
94	31.8302	30.4467	29.0970	-1.33	1.30
95	30.7933	29.4246	28.0915	-1.37	1.34
96	29.7950	28.4417	27.1254	-1.41	1.37
97	28.8337	27.4961	26.1970	-1.45	1.41
98	27.9078	26.5864	25.3048	-1.49	1.44
99	27.0160	25.7110	24.4470	-1.53	1.48
100	26.1569	24.8685	23.6222	-1.57	1.52
101	25.3290	24.0574	22.8291	-1.61	1.55
102	24.5311	23.2765	22.0662	-1.65	1.59

103	23.7620	22.5245	21.3323	-1.69	1.63
104	23.0205	21.8002	20.6261	-1.73	1.66
105	22.3055	21.1025	19.9465	-1.77	1.70
106	21.6159	20.4303	19.2924	-1.81	1.74
107	20.9508	19.7825	18.6626	-1.85	1.77
108	20.3091	19.1582	18.0563	-1.89	1.81
109	19.6899	18.5564	17.4723	-1.93	1.85
110	19.0924	17.9761	16.9098	-1.98	1.89
111	18.5157	17.4166	16.3680	-2.02	1.93
112	17.9590	16.8769	15.8458	-2.06	1.96
113	17.4214	16.3564	15.3427	-2.10	2.00
114	16.9023	15.8542	14.8577	-2.15	2.04
115	16.4010	15.3696	14.3902	-2.19	2.08
116	15.9167	14.9020	13.9394	-2.23	2.12
117	15.4489	14.4506	13.5047	-2.27	2.16
118	14.9968	14.0149	13.0855	-2.32	2.19
119	14.5599	13.5942	12.6811	-2.36	2.23
120	14.1376	13.1879	12.2909	-2.41	2.27
121	13.7294	12.7955	11.9144	-2.45	2.31
122	13.3347	12.4165	11.5510	-2.50	2.35
123	12.9531	12.0503	11.2003	-2.54	2.39
124	12.5840	11.6965	10.8617	-2.58	2.43
125	12.2270	11.3545	10.5348	-2.63	2.47
126	11.8817	11.0240	10.2191	-2.68	2.51
127	11.5475	10.7046	9.9142	-2.72	2.55
128	11.2242	10.3957	9.6197	-2.77	2.59
129	10.9112	10.0970	9.3352	-2.81	2.63
130	10.6084	9.8082	9.0602	-2.86	2.67
131	10.3151	9.5288	8.7945	-2.91	2.71
132	10.0312	9.2586	8.5378	-2.95	2.75
133	9.7563	8.9971	8.2895	-3.00	2.80
134	9.4901	8.7441	8.0495	-3.05	2.84
135	9.2322	8.4993	7.8175	-3.09	2.88
136	8.9824	8.2623	7.5931	-3.14	2.92
137	8.7404	8.0329	7.3760	-3.19	2.96
138	8.5059	7.8108	7.1660	-3.24	3.00
139	8.2787	7.5958	6.9629	-3.29	3.04
140	8.0584	7.3875	6.7664	-3.33	3.09

6. System Configuration

6.1 System Configuration

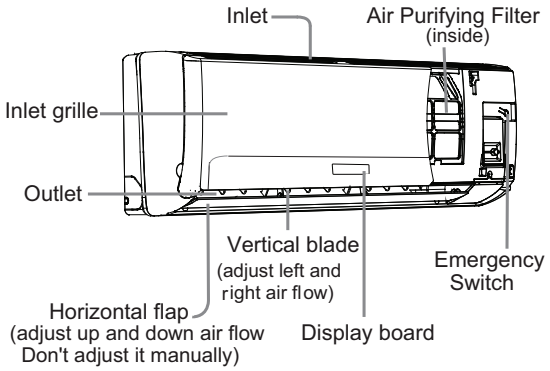
After the installation and test operation of the room air conditioner have been completed, it should be operated and handled as described below. Every user would like to know the correct method of operation of the room air conditioner, to check if it is capable of cooling (or heating) well, and to know a clever method of using it.In order to meet this expectation of the users, giving sufficient explanations taking enough time can be said to reduce about 80% of the requests for servicing. However good the installation work is and however good the functions are, the customer may blame either the room air conditioner or its installation work because of improper handling. The installation work and handing over of the unit can only be considered to have been completed when its handling has been explained to the user without using technical terms but giving full knowledge of the equipment.

6.2 Instruction

6.2.1 The Instruction of HSM18HEKC03/R2(DB)HUM18HC03/R2(DB)

Parts and Functions

Indoor Unit



Please be subject to the actual produce purchased the above picture is just from your reference

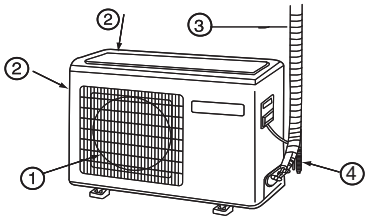
Display board

1. Signal receiver hole
2. ON/OFF display
3. Ambient temp.display
   When receiving the remote control signal, display the set temperature and in the rest time the room temperature is displayed and this room temperature is only for reference.
4. TIMER ON\OFF display
   TIMER ON-OFF display
   SLEEP display

Note to the power failure resume:
press the sleep button ten times in five seconds and enter function after hearing four sounds.And press the sleep button ten times within five seconds and leave this function after hearing two sounds.

5. COOL\HEAT\Dry\AUTO display

Outdoor Unit

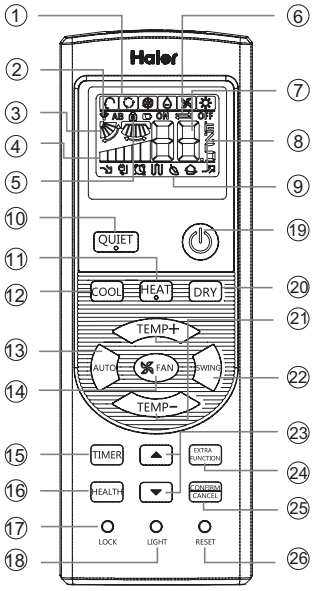


① OUTLET ③ CONNECTING PIPING AND ELECTRICAL WIRING

② INLET ④ DRAIN HOSE

Please be subject to the actual produce purchased the above picture is just from your reference

Remote controller



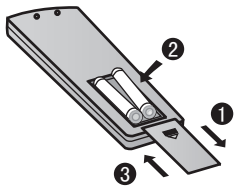
1. Mode display

Operation mode	SMART	AUTO	COOL	DRY	HEAT	FAN
Remote controller						

2. Signal sending display
3. SWING display
4. FAN SPEED display

5. LOCK display
6. TIMER OFF display
   TIMER ON display
7. TEMP display
8. POWER/SOFT display
9. HEALTH display
10. QUIET button
11. HEAT button
12. COOL button
13. AUTO button
14. FAN button
15. TIMER button
16. HEALTH button
17. LOCK button
    Used to lock buttons and LCD display.
18. LIGHT button
    Control the lightening and extinguishing of the indoor LED display board.
19. POWER ON/OFF button
20. DRY button
21. TEMP button
22. SWING button
23. HOUR button
24. EXTRA FUNCTION button
25. CANCEL/CONFIRM button
    Used to confirm timer and clock settings.
26. RESET button
    When the remote controller appears abnormal, use a sharp pointed article to press this button to reset the remote

Loading of the battery



1 Remove the battery cover;
2 Load the batteries as illustrated.
2 R-03 batteries, resetting key (cylinder);
3 Be sure that the loading is in line with the" + "/"-";
4 Load the battery,then put on the cover again.

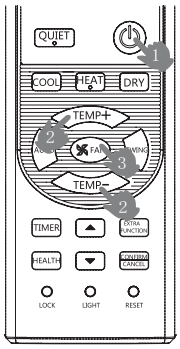
Note:
- The distance between the signal transmission head and the receiver hole should be within 7m without any obstacle as well.
- When electronic-started type fluorescent lamp or change-over type fluorescent lamp or wireless telephone is installed in the room, the receiver is apt to be disturbed in receiving the signals, so the distance to the indoor unit should be shorter.
- Full display or unclear display during operation indicates the batteries have been used up.Please change batteries.
- If the remote controller can't run normally during operation, please remove the batteries and reload several minutes later.

Hint:
Remove the batteries in case won't be in use for a long period. If there is any display after taking-out, just press reset key.

Operation

Base Operation

Remote controller



1. Unit start

Press ON/OFF on the remote controller, unit starts.

2.Select temp.setting

Press TEMP+ / TEMP− button

TEMP+ Every time the button is pressed, temp.setting increase 1°C,if kept depressed, it will increase rapidly

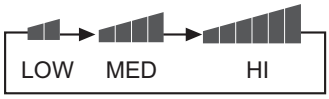
TEMP− Every time the button is pressed, temp.setting decrease 1°C,if kept depressed, it will decrease rapidly

Select a desired temperature.

3.Fan speed selection

Press FAN button. For each press, fan speed changes as follows:

Remote controller:



Air conditioner is running under displayed fan speed. When FAN is set to AUTO, the air conditioner automatically adjusts the fan speed according to room temperature.

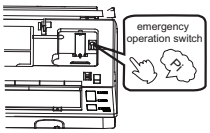
Operation Mode	Remote Controller	Note
AUTO		Under the mode of auto operation, air conditioner will automatically select Cool or Heat operation according to room temperature When FAN is set to AUTO the air conditioner automatically adjusts the fan speed according to room temperature.
COOL		
DRY		In DRY mode, when room temperature becomes lower than temp.setting+2° C, unit will run intermittently at LOW speed regardless of FAN setting.
HEAT		In HEAT mode, warm air will blow out after a short period of the time due to cold-draft prevention function. When FAN is set to AUTO, the air conditioner automatically adjusts the fan speed according to room temperature.
FAN		In FAN operation mode, the unit will not operate in COOL or HEAT mode but only in FAN mode, AUTO is not available in FAN mode. And temp. setting is disabled. In FAN mode, sleep operation is not available.

Emergency operation and test operation

Emergency Operation:

- Use this operation only when the remote controller is defective or lost, and with function of emergency running, air conditoner can run automatically for a while.
- When the emergency operation switch is pressed, the " Pi " sound is heard once, which means the start of this operation.
- When power switch is turning on for the first time and emergency operation starts, the unit will run automatically in the following modes:

Room temperature	Designated temperature	Timer mode	Fan speed	Operation mode
Above 23°C	26°C	No	AUTO	COOL
Below 23°C	23°C	No	AUTO	HEAT

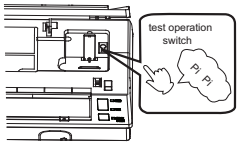


- It is impossible to change the settings of temp. and fan speed,It is also not possible to operate in timer or dry mode.

Test operation:

Test operation switch is the same as emergency switch.

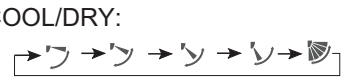
- Use this switch in the test operation when the room temperature is below 16°C, do not use it in the normal operation.
- Continue to press the test operation switch for more than 5 seconds. After you hear the "Pi" sound twice, release your finger from the switch: the cooling operation starts with the air flow speed "Hi".
- Under this operation mode,the fan motor of indoor unit will run in high speed.



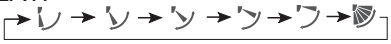
Air Flow Direction Adjustment

1.Status display of air flow

COOL/DRY:



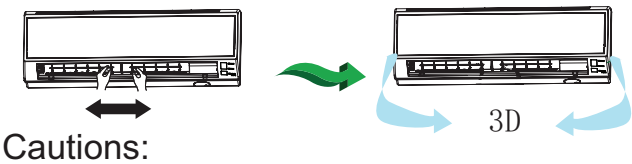
HEAT:



Initial state

2.Left and right air flow adjustment(manual)

Move the vertical blade by a knob on air conditioner to adjust left and right direction referring to Fig.



Cautions:

- When adjusting the flap by hand,turn off the unit.
- When humidity is high,condensate water might occur at air outlet if all vertical louvers are adjusted to left or right.
- It is advisable not to keep horizontal flap at downward position for a long time in COOLor DRY mode , otherwise, condensate water might occur.

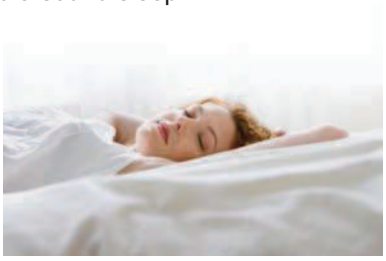
Note:

When restart after remote turning off, the remote controller will automatically memorize the previous set swing position.

Operation

Sleep Operation

Before going to bed,you can simply press the SLEEP button and unit will operate in SLEEP mode and bring you a sound sleep.



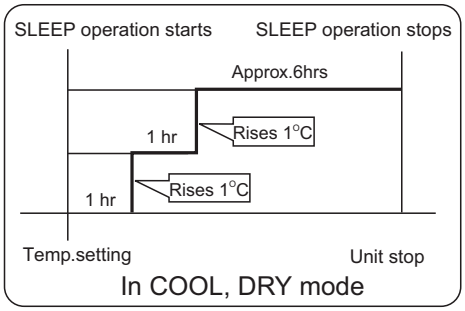
Use of SLEEP function

After the unit starts,set the operation status,then press SLEEP button before which the clock must be adjudted and time being set.

Operation Mode

1. In COOL,DRY mode

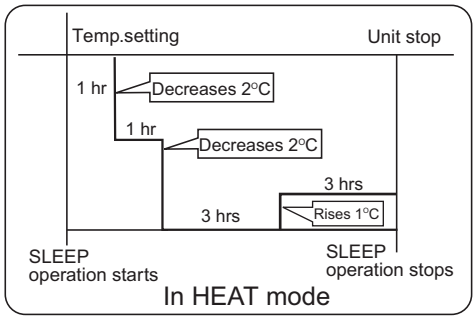
1 hours after SLEEP mode starts,temp.will become 1°C higher than temp.setting.After another 1 hours,temp.rises by 1°C futher.The unit will run for further 6 hours then stops Temp. is higher than temp.setting so that room temperature won't be too low for your sleep.



In COOL, DRY mode

2. In HEAT mode

1 hours after SLEEP mode starts,temp will become 2°C lower than temp.setting.After another 1 hours,temp decrease by 2°C futher.After more another 3 hours,temp. rises by 1°C futher.The unit will run for further 3 hours then stops.Temp.is lower than temp. setting so that room temperature won't be too high for your sleep.



In HEAT mode

3. In AUTO mode

The unit operaters in corresponding sleep mode adapted to the automatically selected operation mode.

4. In FAN mode

It has no SLEEP function.

5.Set the wind speed change when sleeping

If the wind speed is high or middle before setting for the sleep, set for lowing the wind speed after sleeping. If it is low wind, no change.

Note

When TIMER function is set, the sleeping function can't be set up .After the sleeping function is set up, if user resets TIMER function, the sleeping function will be cancelled; the machine will be in the state of timing-on.

POWER/SOFT Operation

(1) POWER Operation

When you need rapid heating or cooling, you can use this function. In COOL mode, fan speed automatically takes high speed of AUTO fan mode. In HEAT mode, fan speed automatically takes medial speed of AUTO fan mode.

(2) SOFT Operation

You can use this function when silence is needed for rest or reading. In SOFT operation mode, fan speed automatically takes low speed of AUTO fan mode.

Note :

During POWER operation, in rapid HEAT or COOL mode , the room will show inhomogeneous temperature distribution. Long period SOFT operation will cause effect of not too cool or not too warm.

To cancel POWER or SOFT operation
Press POWER/SOFT button again ,POWER or SOFT disappears.

HEALTHY Operation

Healthy Negative ions

The anion generator in the airconditioner can generate a lot of anion effectively balance the quantity of position and anion in the air and also to kill bacteria and speed up the dust sediment in the room and finally clean the air in the room.

About UV light degerming function

UV light emitted by the UV light device of the indoor unit catalytically activates the nano TiO2 on the multi-lights touching intermediary, and the degerming effect is highly efficient and lasting.
Note: when the function is running, don't open the inlet grille.

Operation

Timer On/Off On-Off Operation

Set clock correctly before starting TIMER operation.
1.After unit starts, select your desired operation mode.
2.Press TIMER button to change TIMER mode. Every time the button is pressed, display changes as follows:
Remote controller:

Then select your desired TIMER mode (TIMER ON or TIMER OFF or TIMER ON-OFF). " ON "or " OFF "will flash.
3.Press TIME+ /TIME- button to set time.
It can be adjusted within 24 hours.
4.After setting correct time, press SET button to confirm " ON "or" OFF " on the remote controller stops flashing.
5.Cancel TIMER mode
Just press TIMER button several times until TIMER mode disappears.
Hints:
After replacing batteries or a power failure happens, time setting should be reset.
Remote controller possesses memory function,when use TIMER mode next time, just press SET button after mode selecting if time setting is the same as previous one.
According to the Time setting sequence of TIMER ON or TIMER OFF, either Start-Stop or Stop-Start can be achieved.

Healthy airflow Operation

1.Press ON/OFF to starting
Setting the comfort work conditions.
2.The setting of healthy airflow function
1).Press the button of healthy airflow， appears on the display. Horizontal airflow sending. Avoid the airflow blows direct to the body.
2).Press the button of healthy airflow again, appears on the display. Downward airflow sending. Avoid the airflow blows direct to the body.
3.The cancel of the healthy airflow function
Press the button of healthy airflow again, the unit goes on working under the condition before the setting of healthy airflow function.
Notice: Do not direct the flap by hand. Otherwise, the grille will run incorrectly. If the grille is not run correctly, stop for a minute and then start, adjusting by remote controller.
Note:
1.After setting the healthy airflow function, the position grill is fixed.
2.In heating, it is better to select the mode.
3.In cooling, it is better to select the mode.
4.In cooling and dry, using the air conditioner for a long time under the high air humidity, condensate water may occur at the grille .

EUROPEAN REGULATIONS CONFORMITY FOR THE MODELS

CE

All the products are in conformity with the following European provision:
- Low Voltage Directive 73/23/EEC
- Low Voltage Directive 2006/95/EC
-Electomagnetic CompatibilitY 89/336/EEC
-Electomagnetic CompatibilitY 2004/108/EC

ROHS

The products are fulfilled with the requirements in the directive 2002/95/EEC of the European parliament and of council on the Restriction of the use of Certain Hazardous Substances in Electrical and Electronic Equipment (EU RoHS Directive)

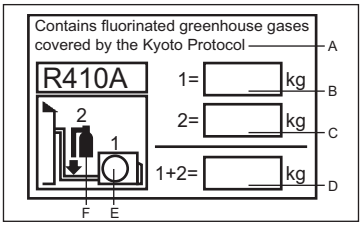
WEEE

In accordance with the directive 2002/96/CE of the European parliament, herewith we inform the consumer about the disposal requirements of the electrical and electronic products.

DISPOSAL REQUIREMENTS:

Your air conditioning product is marked with this symbol.This means that electrical and electronic products shall not be mixed with unsorted household waste. Do not try to dismantle the system yourself : the dismantling of the air conditioning system,treatment of the refrigerant, of oil and of other part must be done by a qualified installer in accordance with relevant local and national legislation. Air conditioners must be treated at a specialized treatment facility for reuse, recycling and recovery. By ensuring this product is disposed of correctly, you will help to prevent potential negative consequences for the environment and humen health. Please contact the installer or local authority for more information. Battery must be removed from the remote controller and disposed of separately in accordance with relevant local and nationl legislation.

IMPORTANT INFORMATION REGARDING THE REFRIGERANT USED

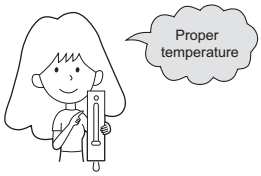


This product contains fluorinated greenhouse gases covered by the Kyoto Protocol. Do not vent into the atmosphere.
Refrigerant type:R410A
GWP* value:1975
GWP=global warming potential
Please fill in with indelible ink,
• 1 the factory refrigerant charge of the product
• 2 the additional refrigerant amount charged in the field and
• 1+2 the total refrigerant charge
on the refrigerant charge label supplied with the product.
The filled out label must be adhered in the proximity of the product charging port (e.g. onto the inside of the stop value cover).
A contains fluorinated greenhouse gases covered by the Kyoto Protocol
B factory refrigerant charge of the product: see unit name plate
C additional refrigerant amount charged in the field
D total refrigerant charge
E outdoor unit
F refrigerant cylinder and manifold for charging

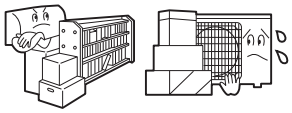
Maintenance

For Smart Use of The Air Conditioner

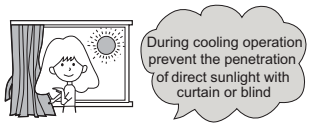
Setting of proper room temperature



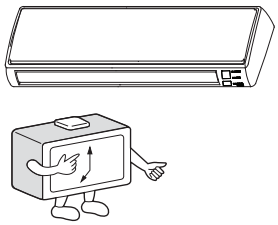
Do not block the air inlet or outlet



Close doors and windows during operation

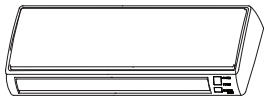


Use the timer effectively



If the unit is not to be used for a long time, turn off the power supply main switch.

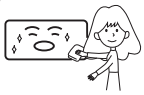
Use the louvers effectively



Remote Controller

Do not usewater,wipe the controller with a dry cloth.Do not use glass cleaner or chemical cloth.

Indoor Body



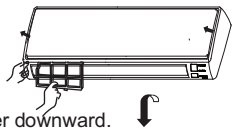
wipe the air conditioner by using a soft and dry cloth.For serious stains, use a neutral detergent diluted with water.Wring the water out of the cloth before wiping,then wipe off the detergent completely.

Do not use the following for cleaning

Gasoline,benzine, thinner or cleanser may damage the coating of the unit.

Hot water over 40°C(104°F) may cause discoloring or deformation.

Air Filter cleaning



1 Open the inlet grille by pulling it upward.

2 Remove the filter.
Push up the filter's center tab slightly until it is released from the stopper, and remove the filter downward.

3 Clean the filter.
Use a vacuum cleaner to remove dust, or wash the filter with water.After washing, dry the filter completely in the shade.

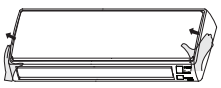
4 Attach the filter.
Attach the filter correctly so that the "FRONT" indication is facing to the front.Make sure that the filter is completely fixed behind the stopper.If the right and left filters are not attached correctly, that may cause defects.

5 Close the inlet grille.

Replacement of Air Purifying Filter

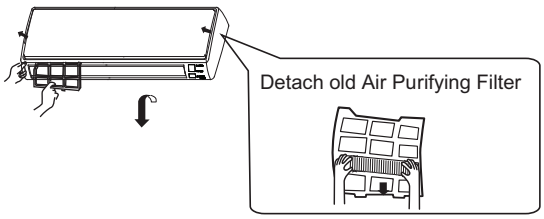
1.Open the Inlet Grille

Prop up the inlet grille by using a small device named grille-support which located in the right side of the indoor unit.



2.Detach the standard air filter

Slide the knob slightly upward to release the filter, then withdraw it.

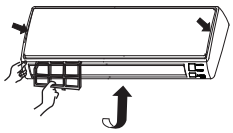


3.Attach Air Purifying Filter

Put air purifying filter appliances into the right and left filter frames.

4.Attach the standard air filter

(Necessary installation)



ATTENTION:

The white side of the photocatalyst air purifying filter face outside,and the black side face the unit The green side of the bacteria-killing medium air purifying filter face outside,and the white side face the unit.

5.Close the Inlet Grille

Close the Grille surely

NOTE:

- The photocatalyst air purifying filter will be solarized in fixed time. In normal family, it will be solarized every 6 months.
- The bacteria-killing medium air purifying filter will be used for a long time,no need for replacement. But in the period of using them ,you should remove the dust frequently by using vacuum cleaner or flaping them lightly,otherwise , its performance will be affected.
- Please keep the bacteria-killing medium air purifying filter in the cool and dry conditions avoid long time directly sunshine when you stop using it,or its ability of sterilization will be reduced.

Cautions

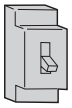
⚠ WARNING

Please call Sales/Service Shop for the Installation.

Do not attempt to install the air conditioner by yourself because improper works may cause electric shock, fire, water leakage.

⚠ WARNING

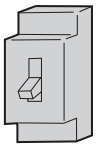
When abnormality such as burnt-small found, immediately stop the operation button and contact sales shop.



OFF

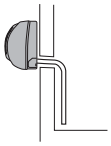
STRICT ENFORCEMENT

Use an exclusive power source with a circuit breaker



Check proper installation of the drainage securely

STRICT ENFORCEMENT



Connect power supply cord to the outlet completely

STRICT ENFORCEMENT

Use the proper voltage

STRICT ENFORCEMENT

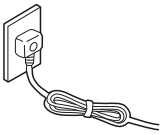
1.Do not use power supply cord extended or connected in halfway

2.Do not install in the place where there is any possibility of inflammable gas leakage around the unit.

3.Do not get the unit exposed to vapor or oil steam.

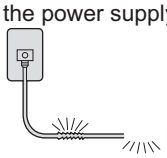
PROHIBITION

Do not use power supply cord in a bundle.



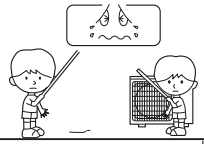
PROHIBITION

Take care not to damage the power supply cord.



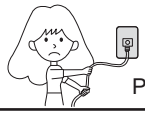
PROHIBITION

Do not insert objects into the air inlet or outlet.



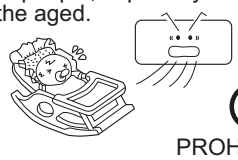
PROHIBITION

Do not start or stop the operation by disconnecting the power supply cord and so on.



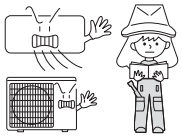
PROHIBITION

Do not channel the air flow directly at people, especially at infants or the aged.

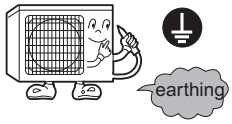


PROHIBITION

Do not try to repair or reconstruct by yourself.

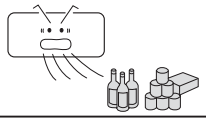


Connect the earth cable.



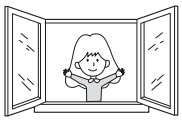
⚠ CAUTION

Do not use for the purpose of storage of food, art work, precise equipment, breeding, or cultivation.



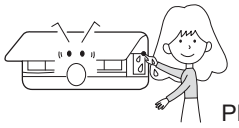
PROHIBITION

Take fresh air occasionally especially when gas appliance is running at the same time.



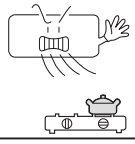
STRICT ENFORCEMENT

Do not operate the switch with wet hand.



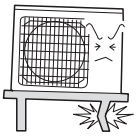
PROHIBITION

Do not install the unit near a fireplace or other heating apparatus.



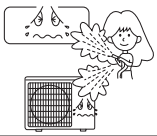
PROHIBITION

Check good condition of the installation stand



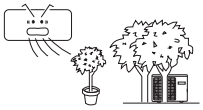
PROHIBITION

Do not pour water onto the unit for cleaning



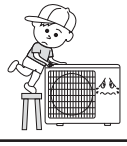
PROHIBITION

Do not place animals or plants in the direct path of the air flow



PROHIBITION

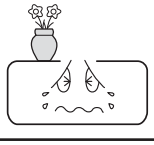
Do not place any objects on or climb on the unit.



PROHIBITION

Do not place flower vase or water containers on the top of the unit.

PROHIBITION



Trouble shooting

Before asking for service, check the following first.

	Phenomenon	Cause or check points
Normal Performance inspection	The system does not restart immediately.	• When unit is stopped, it won't restart immediately until 3 minutes have elapsed to protect the system. • When the electric plug is pulled out and reinserted, the protection circuit will work for 3 minutes to protect the air conditioner.
	Noise is heard	• During unit operation or at stop, a swishing or gurgling noise may be heard.At first 2-3 minutes after unit start, this noise is more noticeable. (This noise is generated by refrigerant flowing in the system.) • During unit operation, a cracking noise may be heard.This noise is generated by the casing expanding or shrinking because of temperature changes. • Should there be a big noise from air flow in unit operation, air filter may be too dirty.
	Smells are generated.	• This is because the system circulates smells from the interior air such as the smell of furniture, paint, cigarettes.
	Mist or steam are blown out.	• During COOL or DRY operation, indoor unit may blow out mist. This is due to the sudden cooling of indoor air.
	In dry mode,fan speed can't be changed.	• In DRY mode, when room temperature becomes lower than temp. setting+2 °C,unit will run intermittently at LOW speed regardless of FAN setting.
Multiple check		• Is power plug inserted? • Is there a power failure? • Is fuse blownout?
	Poor cooling	• Is the air filter dirty? Normally it should be cleaned every 15 days. • Are there any obstacles before inlet and outlet? • Is temperature set correctly? • Are there some doors or windows left open? • Is there any direct sunlight through the window during the cooling operation?(Use curtain) • Are there too much heat sources or too many people in the room during cooling operation?

Cautions

- Do not obstruct or cover the ventilation grille of the air conditoner.Do not put fingers or any other things into the inlet/outlet and swing louver.
- Do not allow children to play with the air conditioner.In no case should children be allowed to sit on the outdoor unit.

Specifications

- The refrigerating circuit is leak-proof.

The machine is adaptive in following situation

1.Applicable ambient temperature range:

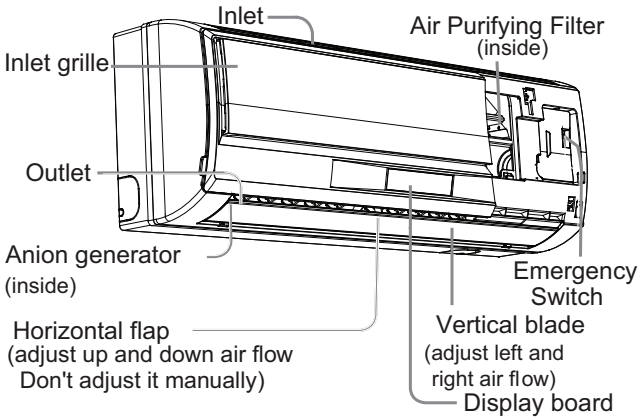
Cooling	Indoor	Maximum:D.B/W.B	32°C/23°C
		Minimum:D.B/W.B	21°C/15°C
	Outdoor	Maximum:D.B/W.B	43°C/26°C
		Minimum: D.B	18°C
Heating	Indoor	Maximum:D.B	27°C
		Minimum: D.B	0°C
	Outdoor	Maximum:D.B/W.B	24°C/18°C
		Minimum:D.B/W.B	-7°C/-8°C
	Outdoor (INVERTER)	Maximum:D.B/W.B	24°C/18°C
		Minimum:D.B	-15°C

2. If the power supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similar qualified person.
3. If the fuse of indoor unit on PC board is broken,please change it with the type of T. 3.15A/ 250V. If the fuse of outdoor unit is broken,change it with the type of T.25A/250V
4. The wiring method should be in line with the local wiring standard.
5. After installation, the power plug should be easily reached.
6. The waste battery should be disposed properly.
7. The appliance is not intended for use by young children or infirm persons without supervision.
8. Young children should be supervised to ensure that they do not play with the appliance.
9. Please employ the proper power plug, which fit into the power supply cord.
10. The power plug and connecting cable must have acquired the local attestation.
11. In order to protect the units,please turn off the A/C first, and at least 30 seconds later, cutting off the power.

6.2.2 The Instruction of HSM18HRAC03/R2(DB) HUM18HC03/R2(DB)

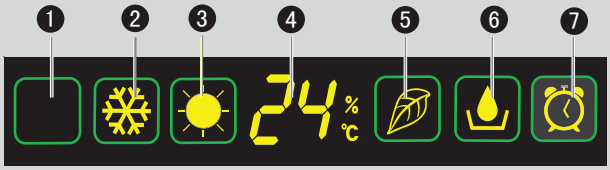
Parts and Functions

Indoor Unit



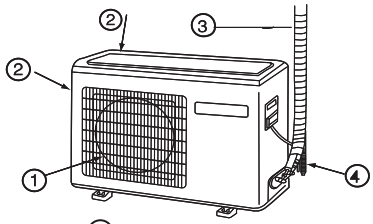
Actual indoor unit may vary from the one shown in the manual, according to the product purchased.

Display board



1. Signal receiver hole
2. COOL display
3. HEAT display
4. TEMP display
5. HEALTH display
   (If the unit which you purchased has healthy function,follow it. If not,please ignore.)
6. Dry display
7. TIMER OFF display
   TIMER ON display
   SLEEP display

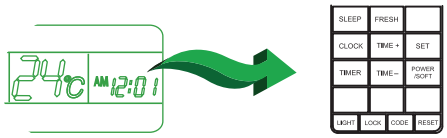
Outdoor Unit



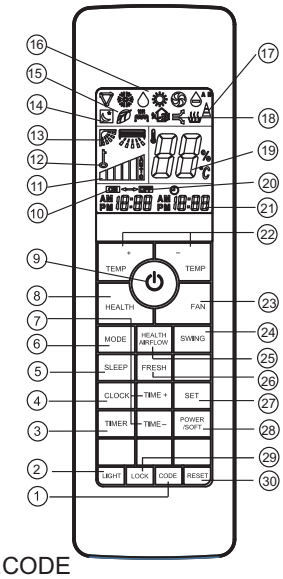
1. OUTLET
2. INLET
3. CONNECTING PIPING AND ELECTRICAL WIRING
4. DRAIN HOSE

Clock set

Press CLOCK button, "AM" or "PM" flashes. Press△or▽to set correct time. Each press will increase or decrease 1min. If the button is kept pressed,time will change quickly. After time setting is confirmed,press SET, "AM "and "PM" stop flashing,while clock starts working.



Remote controller



1. CODE
   Used to select CODE A or B which will be displayed on LCD.Please select A without special explanation.
2. LIGHT button
   Control the lightening and extinguishing of the indoor LED display board.
3. TIMER button
4. CLOCK button
5. SLEEP button
6. MODE button
7. HOUR button
8. HEALTH button
9. ON/OFF button
10. TIMER ON display
11. FAN SPEED display

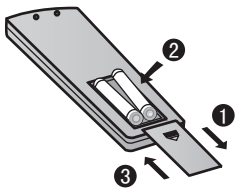
12. LOCK display
13. SWING display
14. SLEEP display
15. HEALTH display
16. Operation mode display

Operation mode	AUTO	COOL	DRY	FAN	HEAT
Remote controller					

17. Signal sending display
18. POWER/SOFT display
19. TEMP display
20. TIMER OFF display
21. CLOCK display
22. TEMP button
23. FAN button
24. SWING button
25. HEALTH AIRFLOW button
26. FRESH button
27. SET button
28. POWER/SOFT button
29. LOCK button
    If pressed, the other buttons will be disabled.Press it once again,lock will be cancelled.
30. RESET button
    When the remote controller appears abnormal,use a sharp pointed article to press this button to reset the remote controller normal.

The following functions and related displays are not available:① ㉖
LIGHT button is not available for HSU-09HRA103/R2 and HSU-12HRA103/R2.

Loading of the battery



1 Remove the battery cover;
2 Load the batteries as illustrated. 2 R-03 batteries, resetting key (cylinder);
3 Be sure that the loading is in line with the " + "/"-";
4 Load the battery,then put on the cover again.

Note:
- The distance between the signal transmission head and the receiver hole should be within 7m without any obstacle as well.
- When electronic-started type fluorescent lamp or change-over type fluorescent lamp or wireless telephone is installed in the room, the receiver is apt to be disturbed in receiving the signals, so the distance to the indoor unit should be shorter.
- Full display or unclear display during operation indicates the batteries have been used up.Please change batteries.
- If the remote controller can't run normally during operation, please remove the batteries and reload several minutes later.

Hint:
Remove the batteries in case unit won't be in usage for a long period. If there are any display after taking-out, just need to press reset key.

Operation

Timer On/Off On-Off Operation

Set clock correctly before starting TIMER operation.
1.After unit starts, select your desired operation mode.
2.Press TIMER button to change TIMER mode. Every time the button is pressed, display changes as follows:
Remote controller:

Then select your desired TIMER mode (TIMER ON or TIMER OFF or TIMER ON-OFF). " ON "or " OFF "will flash.
3.Press TIME+ /TIME- button to set time.
It can be adjusted within 24 hours.
4.After setting correct time, press SET button to confirm " ON "or" OFF " on the remote controller stops flashing.
5.Cancel TIMER mode
Just press TIMER button several times until TIMER mode disappears.
Hints:
After replacing batteries or a power failure happens, time setting should be reset.
Remote controller possesses memory function,when use TIMER mode next time, just press SET button after mode selecting if time setting is the same as previous one.
According to the Time setting sequence of TIMER ON or TIMER OFF, either Start-Stop or Stop-Start can be achieved.

1.Press ON/OFF to starting
Setting the comfort work conditions.
2.The setting of healthy airflow function
1).Press the button of healthy airflow， appears on the display. Horizontal airflow sending. Avoid the airflow blows direct to the body.
2).Press the button of healthy airflow again, appears on the display. Downward airflow sending. Avoid the airflow blows direct to the body.
3.The cancel of the healthy airflow function
Press the button of healthy airflow again, the unit goes on working under the condition before the setting of healthy airflow function.
Notice: Do not direct the flap by hand. Otherwise, the grille will run incorrectly. If the grille is not run correctly, stop for a minute and then start, adjusting by remote controller.
Note:
1.After setting the healthy airflow function, the position grill is fixed.
2.In heating, it is better to select the mode.
3.In cooling, it is better to select the mode.
4.In cooling and dry, using the air conditioner for a long time under the high air humidity, condensate water may occur at the grille .

EUROPEAN REGULATIONS CONFORMITY FOR THE MODELS

CE

All the products are in conformity with the following European provision:
- Low Voltage Directive 73/23/EEC
- Low Voltage Directive 2006/95/EC
-Electomagnetic CompatibilitY 89/336/EEC
-Electomagnetic CompatibilitY 2004/108/EC

ROHS

The products are fulfilled with the requirements in the directive 2002/95/EEC of the European parliament and of council on the Restriction of the use of Certain Hazardous Substances in Electrical and Electronic Equipment (EU RoHS Directive)

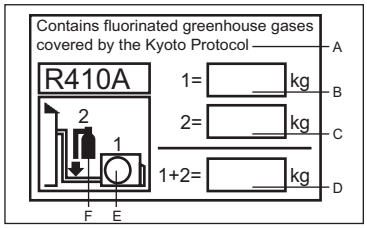
WEEE

In accordance with the directive 2002/96/CE of the European parliament, herewith we inform the consumer about the disposal requirements of the electrical and electronic products.

DISPOSAL REQUIREMENTS:

Your air conditioning product is marked with this symbol.This means that electrical and electronic products shall not be mixed with unsorted household waste. Do not try to dismantle the system yourself : the dismantling of the air conditioning system,treatment of the refrigerant, of oil and of other part must be done by a qualified installer in accordance with relevant local and national legislation. Air conditioners must be treated at a specialized treatment facility for reuse, recycling and recovery. By ensuring this product is disposed of correctly, you will help to prevent potential negative consequences for the environment and humen health. Please contact the installer or local authority for more information. Battery must be removed from the remote controller and disposed of separately in accordance with relevant local and nationl legislation.

IMPORTANT INFORMATION REGARDING THE REFRIGERANT USED

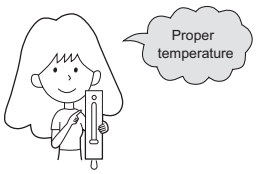


This product contains fluorinated greenhouse gases covered by the Kyoto Protocol. Do not vent into the atmosphere.
Refrigerant type:R410A
GWP* value:1975
GWP=global warming potential
Please fill in with indelible ink,
• 1 the factory refrigerant charge of the product
• 2 the additional refrigerant amount charged in the field and
• 1+2 the total refrigerant charge
on the refrigerant charge label supplied with the product.
The filled out label must be adhered in the proximity of the product charging port (e.g. onto the inside of the stop value cover).
A contains fluorinated greenhouse gases covered by the Kyoto Protocol
B factory refrigerant charge of the product: see unit name plate
C additional refrigerant amount charged in the field
D total refrigerant charge
E outdoor unit
F refrigerant cylinder and manifold for charging

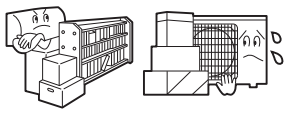
Maintenance

For Smart Use of The Air Conditioner

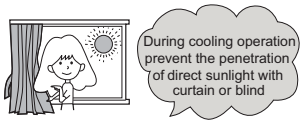
Setting of proper room temperature



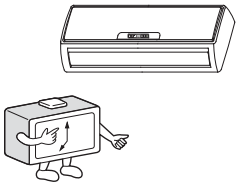
Do not block the air inlet or outlet



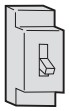
Close doors and windows during operation



Use the timer effectively



If the unit is not to be used for a long time, turn off the power supply main switch.

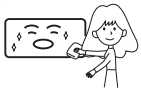


Use the louvers effectively

Remote Controller

Do not usewater,wipe the controller with a dry cloth.Do not use glass cleaner or chemical cloth.

Indoor Body



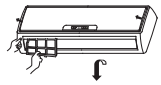
wipe the air conditioner by using a soft and dry cloth.For serious stains, use a neutral detergent diluted with water.Wring the water out of the cloth before wiping,then wipe off the detergent completely.

Do not use the following for cleaning

Gasoline,benzine, thinner or cleanser ay damage the coating of the unit.

Hot water over 40°C(104°F) may discoloring or deformation.

Air Filter cleaning



1 Open the inlet grille by pulling it upward.

2 Remove the filter.
Push up the filter's center tab slightly until it is from the stopper, and remove the filter downward.

3 Clean the filter.
Use a vacuum cleaner to remove dust, or wash the filter with water.After washing, dry the filter completely in the shade.

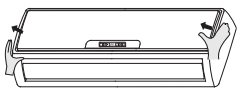
4 Attach the filter.
Attach the filter correctly so that the "FRONT" indication facing to the front.Make sure that the filter is fixed behind the stopper.If the right attached correctly, that

5 Close the inlet grille.

Replacement of Air Purifying Filter

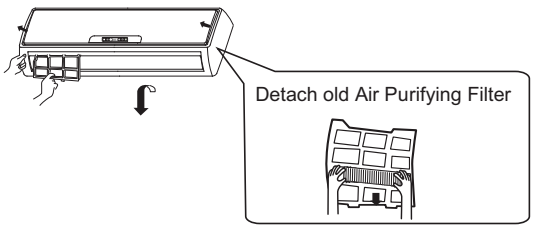
1.Open the Inlet Grille

Prop up the inlet grille by using a small device named grille-support which located in the right side of the indoor unit.



2.Detach the standard air filter

Slide the knob slightly upward to release the filter, then withdraw it.

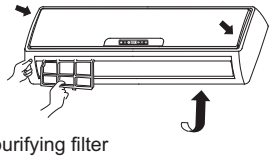


3.Attach Air Purifying Filter

Put air purifying filter appliances into the right and left filter frames.

4.Attach the standard air filter

(Necessary installation)



ATTENTION:

The white side of the photocatalyst air purifying filter face outside,and the black side face the unit The green side of the bacteria-killing medium air purifying filter face outside,and the white side face the unit.

5.Close the Inlet Grille

Close the Grille surely

NOTE:

- The photocatalyst air purifying filter will be solarized in fixed time. In normal family, it will be solarized every 6 months.
- The bacteria-killing medium air purifying filter will be used for a long time,no need for replacement. But in the period of using them ,you should remove the dust frequently by using vacuum cleaner or flaping them lightly,otherwise , its performance will be affected.
- Please keep the bacteria-killing medium air purifying filter in the cool and dry conditions avoid long time directly sunshine when you stop using it,or its ability of sterilization will be reduced.

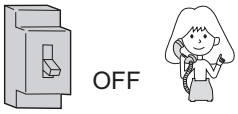
Cautions

⚠ WARNING

Please call Sales/Service Shop for the Installation.
Do not attempt to install the air conditioner by yourself because improper works may cause electric shock, fire, water leakage.

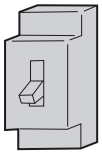
⚠ WARNING

When abnormality such as burnt-small found, immediately stop the operation button and contact sales shop.



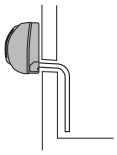
STRICT ENFORCEMENT

Use an exclusive power source with a circuit breaker



Check proper installation of the drainage securely

STRICT ENFORCEMENT



Connect power supply cord to the outlet completely

STRICT ENFORCEMENT

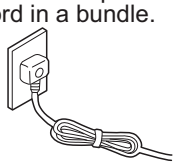
Use the proper voltage

STRICT ENFORCEMENT

1.Do not use power supply cord extended or connected in halfway
2.Do not install in the place where there is any possibility of inflammable gas leakage around the unit.
3.Do not get the unit exposed to vapor or oil steam.

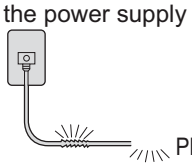
PROHIBITION

Do not use power supply cord in a bundle.



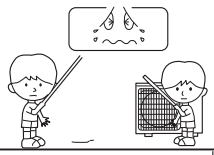
PROHIBITION

Take care not to damage the power supply cord.



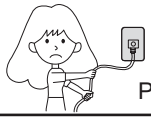
PROHIBITION

Do not insert objects into the air inlet or outlet.



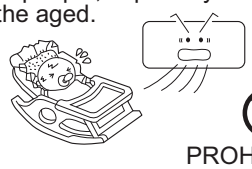
PROHIBITION

Do not start or stop the operation by disconnecting the power supply cord and so on.



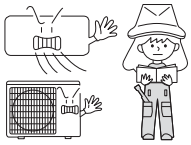
PROHIBITION

Do not channel the air flow directly at people, especially at infants or the aged.

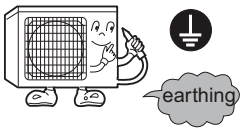


PROHIBITION

Do not try to repair or reconstruct by yourself.

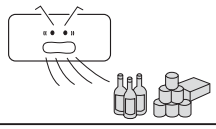


Connect the earth cable.



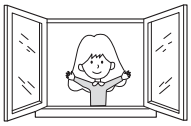
⚠ CAUTION

Do not use for the purpose of storage of food, art work, precise equipment, breeding, or cultivation.



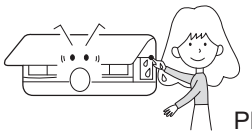
PROHIBITION

Take fresh air occasionally especially when gas appliance is running at the same time.



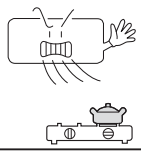
STRICT ENFORCEMENT

Do not operate the switch with wet hand.



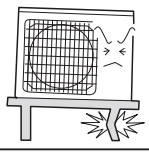
PROHIBITION

Do not install the unit near a fireplace or other heating apparatus.



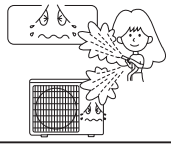
PROHIBITION

Check good condition of the installation stand



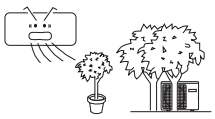
PROHIBITION

Do not pour water onto the unit for cleaning



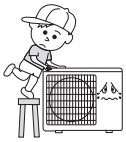
PROHIBITION

Do not place animals or plants in the direct path of the air flow



PROHIBITION

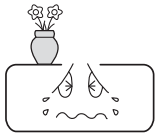
Do not place any objects on or climb on the unit.



PROHIBITION

Do not place flower vase or water containers on the top of the unit.

PROHIBITION



Trouble shooting

Before asking for service, check the following first.

	Phenomenon	Cause or check points
Normal Performance inspection	The system does not restart immediately.	• When unit is stopped, it won't restart immediately until 3 minutes have elapsed to protect the system. • When the electric plug is pulled out and reinserted, the protection circuit will work for 3 minutes to protect the air conditioner.
	Noise is heard	• During unit operation or at stop, a swishing or gurgling noise may be heard.At first 2-3 minutes after unit start, this noise is more noticeable. (This noise is generated by refrigerant flowing in the system.) • During unit operation, a cracking noise may be heard.This noise is generated by the casing expanding or shrinking because of temperature changes. • Should there be a big noise from air flow in unit operation, air filter may be too dirty.
	Smells are generated.	• This is because the system circulates smells from the interior air such as the smell of furniture, paint, cigarettes.
	Mist or steam are blown out.	• During COOL or DRY operation, indoor unit may blow out mist. This is due to the sudden cooling of indoor air.
	In dry mode,fan speed can't be changed.	• In DRY mode, when room temperature becomes lower than temp. setting+2 °C,unit will run intermittently at LOW speed regardless of FAN setting.
Multiple check		• Is power plug inserted? • Is there a power failure? • Is fuse blownout?
	Poor cooling	• Is the air filter dirty? Normally it should be cleaned every 15 days. • Are there any obstacles before inlet and outlet? • Is temperature set correctly? • Are there some doors or windows left open? • Is there any direct sunlight through the window during the cooling operation?(Use curtain) • Are there too much heat sources or too many people in the room during cooling operation?

Cautions

- Do not obstruct or cover the ventilation grille of the air conditoner.Do not put fingers or any other things into the inlet/outlet and swing louver.
- Do not allow children to play with the air conditioner.In no case should children be allowed to sit on the outdoor unit.

Specifications

- The refrigerating circuit is leak-proof.

The machine is adaptive in following situation

1.Applicable ambient temperature range:

Cooling	Indoor	Maximum:D.B/W.B Minimum:D.B/W.B	32°C/23°C 21°C/15°C
	Outdoor	Maximum:D.B/W.B Minimum: D.B	43°C/26°C 18°C
Heating	Indoor	Maximum:D.B Minimum: D.B	27°C 0°C
	Outdoor	Maximum:D.B/W.B Minimum:D.B/W.B	24°C/18°C -7°C/-8°C
	Outdoor (INVERTER)	Maximum:D.B/W.B Minimum:D.B	24°C/18°C -15°C

2. If the power supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similar qualified person.

3.If the fuse of indoor unit on PC board is broken,please change it with the type of T. 3.15A/ 250V. If the fuse of outdoor unit is broken,change it with the type of T.25A/250V

4. The wiring method should be in line with the local wiring standard.

5. After installation, the power plug should be easily reached.

6. The waste battery should be disposed properly.

7. The appliance is not intended for use by young children or infirm persons without supervision.

8. Young children should be supervised to ensure that they do not play with the appliance.

9. Please employ the proper power plug, which fit into the power supply cord.

10. A breaker should be incorporated into fixed wiring. The breaker should be all-pole switch and the distance between its two contacts should be not less than 3mm.

11 .The power plug and connecting cable must have acquired the local attestation.

12.In order to protect the units,please turn off the A/C first, and at least 30 seconds later, cutting off the power.

13.Please don't insert any sensor on 3-waystop valve pipe fitting.

ATTENTION!

Through poor conditions of the electrical MAINS, shortly voltage drops can appear when starting the EQUIPMENT. This can influence other equipment (eg. Blinking of a lamp). If the MAINS-IMPEDANCE Zmax < **X** OHM, such disturbances are not expected. (In case of need, you may contact your local supply authority for further information.)

FOR MODEL:

	X
HSU-09HRAC103/R2	0.415
HSU-12HRAC103/R2	0.317
HSU-18HRAC103/R2	0.085

7 Service Diagnosis

7.1 Caution for Diagnosis

The operation lamp flashes when any of the following errors is detected.

1.When a protection device of the indoor or outdoor unit is activated or when the thermistor malfunctions, disabling equipment operation.

2.When a signal transmission error occurs between the indoor and outdoor units.In either case, conduct the diagnostic procedure described in the following pages.

7.2.Problem Symptoms and Measures

Symptom	Check Item	Details of Measure
None of the units operates	Check the power supply.	Check to make sure that the rated voltage is supplied.
	Check the indoor PCB	Check to make sure that the indoor PCB is broken
Operation sometimes stops.	Check the power supply.	A power failure of 2 to 10 cycles can stop air conditioner operation.
Equipment operates but does not cool, or does not heat (only for heat pump)	Check for faulty operation of the electronic expansion valve.	Set the units to cooling operation, and compare the temperatures of the liquid side connection pipes of the connection section among rooms to check the opening and closing operation of the electronic expansion valves of the individual units.
	Diagnosis by service port pressure and operating current.	Check for insufficient gas.
Large operating noise and vibrations	Check the installation condition.	Check to make sure that the required spaces for installation (specified in the Technical Guide, etc.) are provided.

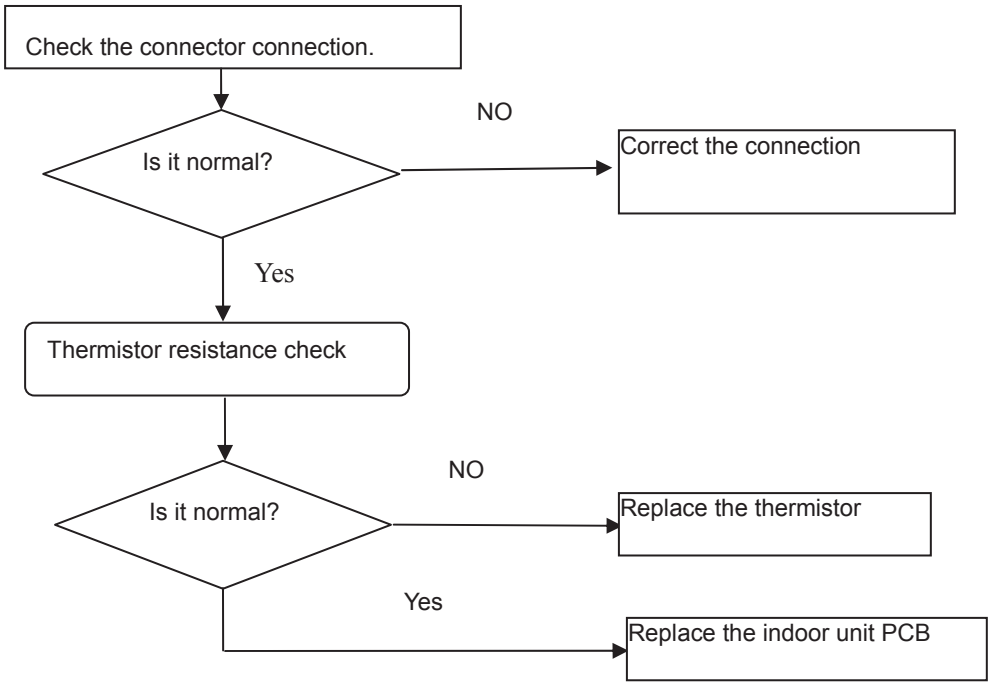
7.3 Error Codes and Description indoor display

	Code indication		Description	Reference Page
	Indoor	Outdoor (LED1 flash times)		
Indoor & Outdoor	E7	15	Communication fault between indoor and outdoor units	Page .63
Indoor Malfunction	E1	/	Room temperature sensor failure	Page .55
	E2	/	Heat-exchange sensor failure	Page .55
	E4	/	Indoor EEPROM error	Page .62
	E14	/	Indoor fan motor malfunction	Page .56
Outdoor Malfunction	F12	1	Outdoor EEPROM error	Page .62
	F1	2	The protection of IPM	Page .59
	F22	3	Overcurrent protection of AC electricity for the outdoor model	Page .67
	F3	4	Communication fault between the IPM and outdoor PCB	Page .60
	F19	6	Power voltage is too high or low	Page .65
	F27	7	Compressor is lockrotor or stopt momentary	----
	F4	8	Overheat protection for exhaust temperature	Page .61
	F8	9	Outdoor DC fan motor fault	Page .58
	F21	10	Frost-removing temperature sensor failure	Page .55
	F7	11	Suction temperature sensor failure	Page .55
	F6	12	Ambient temperature sensor failure	Page .55
	F25	13	Exhaust temperature sensor failure	Page .55
	F11	18	deviate from the normal for the compressor	Page .66
	F28	19	Loop of the station detect error	Page .66
	F2	24	Overcurrent of the compressor	Page .67
	F23	25	Overcurrent protection for single-phase of the compressor	Page .67
	F36	39	Middle part of condenser temperature sensor failure	----

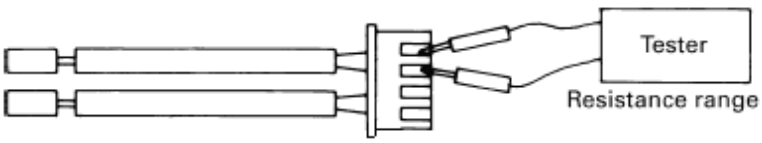
7.3.1 Thermistor or Related Abnormality

Indoor Display	E1: Room temperature sensor failure E2: Heat-exchange sensor failure
Outdoor display	LED1 flash 10 times：Defrost temperature sensor failure LED1 flash 11 times：Suction temperature sensor failure LED1 flash 12 times：Ambient temperature sensor failure LED1 flash 13 times：Discharge temperature sensor failure
Method of Malfunction Detection	The temperatures detected by the thermistors are used to determine thermistors errors.
Malfunction Decision Conditions	When the thermistor input is more than 4.92V or less than 0.08V during compressor operation. ● Note: The values vary slightly in some models
Supposed Causes	■ Faulty connector connection ■ Faulty thermistor ■ Faulty PCB

Troubleshooting * Caution Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.



Thermistor resistance check method:
Remove the connector of the thermistor on the PCB, and measure the resistance of thermistor using tester.The relationship between normal temperature and resistance is shown in the value of indoor thermistor.

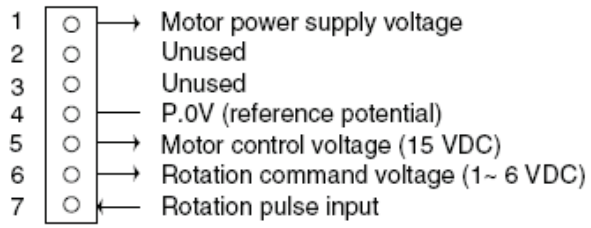


7.3.2 Indoor fan motor malfunction

Indoor Display	E14
Method of Malfunction Detection	The rotation speed detected by the Hall IC during fan motor operation is used to determine abnormal fan motor operation
Malfunction Decision Conditions	when the detected rotation feedback signal don't received in 2 minutes
Supposed Causes	■ Operation halt due to breaking of wire inside the fan motor. ■ Operation halt due to breaking of the fan motor lead wires. ■ Detection error due to faulty indoor unit PCB.

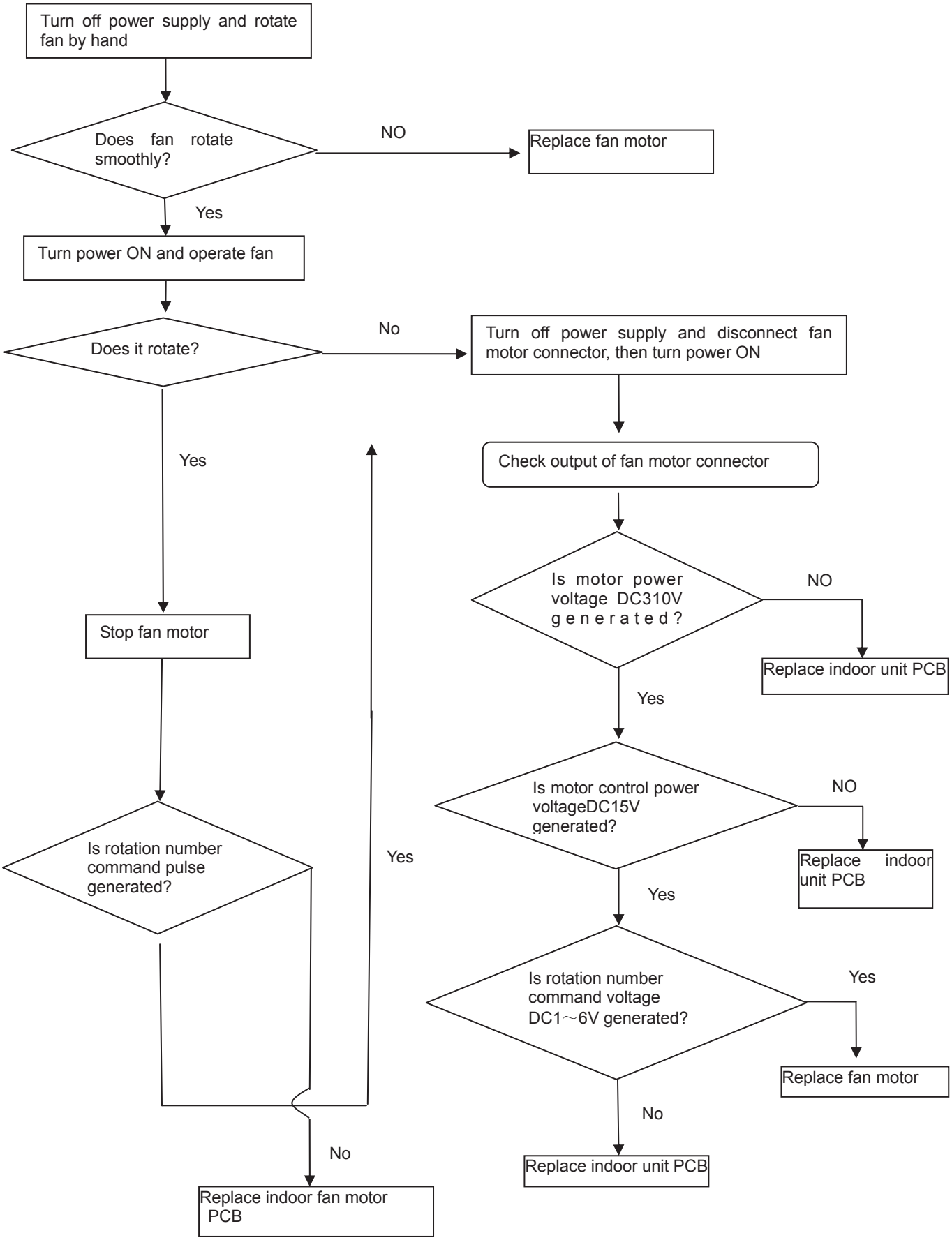
How to check Fan Motor (DC)

1. Check connector connection.
2. Check motor power supply voltage output (pins 1-4).
3. Check motor control voltage (pins 4-5).
4. Check rotation command voltage output (pins 4-6).
5. Check rotation pulse input (pins 4-7).

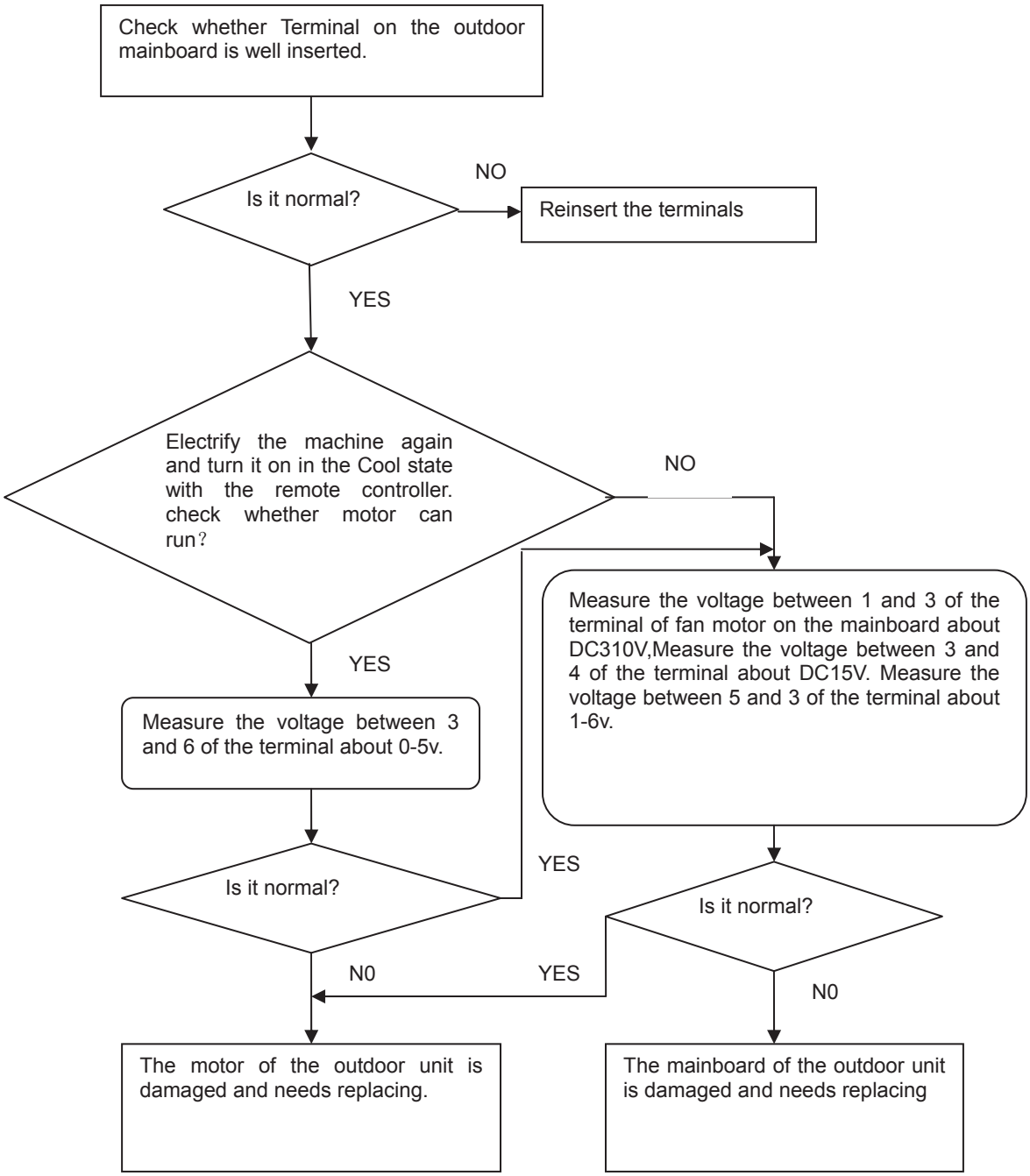


Notes: the a/c is electrifying, don't pull out or insert the terminals of the motor, else the motor would be damaged.

Troubleshooting * Caution Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.


Turn off power supply and rotate fan by hand
Does fan rotate smoothly?
NO
Replace fan motor
Yes
Turn power ON and operate fan
Does it rotate?
No
Turn off power supply and disconnect fan motor connector, then turn power ON
Yes
Check output of fan motor connector
Is motor power voltage DC310V generated?
NO
Replace indoor unit PCB
Yes
Stop fan motor
Is motor control power voltageDC15V generated?
NO
Replace indoor unit PCB
Yes
Is rotation number command pulse generated?
Yes
Is rotation number command voltage DC1～6V generated?
Yes
Replace fan motor
No
Replace indoor unit PCB
No
Replace indoor fan motor PCB

7.3.3 Outdoor DC fan motor fault


Check whether Terminal on the outdoor mainboard is well inserted.
Is it normal?
NO
Reinsert the terminals
YES
Electrify the machine again and turn it on in the Cool state with the remote controller. check whether motor can run?
NO
YES
Measure the voltage between 3 and 6 of the terminal about 0-5v.
Measure the voltage between 1 and 3 of the terminal of fan motor on the mainboard about DC310V,Measure the voltage between 3 and 4 of the terminal about DC15V. Measure the voltage between 5 and 3 of the terminal about 1-6v.
Is it normal?
YES
Is it normal?
N0
YES
N0
The motor of the outdoor unit is damaged and needs replacing.
The mainboard of the outdoor unit is damaged and needs replacing

7.3.4 IPM protection

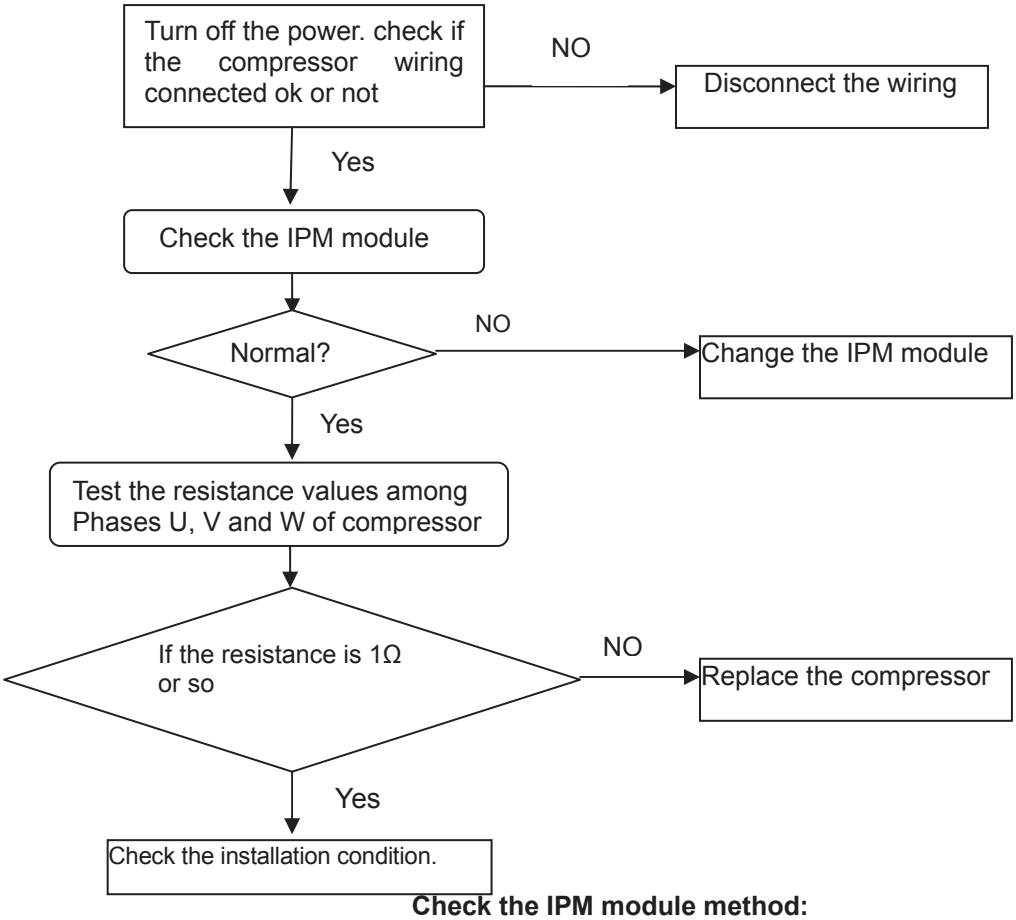
Outdoor display LED1 flash 2 times. Indoor Display F1

Method of Malfunction Detection IPM protection is detected by checking the compressor running condition and so on.

Malfunction Decision Conditions
- ■ The system leads to IPM protection due to over current.
- ■ The compressor faulty leads to IPM protection.
- ■ Circuit component of IPM is broken and led to IPM protection.

Supposed Causes
- ■ IPM protection dues to the compressor faulty.
- ■ IPM protection dues to faulty PCB of IPM module.
- ■ Compressor wiring disconnected.

Troubleshooting *** Caution** Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.



Check the IPM module method:

Disconnect the compressor harness connector from the outdoor unit PCB.
To disengage the connector, press the protrusion on the connector.
Then, measure resistance between P (+) and N (-) and the U, V and W terminals of the compressor connector with a multi-tester. Evaluate the measurement results for a pass/fail judgment.

N(-)terminal of tester(P(+)for digital tester)	P(+)	UVW	P(-)	UVW
P(+)terminal of tester(N(-)for digital tester)	UVW	P(+)	UVW	P(-)
Normal resistance	Several kΩ to several MΩ (∗)			
Unacceptable resistance	Short (0 Ω) or open			

7.3.5 The communication fault between IPM and outdoor PCB

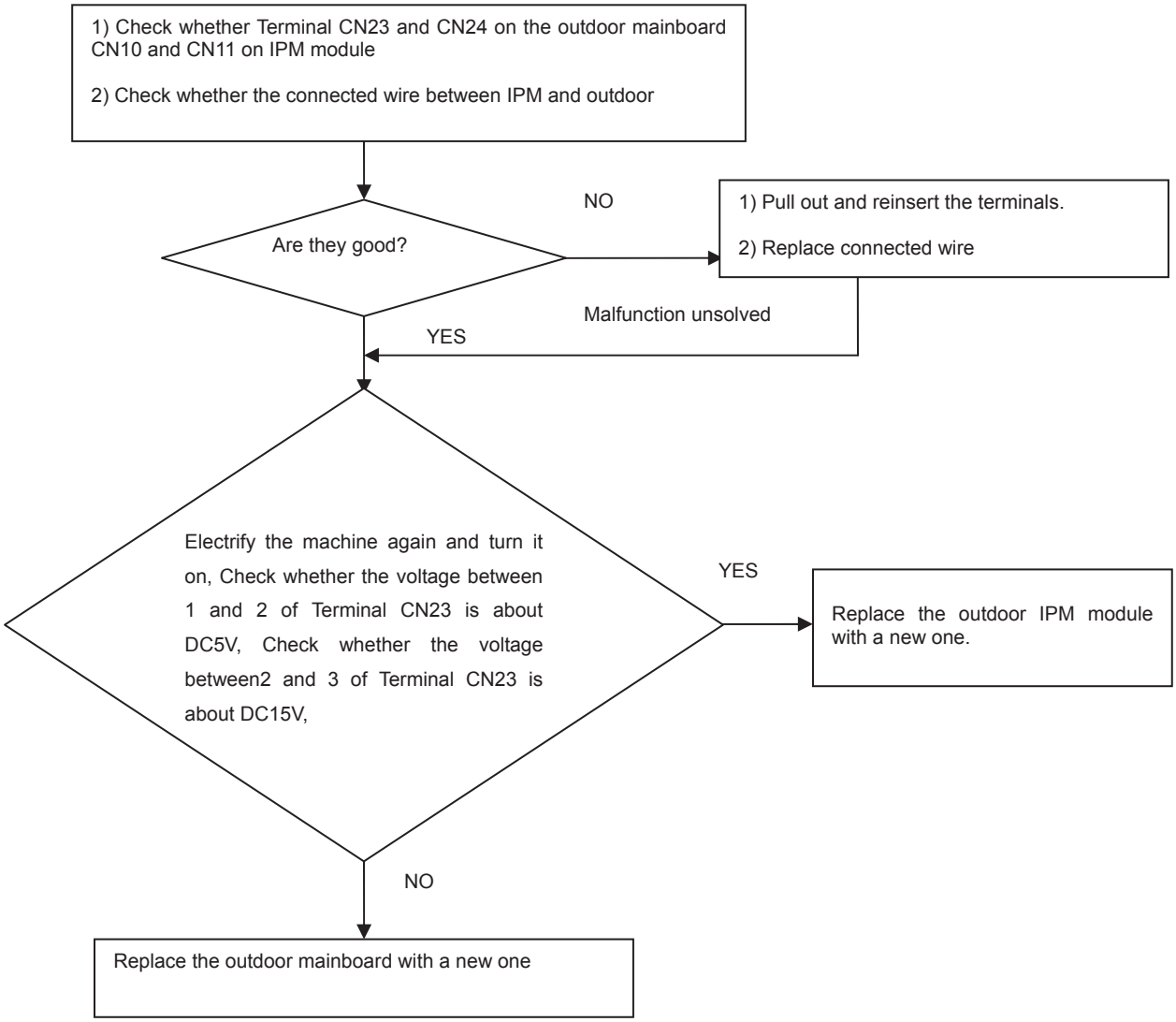
Outdoor display LED1 flash 4 times Indoor Display F3

Method of Malfunction Detection Communication is detected by checking the IPM module and the outdoor PCB.

Malfunction Decision Conditions
- The outdoor PCB broken leads to communication fault
- The IPM module broken leads to communication fault

Supposed Causes
- The outdoor PCB is broken
- The IPM module is broken
- Communication wiring disconnected

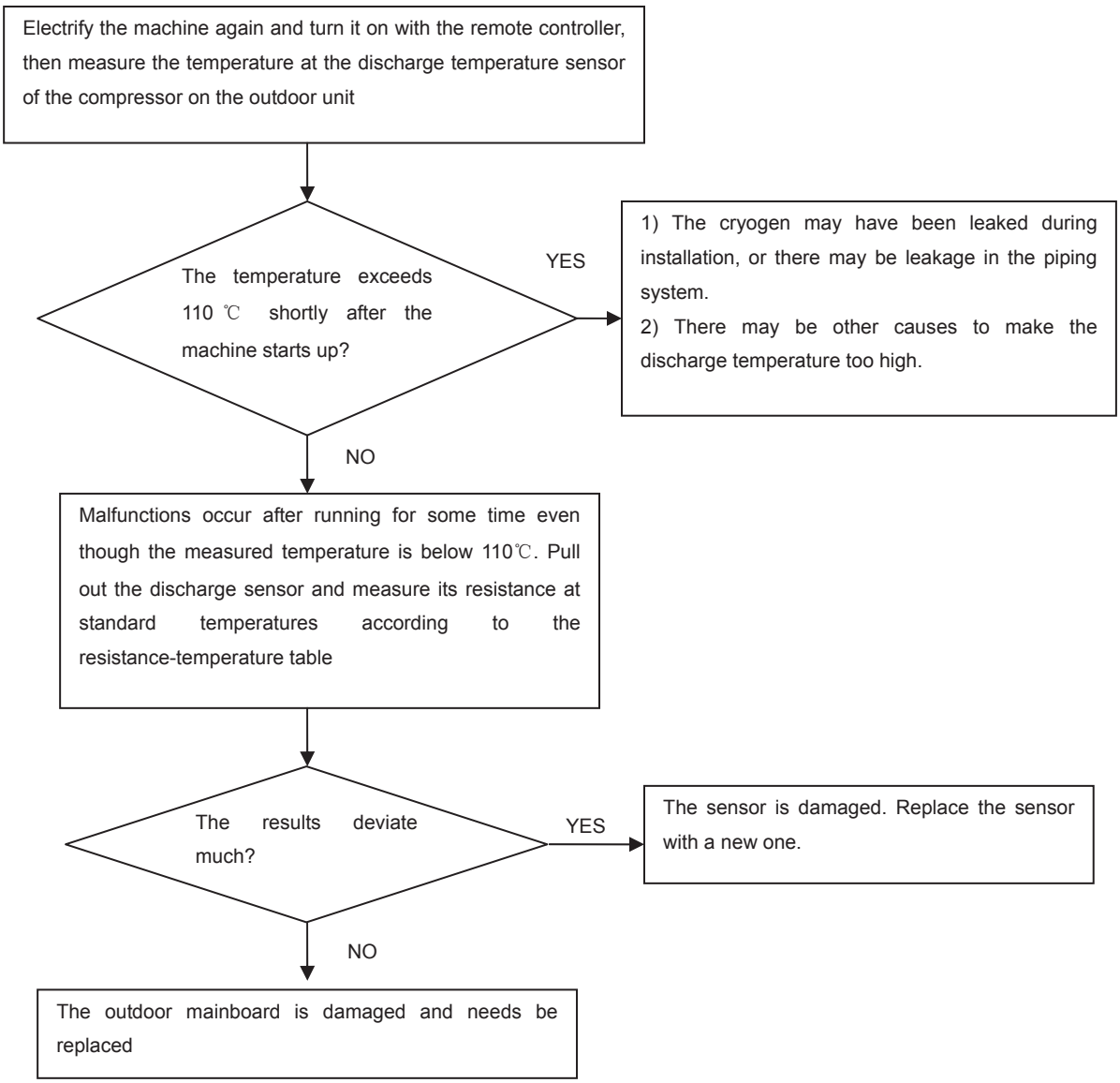
Troubleshooting *** Caution** Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.


1) Check whether Terminal CN23 and CN24 on the outdoor mainboard CN10 and CN11 on IPM module
2) Check whether the connected wire between IPM and outdoor
Are they good?
NO
1) Pull out and reinsert the terminals.
2) Replace connected wire
Malfunction unsolved
YES
Electrify the machine again and turn it on, Check whether the voltage between 1 and 2 of Terminal CN23 is about DC5V, Check whether the voltage between2 and 3 of Terminal CN23 is about DC15V,
YES
Replace the outdoor IPM module with a new one.
NO
Replace the outdoor mainboard with a new one

7.3.6 Overheat Protection For Discharge Temperature

Indoor display	F4
Outdoor display	LED1 flash 8 times
Method of Malfunction Detection	The exhaust temperature control is checked with the temperature being detected by the exhaust pipe thermistor.
Malfunction Decision Conditions	When the compressor discharge temperature is above 117℃
Supposed Causes	■ Electronic expansion valve defective ■ Faulty thermistor. ■ Faulty PCB

Troubleshooting *** Caution** Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.


Electrify the machine again and turn it on with the remote controller, then measure the temperature at the discharge temperature sensor of the compressor on the outdoor unit
The temperature exceeds 110 ℃ shortly after the machine starts up?
YES
1) The cryogen may have been leaked during installation, or there may be leakage in the piping system.
2) There may be other causes to make the discharge temperature too high.
NO
Malfunctions occur after running for some time even though the measured temperature is below 110℃. Pull out the discharge sensor and measure its resistance at standard temperatures according to the resistance-temperature table
The results deviate much?
YES
The sensor is damaged. Replace the sensor with a new one.
NO
The outdoor mainboard is damaged and needs be replaced

7.3.7 EEPROM abnormal

Indoor Display	E4 ： Indoor EEPROM error F12：Outdoor EEPROM error LED1 flash 1 times
Method of Malfunction Detection	The Data detected by the EEPROM are used to determine MCU.
Malfunction Decision Conditions	When the Data of EEPROM is error or the EEPROM is damaged.
Supposed Causes	■ Faulty EEPROM data ■ Faulty EEPROM ■ Faulty PCB
Troubleshooting	*** Caution** Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.

Check the EEPROM of the indoor or outdoor mainboard, and be sure it is right.

7.3.8 Communication error between the indoor and outdoor units

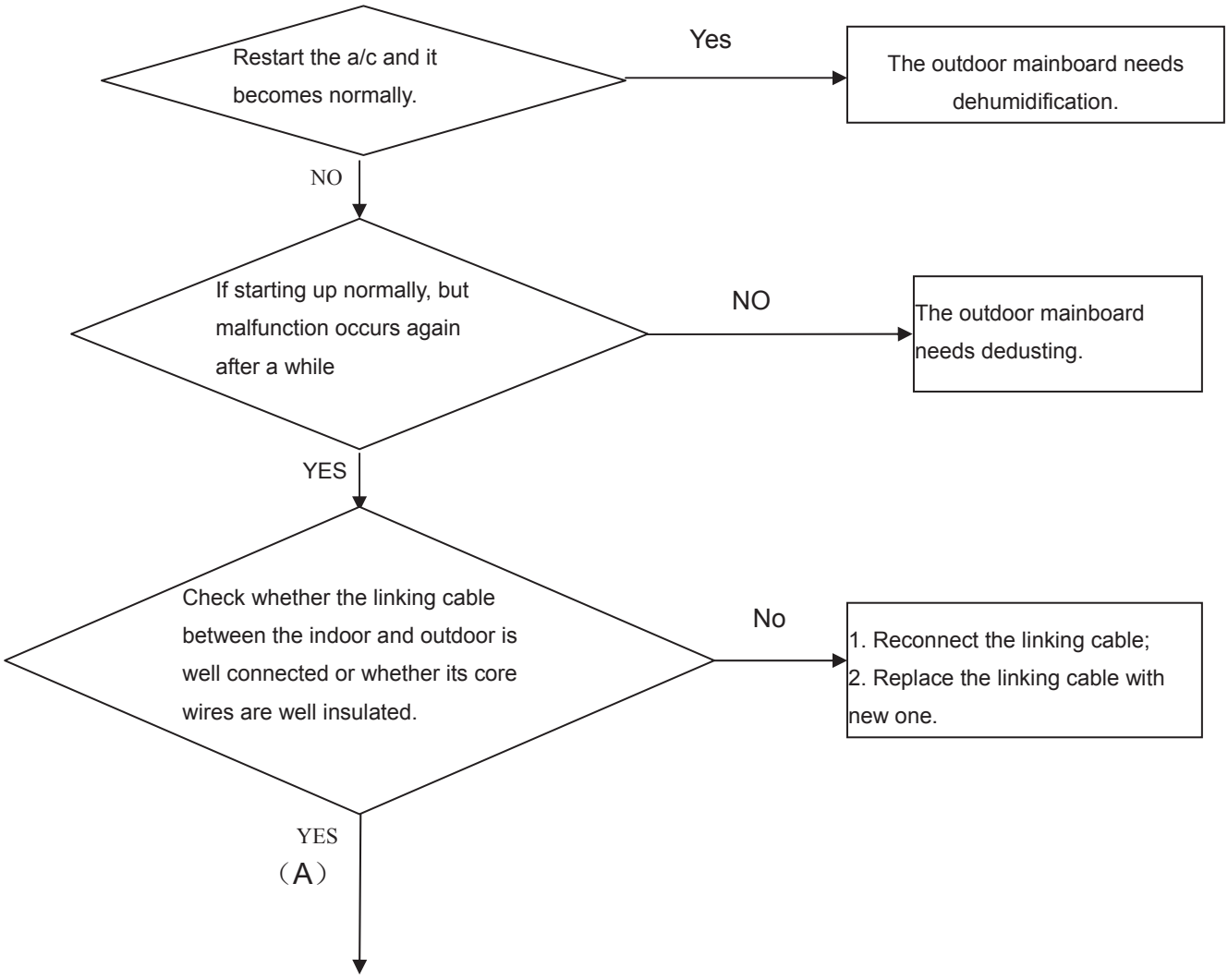
Indoor display E7
Outdoor display LED1 flash 15 times.

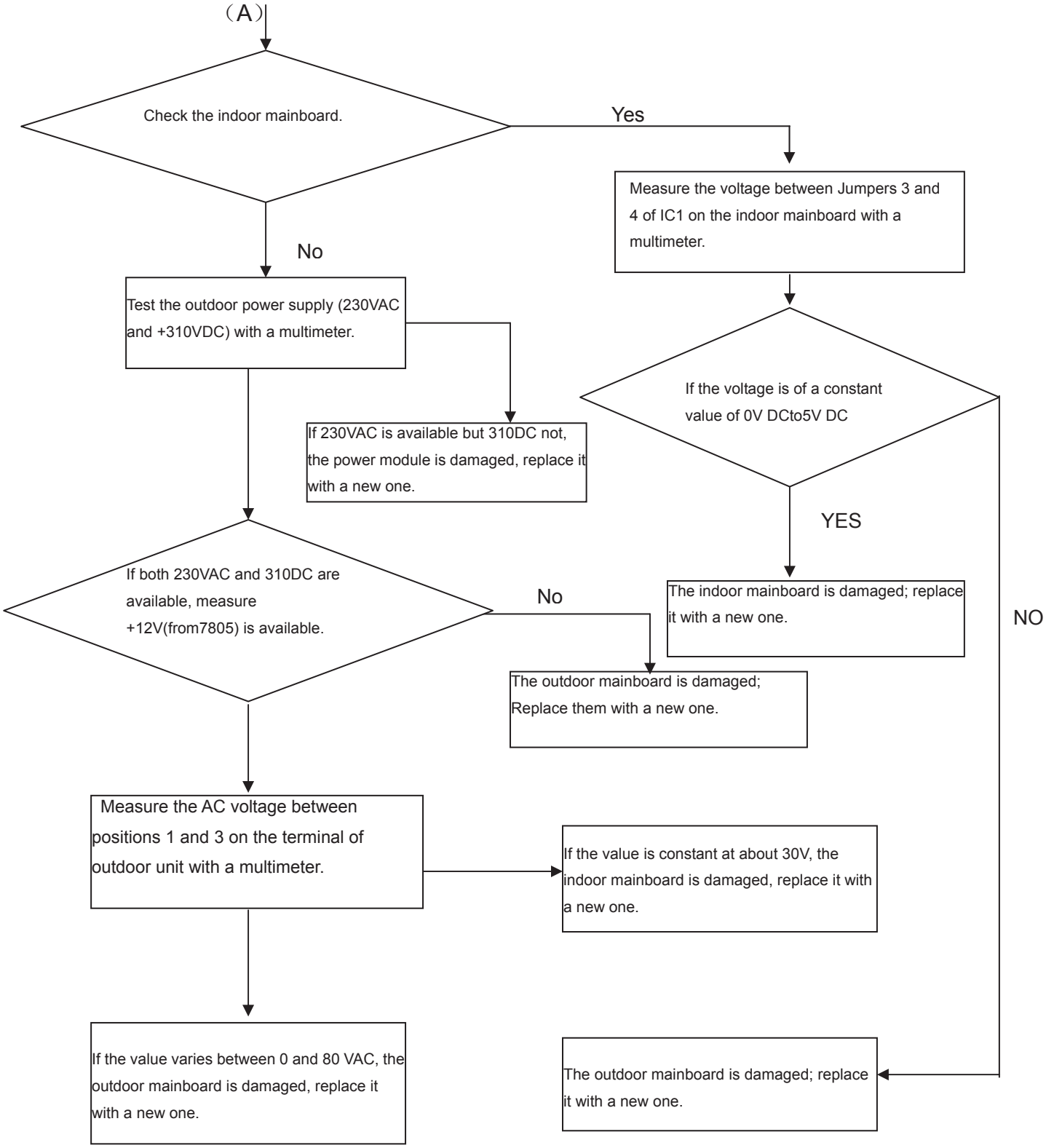
Method of Malfunction Detection The date received from the another unit in indoor unit-outdoor unit signal transmission is checked whether is normal

Malfunction Decision Conditions When the date sent from the another unit cannot be received normally,or when the content of the data is abnormal

Supposed Causes
- Indoor unit- outdoor unit signal transmission error due to wiring error
- Faulty PCB

Troubleshooting *** Caution** Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.


Restart the a/c and it becomes normally.
Yes
The outdoor mainboard needs dehumidification.
NO
If starting up normally, but malfunction occurs again after a while
NO
The outdoor mainboard needs dedusting.
YES
Check whether the linking cable between the indoor and outdoor is well connected or whether its core wires are well insulated.
No
1. Reconnect the linking cable;
2. Replace the linking cable with new one.
YES
（A）


（A）
Check the indoor mainboard.
Yes
No
Measure the voltage between Jumpers 3 and 4 of IC1 on the indoor mainboard with a multimeter.
Test the outdoor power supply (230VAC and +310VDC) with a multimeter.
If 230VAC is available but 310DC not, the power module is damaged, replace it with a new one.
If the voltage is of a constant value of 0V DCto5V DC
YES
NO
The indoor mainboard is damaged; replace it with a new one.
If both 230VAC and 310DC are available, measure +12V(from7805) is available.
No
The outdoor mainboard is damaged; Replace them with a new one.
Measure the AC voltage between positions 1 and 3 on the terminal of outdoor unit with a multimeter.
If the value is constant at about 30V, the indoor mainboard is damaged, replace it with a new one.
If the value varies between 0 and 80 VAC, the outdoor mainboard is damaged, replace it with a new one.
The outdoor mainboard is damaged; replace it with a new one.

7.3.9 Power Supply over or under voltage fault

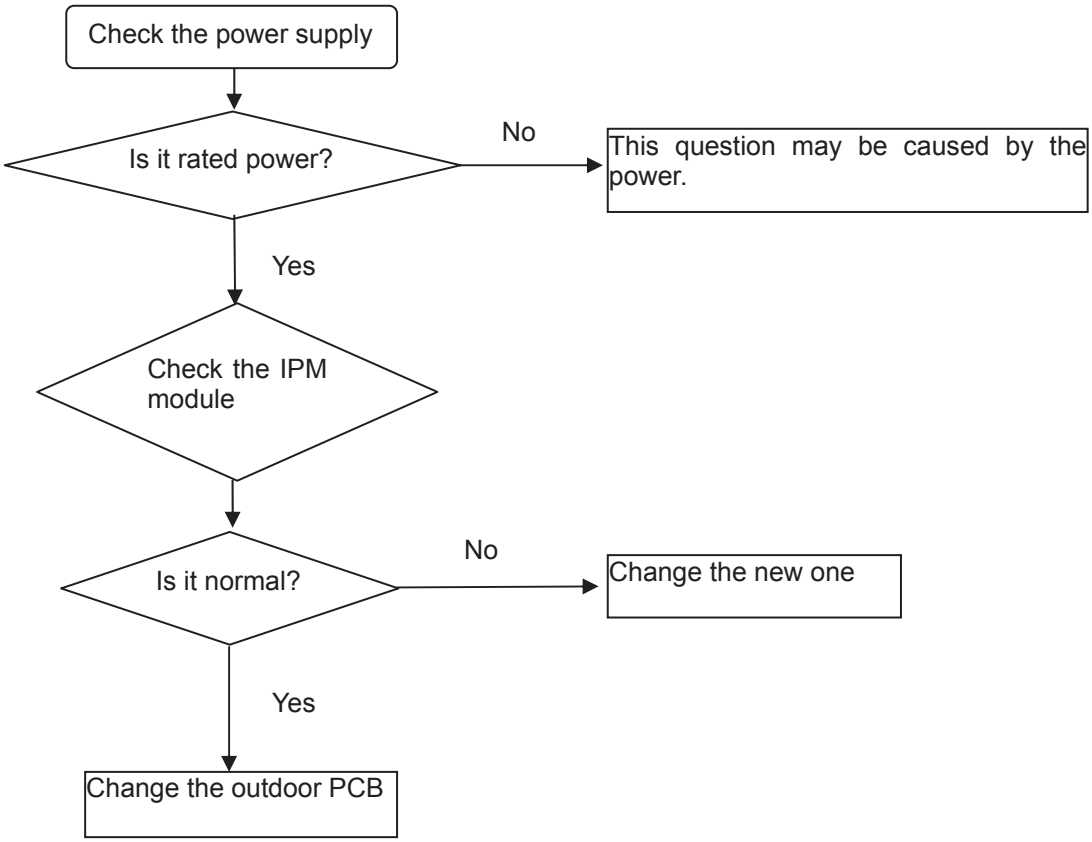
Indoor display F19
Outdoor display: LED1 flash 6 times

Method of Malfunction Detection An abnormal voltage rise or fall is detected by checking the specified voltage detection circuit.

Malfunction Decision Conditions An voltage signal is fed from the voltage detection circuit to the microcomputer

Supposed Causes
- Supply voltage not as specified.
- The IPM module is broken.
- The outdoor PCB is broken.

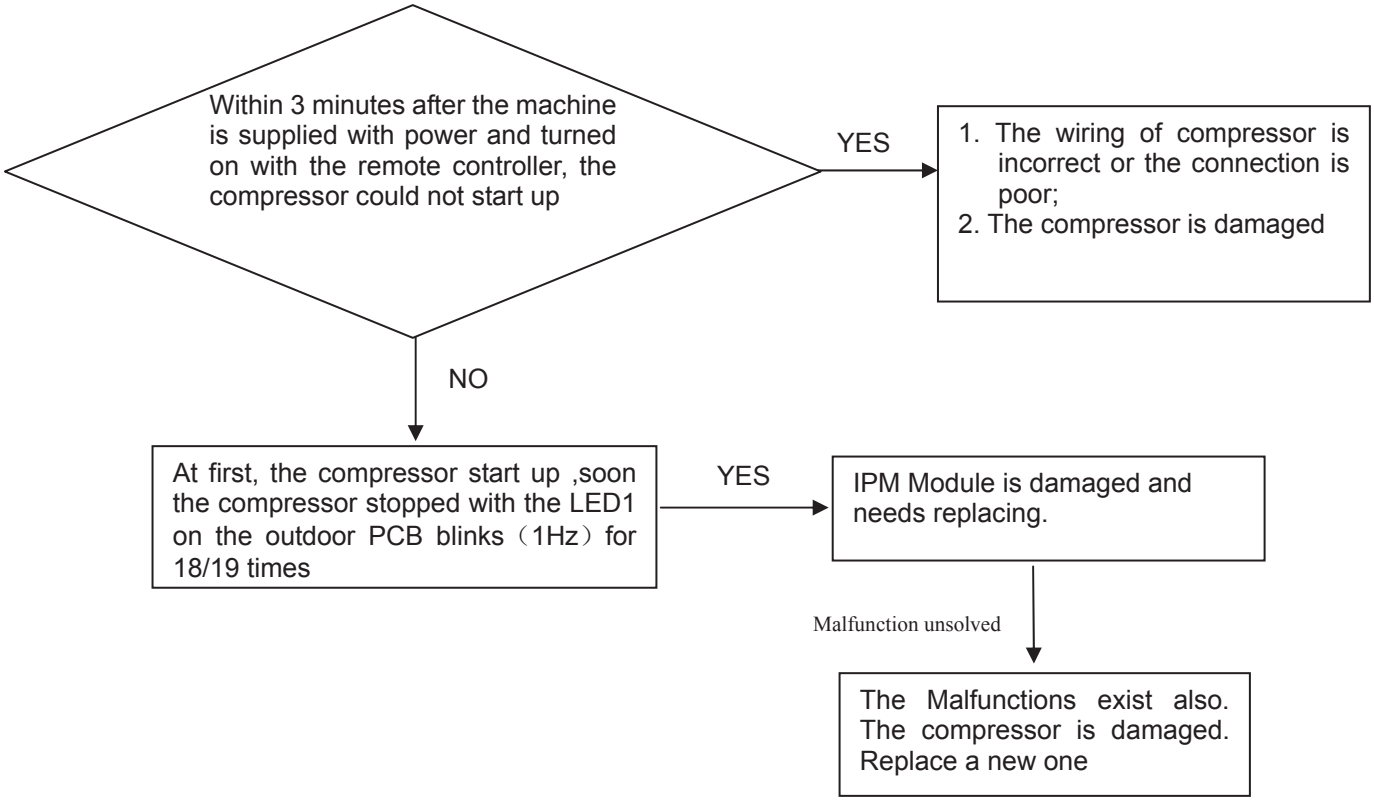
Troubleshooting *** Caution** Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.



About how to check the IPM module, please refer to IPM protection fault.

7.3.10 Loop of the station detect error

Outdoor Display	LED1 flash 18 times Indoor Display F11 LED1 flash 19 times Indoor Display F28
Method of Malfunction Detection	The position of the compressor rotor can not detected normally
Malfunction Decision Conditions	When the wiring of compressor is wrong or the connection is poor; **or** the compressor is damaged
Supposed Causes	■ Faulty The wiring of compressor ■ Faulty compressor ■ Faulty PCB
Troubleshooting	*** Caution** Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.


Within 3 minutes after the machine is supplied with power and turned on with the remote controller, the compressor could not start up
YES
1. The wiring of compressor is incorrect or the connection is poor;
2. The compressor is damaged
NO
At first, the compressor start up ,soon the compressor stopped with the LED1 on the outdoor PCB blinks（1Hz）for 18/19 times
YES
IPM Module is damaged and needs replacing.
Malfunction unsolved
The Malfunctions exist also. The compressor is damaged. Replace a new one

7.3.11 Over-current of the compressor

Outdoor Display

LED1 flash 3 Indoor Display F22
LED1 flash 24 Indoor Display F2
LED1 flash 25 Indoor Display F23

Method of Malfunction Detection

The current of the compressor is too high

Malfunction Decision Conditions

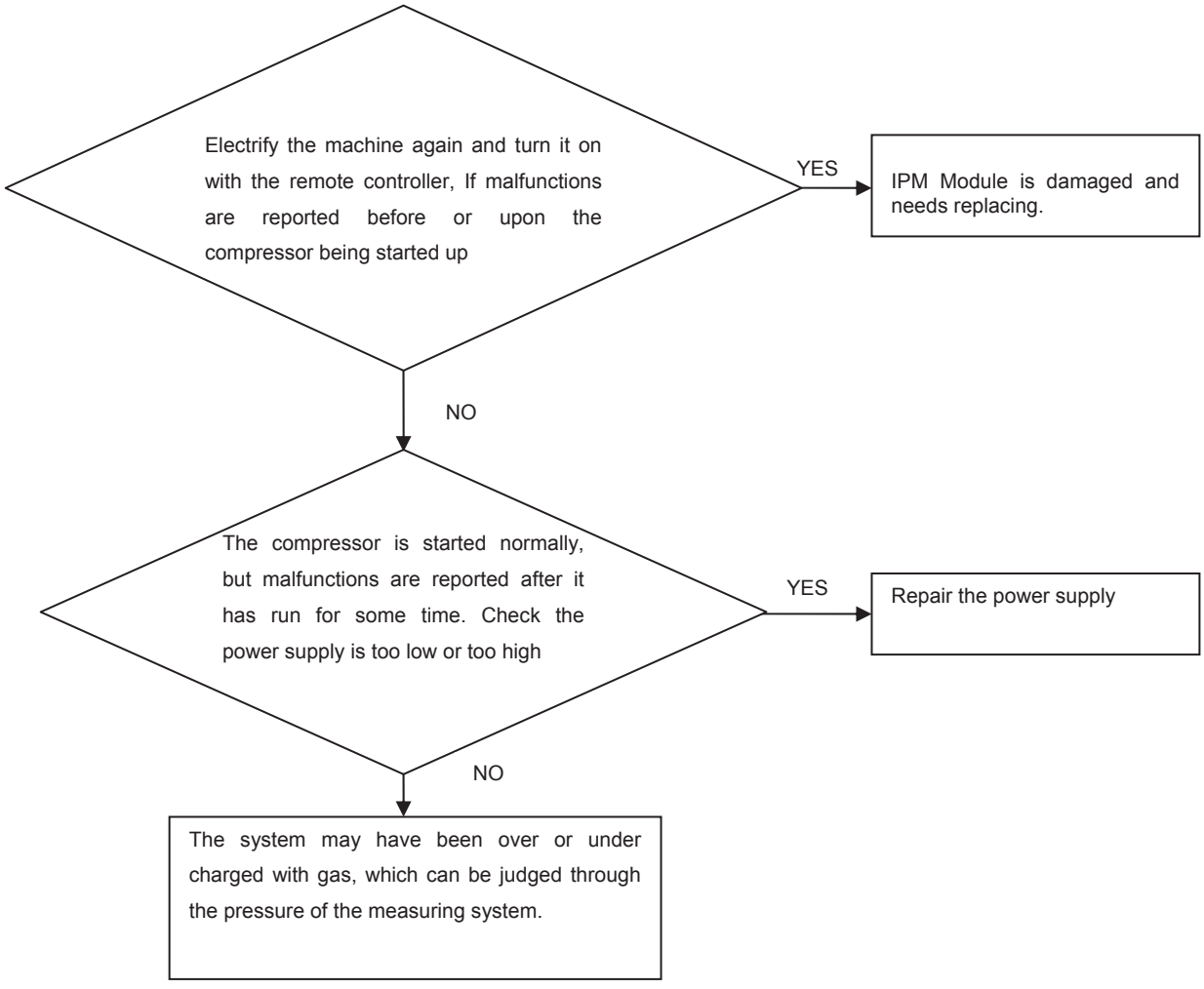
When the IPM Module is damaged
Or the compressor is damaged
Power supply voltage is too low or too high.

Supposed Causes

- Faulty IPM Module
- Faulty compressor
- Faulty power supply

Troubleshooting

*** Caution** Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.


Electrify the machine again and turn it on with the remote controller, If malfunctions are reported before or upon the compressor being started up
YES
IPM Module is damaged and needs replacing.
NO
The compressor is started normally, but malfunctions are reported after it has run for some time. Check the power supply is too low or too high
YES
Repair the power supply
NO
The system may have been over or under charged with gas, which can be judged through the pressure of the measuring system.

8 Installation

Installation Manual of Room Air Conditioner

Preparation

Necessary Tools for Installation

- Driver
- Nipper
- Hacksaw
- Hole core drill
- Spanner(17,19 and 26mm)
- Gas leakage detector or soap-and-water solution
- Torque wrench (17mm,22mm,26mm)
- Pipe cutter
- Flaring tool
- Knife
- Measuring tape
- Reamer

Power Source

- Before inserting power plug into receptacle, check the voltage without fail. The power source is the same as the corresponding name plate.
- Install an exclusive branch circuit of the power.
- A receptacle shall be set up in a distance where the power cable can be reached. Do not extend the cable by cutting it.

Selection of Installation Place

Indoor Unit

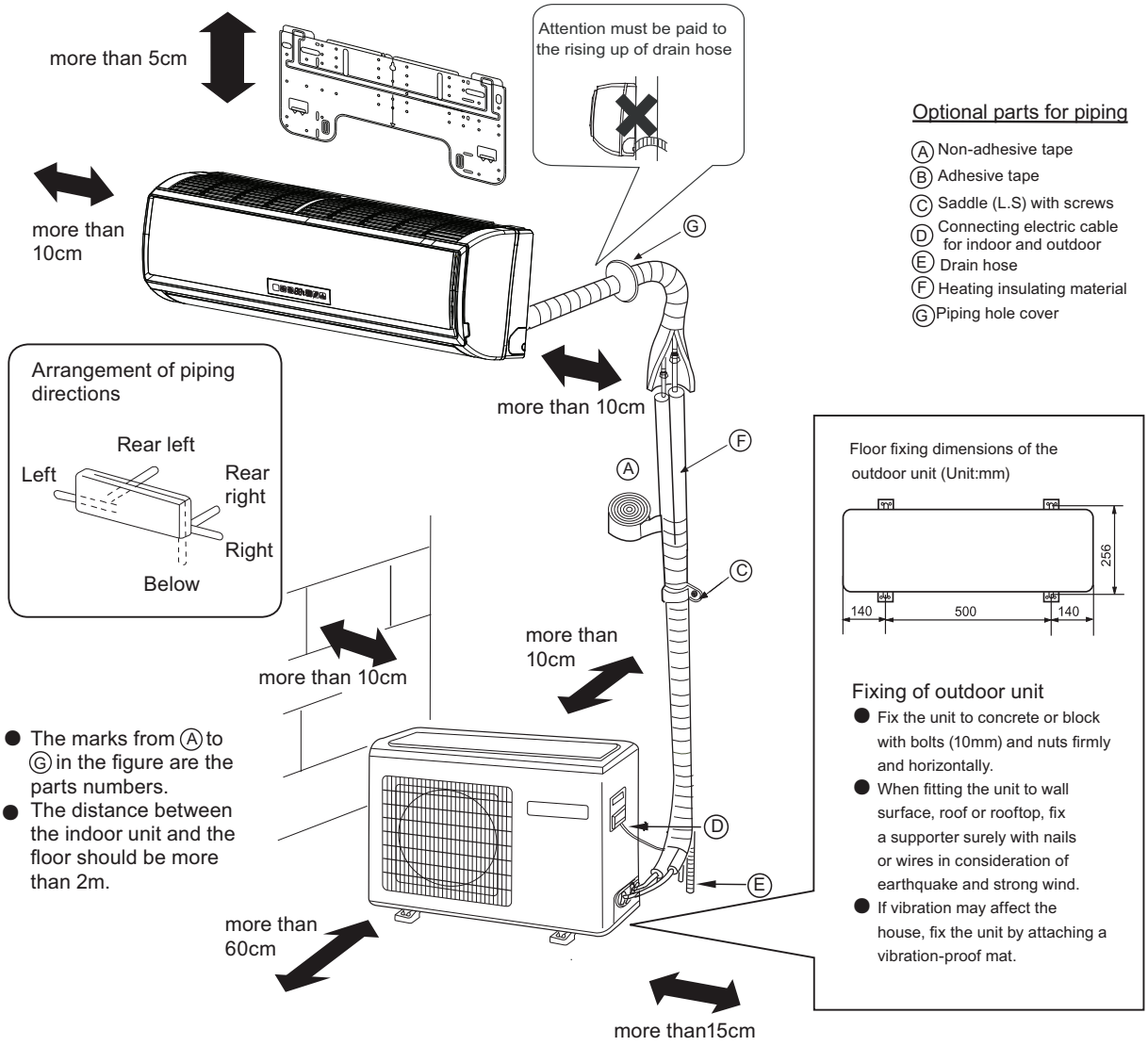
- Place, robust not causing vibration, where the body can be supported sufficiently.
- Place, not affected by heat or steam generated in the vicinity, where inlet and outlet of the unit are not disturbed.
- Place, possible to drain easily, where piping can be connected with the outdoor unit.
- Place, where cold air can be spread in a room entirely.
- Place, nearby a power receptacle, with enough space around. (Refer to drawings).
- Place where the distance of more than lm from televisions, radios, wireless apparatuses and fluorescent lamps can be left.
- In the case of fixing the remote controller on a wall, place where the indoor unit can receive signals when the fluorescent lamps in the room are lightened.

Outdoor Unit

- Place, which is less affected by rain or direct sunlight and is sufficiently ventilated.
- Place, possible to bear the unit, where vibration and noise are not increased.
- Place, where discharged wind and noise do not cause a nuisance to the neighbors.
- Place, where a distance marked ↔ is available as illustrated in the above figure.

Drawing for the installation of indoor and outdoor units

The models adopt HFC free refrigerant R410A


more than 5cm
more than 10cm
Attention must be paid to the rising up of drain hose
G
more than 10cm
Arrangement of piping directions
Rear left
Left
Rear right
Right
Below
F
A
C
more than 10cm
more than 10cm
D
E
more than 60cm
more than15cm
Optional parts for piping
A Non-adhesive tape
B Adhesive tape
C Saddle (L.S) with screws
D Connecting electric cable for indoor and outdoor
E Drain hose
F Heating insulating material
G Piping hole cover
Floor fixing dimensions of the outdoor unit (Unit:mm)
256
140
500
140
Fixing of outdoor unit
Fix the unit to concrete or block with bolts (10mm) and nuts firmly and horizontally.
When fitting the unit to wall surface, roof or rooftop, fix a supporter surely with nails or wires in consideration of earthquake and strong wind.
If vibration may affect the house, fix the unit by attaching a vibration-proof mat.

- The marks from Ⓐ to Ⓖ in the figure are the parts numbers.
- The distance between the indoor unit and the floor should be more than 2m.

Please be subject to the actual product purchased , the above picture is just for your reference.

Read this manual before installation

Explain sufficiently the operating means to the user according to this manual.

NO.0010531116

Accessory parts	
Remote controller (1)	Drain hose (1)
R-03 dry battery (2)	Cushion (4)
Mounting plate (1)	Drain-elbow (1)
Plastic cap (4) Ø4X25 Screw (4)	Pipe supporting plate (1)

Selection of pipe	
Liquid pipe (Ø)	6.35mm(1/4")
Gas pipe (Ø)	12.7mm(1/2")

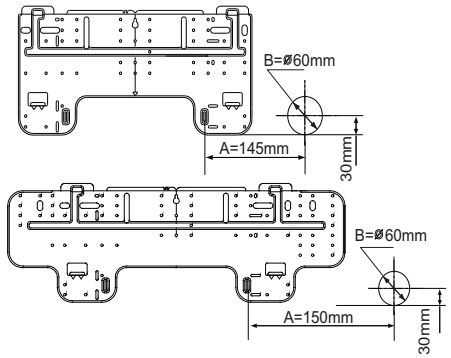
NOTE：The thickness of the pipe must be 0.8mm at least.

Indoor unit

1 Fitting of the Mounting Plate and Positioning of the wall Hole

When the mounting plate is first fixed

1. Carry out, based on the neighboring pillars or lintels, a proper leveling for the plate to be fixed against the wall, then temporarily fasten the plate with one steel nail.
2. Make sure once more the proper level of the plate, by hanging a thread with a weight from the central top of the plate, then fasten securely the plate with the attachment steel nail.
3. Find the wall hole location A using a measuring tape

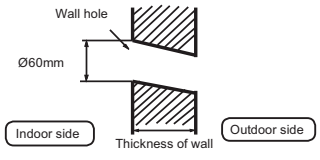


When the mounting plate is fixed side bar and lintel

- Fix to side bar and lintel a mounting bar, Which is separately sold, and then fasten the plate to the fixed mounting bar.
- Refer to the previous article, " When the mounting plate is first fixed ", for the position of wall hole.

2 Making a Hole on the Wall and Fitting the Piping Hole Cover

- Make a hole of 60 mm in diameter, slightly descending to outside the wall.
- Install piping hole cover and seal it off with putty after installation



(Section of wall hole) Ⓖ Piping hole pipe

3 Installation of the Indoor Unit

Drawing of pipe

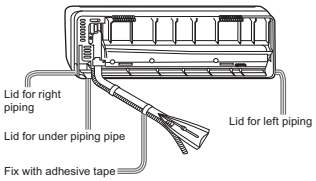
[Rear piping]

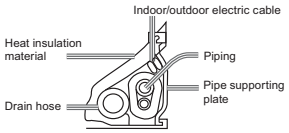
- Draw pipes and the drain hose, then fasten them with the adhesive tape

[Left· Left-rear piping]

- In case of left side piping, cut away, with a nipper, the lid for left piping.
- In case of left-rear piping, bend the pipes according to the piping direction to the mark of hole for left-rear piping which is marked on heat insulation materials.

1. Insert the drain hose into the dent of heat insulation materials of indoor unit.
2. Insert the indoor/outdoor electric cable from backside of indoor unit, and pull it out on the front side, then connect them.
3. Coat the flaring seal face with refrigerant oil and connect pipes.
   Cover the connection part with heat insulation materials closely, and make sure fixing with adhesive tape





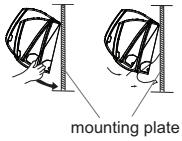
- Indoor/outdoor electric cable and drain hose must be bound with refrigerant piping by protecting tape.

[Other direction piping]

- Cut away, with a nipper, the lid for piping according to the piping direction and then bend the pipe according to theposition of wall hole. When bending, be careful not to crash pipes.
- Connect beforehand the indoor/outdoor electric cable, and then pull out the connected to the heat insulation of connecting part specially.

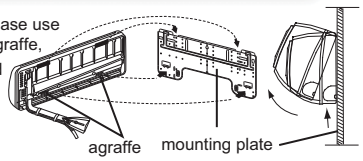
Fixing the indoor unit body

- Hang surely the unit body onto the upper notches of the mounting plate. Move the body from side to side to verify its secure fixing.
- In order to fix the body onto the mounting plate,hold up the body aslant from the underside and then put it down perpendicularly.



Unloading of indoor unit body

- When you unload the indoor unit,please use your hand to arise the body to leave agraffe, then lift the bottom of the body outward slightly and lift the unit aslant until it leaves the mounting plate.



4 Connecting the indoor/outdoor Electric Cable

Removing the wiring cover

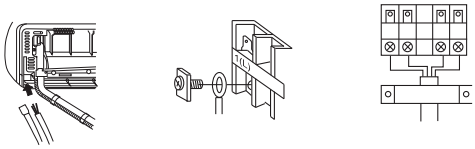
- Remove terminal cover at right bottom corner of indoor unit, then take off wiring cover by removing its screws.

When connecting the cable after installing the indoor unit

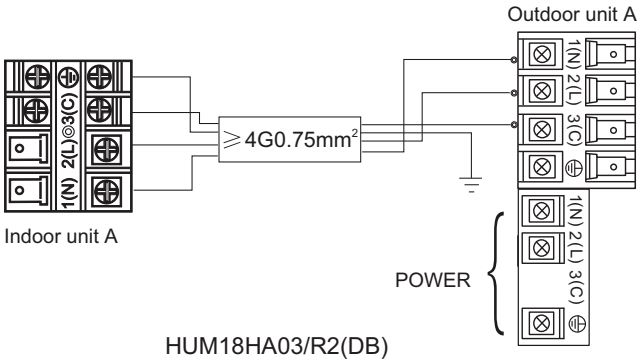
1. Insert from outside the room cable into left side of the wall hole, in which the pipe has already existed.
2. Pull out the cable on the front side, and connect the cable making a loop.

When connecting the cable before installing the indoor unit

- Insert the cable from the back side of the unit, then pull it out on the front side.
- Loosen the screws and insert the cable ends fully into terminal block, then tighten the screws.
- Pull the cable slightly to make sure the cables have been properly inserted and tightened.
- After the cable connection, never fail to fasten the connected cable with the wiring cover.

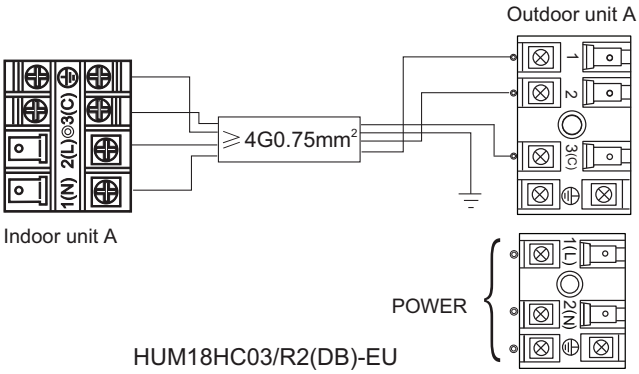


Note When connecting the cable, confirm the terminal number of indoor and outdoor units carefully. If wiring is not correct, proper operation can not be carried out and will cause defect.



HUM18HA03/R2(DB)
HUM18HB03/R2(DB)

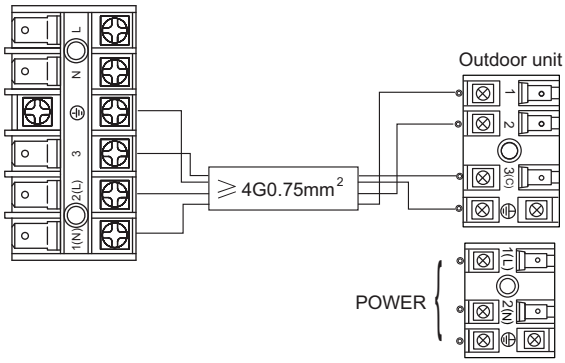
Power cable: ≥ 3G2.5mm²



HUM18HC03/R2(DB)-EU

Power cable: ≥ 3G2.5mm²

Indoor unit



HFM18HC03/R2(DB) HUM18HC03/R2(DB)-EU

Power cable: ≥ 3G2.5mm²

1. If the supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similar qualified person. The type of connecting wire is H05RN-F or H07RN-F.
2. If the fuse on PC board is broken please change it with the type of T. 3.15A/250V.
3. The wiring method should be in line with the local wiring standard.
4. After installation, the power plug should be easily reached.
5. A breaker should be incorporated into fixed wiring. The breaker should be all-pole switch and the distance between its two contacts should be not less than 3mm.

Outdoor unit

1 Installation of Outdoor Unit

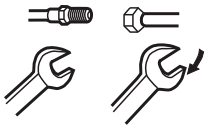
Install according to Drawing for the installation of indoor and outdoor units

2 Connection of pipes

- To bend a pipe, give the roundness as large as possible not to crush the pipe , and the bending radius should be 30 to 40 mm or longer.
- Connecting the pipe of gas side first makes working easier.
- The connection pipe is specialized for R410A.

Half union Flare nut

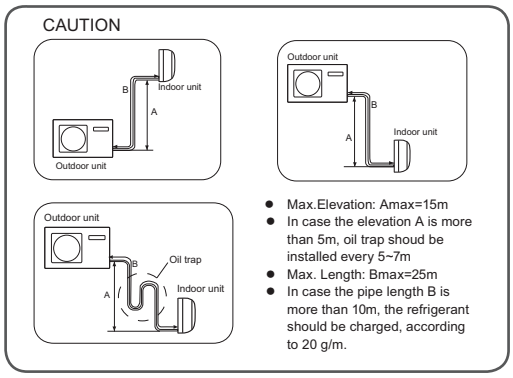
Forced fastening without careful centering may damage the threads and cause a leakage of gas.



Spanner Torque wrench

Pipe Diameter(ø)	Fastening torque
Liquid side6.35mm(1/4")	18N.m
Liquid/Gas side9.52mm(3/8")	42 N.m
Gas side 12.7mm(1/2")	55N.m
Gas side 15.88mm(5/8")	60 N.m

Be careful that matters, such as wastes of sands, etc. shall not enter the pipe. The standard pipe length is 5m. If it is over 10m, the function of the unit will be affected. If the pipe has to be lengthened, the refrigerant should be charged, according to 20 g/m. But the charge of refrigerant must be conducted by professional air conditioner engineer. Before adding additional refrigerant, perform air purging from the refrigerant pipes and indoor unit using a vacuum pump,then charge additional refrigerant.



- Max.Elevation: Amax=15m
- In case the elevation A is more than 5m, oil trap shoud be installed every 5~7m
- Max. Length: Bmax=25m
- In case the pipe length B is more than 10m, the refrigerant should be charged, according to 20 g/m.

3 Connection

- Use the same method on indoor unit. Loosen the screws on terminal block and insert the plugs fully into terminal block, then tighten the screws.
- Insert the cable according to terminal number in the same manner as the indoor unit.
- If wiring is not correct, proper operation can not be carried out and controller may be damaged.
- Fix the cable with a clamp.

4 Attaching Drain-Elbow

- If the drain-elbow is used, please attach it as figure. (Note: Only for heat pump unit.)

5 Purging Method:To use vacuum pump

1. Detach the service port's cap of 3-way valve, the valve rod's cap for 2-way valve and 3-way's, connect the service port into the projection of charge hose (low) for gaugemanifold. Then connect the projection of charge hose (center) for gaugemanifold into vacuum pump.
2. Open the handle at low in gaugemanifold, operate vacuum pump. If the scale-moves of gause (low) reach vacuum condition in a moment, check 1. again.
3. Vacuumize for over 15min.And check the level gauge which should read -0.1MPa (76 cm Hg) at low pressure side. After the completion of vacuumizing, close the handle 'Lo' in gaugemanifold and stop the operation of the vacuum pump. Check condition of the scale and hold it for 1-2min. If the scale-moves back in spite of tightening, make flaring work again, the return to the beginning of 3 .
4. Open the valve rod for the 2-way valve to an angle of anticlockwise 90 degrees. After 6 seconds, close the 2-way valve and make the inspection of gas leakage.

5. No gas leakage?

In case of gas leakage, tighten parts of pipe connection. If leakage stops, then proceed 6. steps

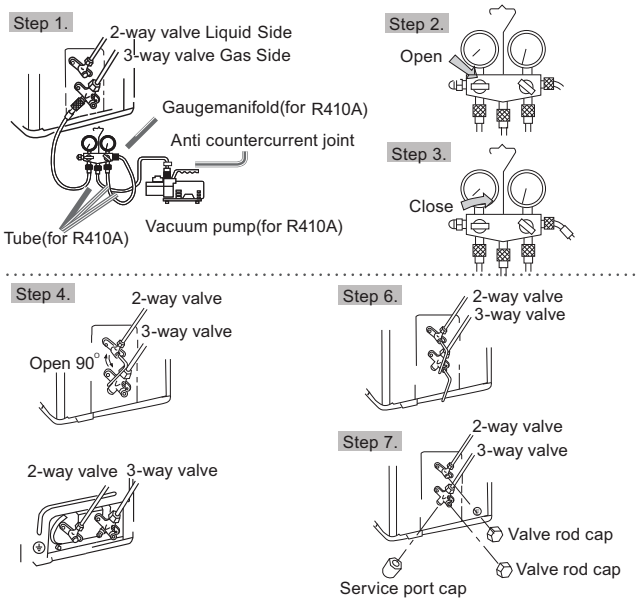
↓

If it does not stop gas leakage, discharge whole refrigerants from the service port. After flaring work again and vacuumize, fill up prescribed refrigerant from the gas cylinder.

6. Detach the charge hose from the service port, open 2-way valve and 3-way. Turn the valve rod anticlockwise until hitting lightly.

7. To prevent the gas leakage, turn the service port's cap, the valve rod's cap for 2-way valve and 3-way's a little more than the point where the torque increases suddenly.

8. After attaching the each caps, check the gas leakage around the caps.



CAUTION

- If the refrigerant of the air conditioner leaks, it is necessary to discharge all the refrigerant. Vacuumize first, then charge the liquid refrigerant into air conditioner according to the amount marked on the name plate.
- Please do not let other cooling medium, except specified one (R410A), or air enter into the cooling circulation system. Otherwise, there will be abnormal high pressure in the system to make it crack and lead to personal injuries.

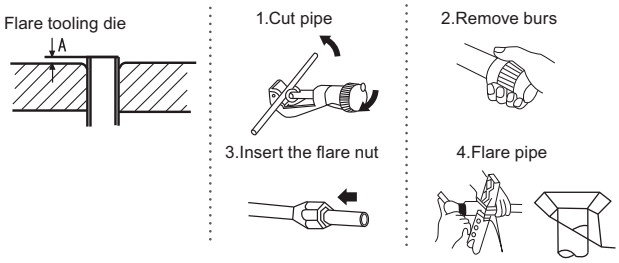
1 Power Source Installation

- The power source must be exclusively used for air conditioner. (Over I0A)
- In the case of installing an air conditioner in a moist place, please install an earth leakage breaker.
- For installation in other places, use a circuit breaker as far as possible.

2 Cutting and Flaring Work of Piping

- Pipe cutting is carried out with a pipe cutter and burs must be removed.
- After inserting the flare nut, flaring work is carried out.

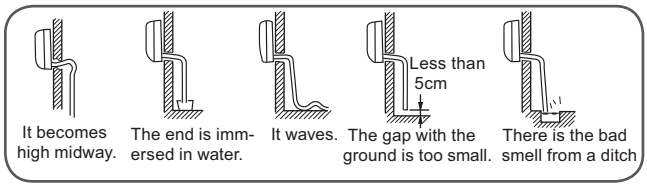
	Flare tool for R410A	Conventional flare tool	
	Clutch-type	clutch-type(Rigid-type)	Wing-nut type (Imperial-type)
A	0~0.5mm	1.0~1.5mm	1.5~2.0mm



Correct	Incorrect				
	Lean	Damage of flare	Crack	Partial	Too outside

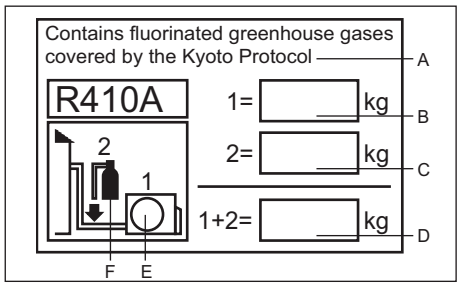
3 On Drainage

- Please install the drain hose so as to be downward slope without fail.
- Please don't do the drainage as shown below.


Less than 5cm
It becomes high midway.
The end is immersed in water.
It waves.
The gap with the ground is too small.
There is the bad smell from a ditch

- Please pour water in the drain pan of the indoor unit, and confirm that drainage is carried out surely to outdoor.
- In case that the attached drain hose is in a room, please apply heat insulation to it without fail.

■ Refrigerant charge label



This product contains fluorinated greenhouse gases covered by the Kyoto Protocol. Do not vent into the atmosphere.
Refrigerant type:R410A
GWP* value:1975
GWP=global warming potential
Please fill in with indelible ink,
• 1 the factory refrigerant charge of the product
• 2 the additional refrigerant amount charged in the field and
• 1+2 the total refrigerant charge
on the refrigerant charge label supplied with the product.
The filled out label must be adhered in the proximity of the product charging port (e.g. onto the inside of the stop value cover).
A contains fluorinated greenhouse gases covered by the Kyoto Protocol
B factory refrigerant charge of the product: see unit name plate
C additional refrigerant amount charged in the field
D total refrigerant charge
E outdoor unit
F refrigerant cylinder and manifold for charging

■ Check for Installation and Test Run

■ Please kindly explain to our customers how to operate through the instruction manual.

Check Items for Test Run

□ Put check mark ✓ in boxes

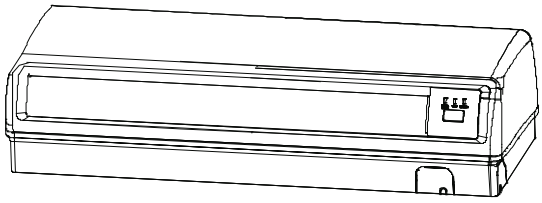
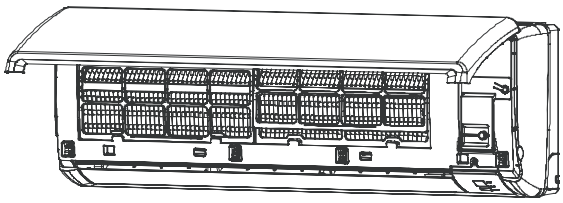
- □Gas leak from pipe connecting?
- □Heat insulation of pipe connecting?
- □Are the connecting wirings of indoor and outdoor firmly inserted to the terminal block?
- □Is the connecting wiring of indoor and outdoor firmly fixed?
- □Is drainage securely carried out?
- □Is the earth line securely connected?
- □Is the indoor unit securely fixed?
- □Is power source voltage abided by the code?
- □Is there any noise?
- □Is the lamp normally lighting?
- □Are cooling and heating (when in heat pump) performed normally?
- □Is the operation of room temperature regulator normal?

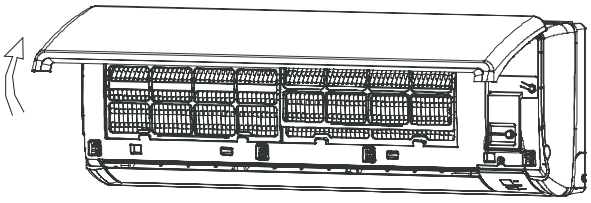
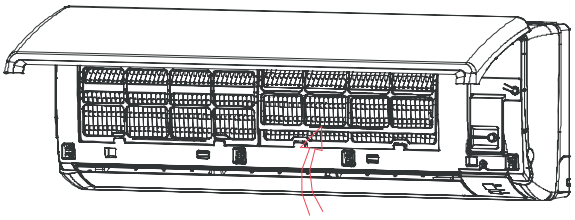
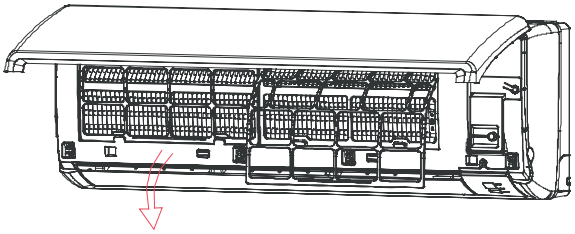
9. Removal Procedure

9.1 Removal of indoorunit (HSM18HEKC03/R2(DB))

Procedure

Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

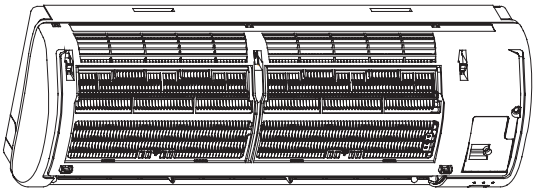
Step	Procedure	Points
1. Features		
2. Remove the air filters.		
1 Hold the front panel by the tabs on the both sides and lift it until it stops with a click.		

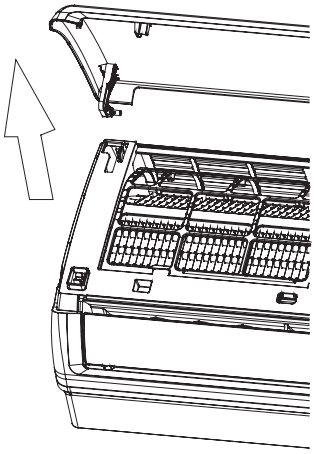
Step	Procedure		Points
2	Lift an air filter upwards slightly and then pull it out downwards.	  	■ Please embed the air filters into the unit along the grooves as installation. ■ Please embed the two hooks on air filter completely into the unit during installation.

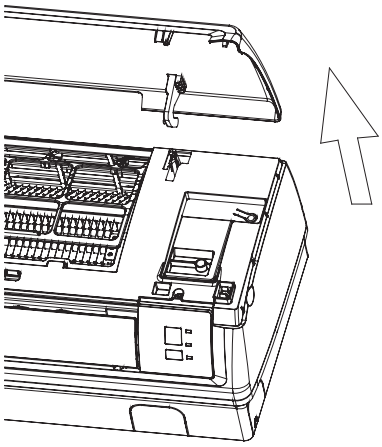
Procedure

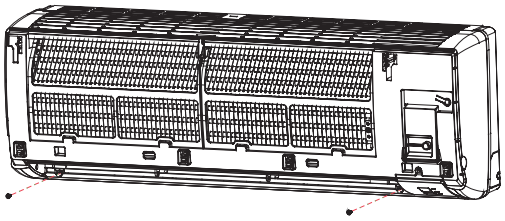
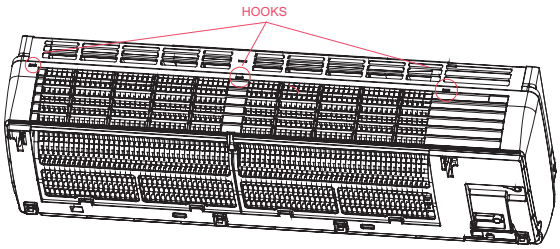
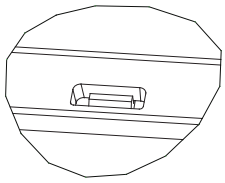
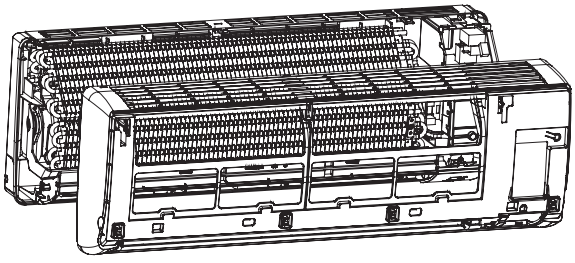
Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Remove the front panel.		
1	Open the front panel until it is on the horizontal position, and then release the pivots on both sides of the unit to remove the front panel.	■ Please close the panels before start the removal procedure of front grille. ■ Slide the front panel from one side to another to release each axis. ■ When assembling, align the right and left axes with grooves in turn and insert them to the end.



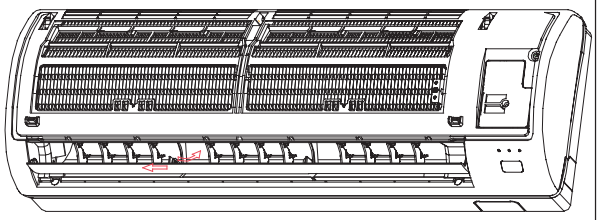
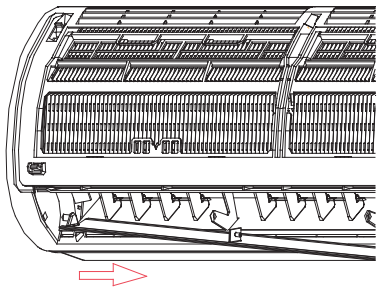
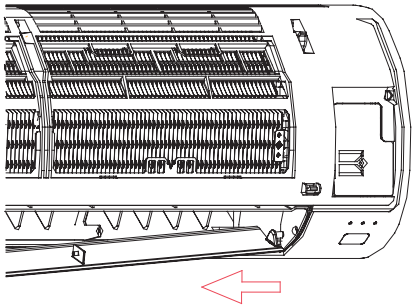




Step	Procedure		Points
2	Loosen the marked two screws		
3	Release the marked three hooks.		
4	Pull the front grille out horizontally and remove it.	 	■ When assembling, install the front grille horizontally so as not to stuff the flap inside. ■ When assembling, make sure the three hooks are caught properly.

Procedure

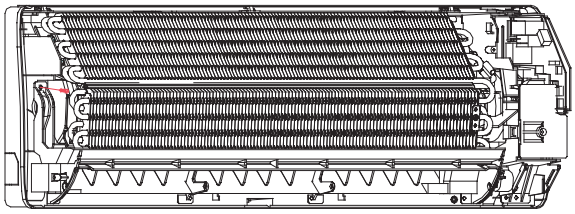
Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

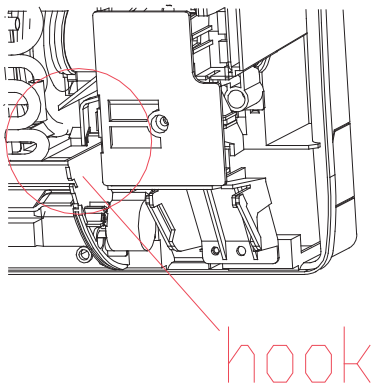
Step	Procedure		Points
1. Remove the horizontal			■ The horizontal flap is single.
1	Release the center pivot.	 	■ Installation procedure 1. Since key pattern hook is provided, rotate the flap and fit it to the left pivot first. 2. Fit the flap to the right pivot. 3. Fit the flap to the center pivot.
2	Bend the horizontal blade slightly and remove it.		

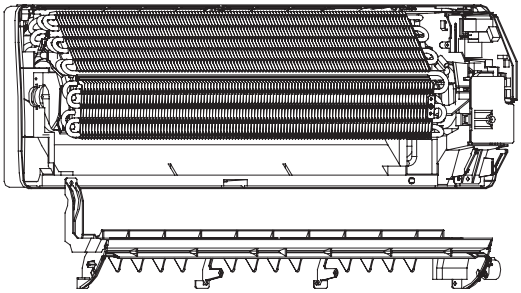
Procedure

Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Remove the Drain pan		
1	Loosen the marked screws under the screw covers	
2	Lift up the lower part of the grille to release the hook on the upper backside.	
3	Rotate the upper part of the grille to release the hook on the lower back side. Pull out the drain pan	



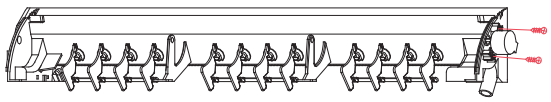


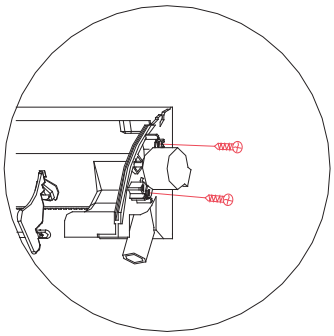


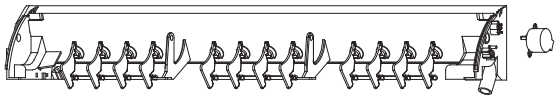
Procedure

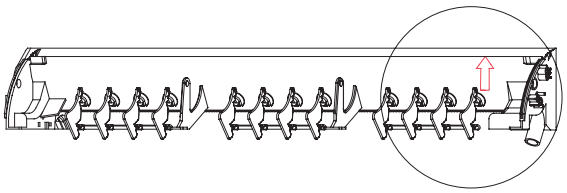
Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

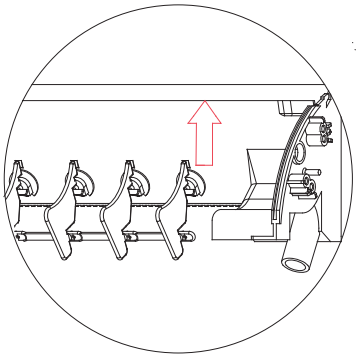
Step	Procedure	Points
■ Remove the assembly of the outlet grille.		
1. Remove the vertical blades.		
1	Push the hooks on the back of the vertical blades and remove.	

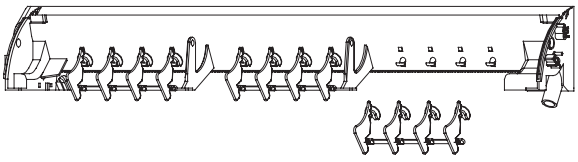






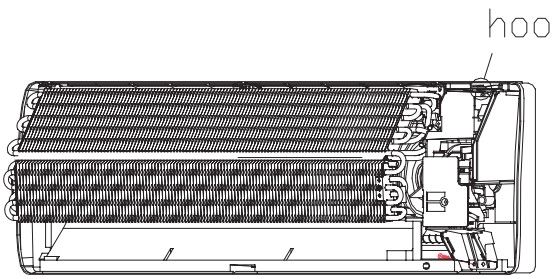
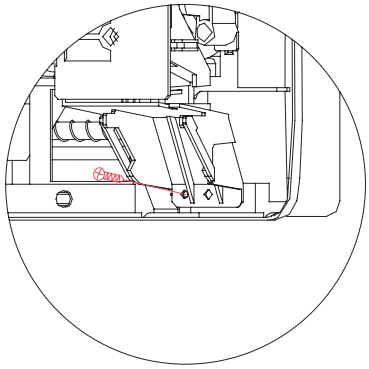
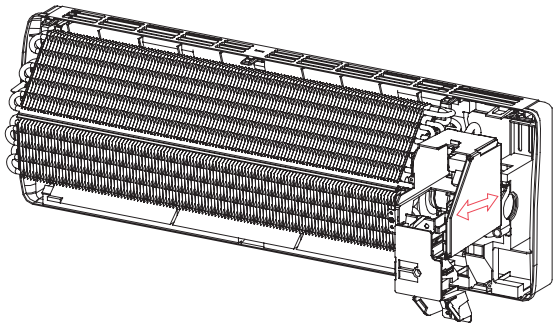






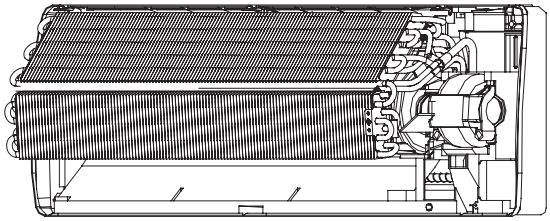
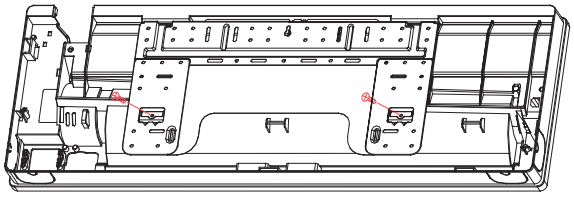
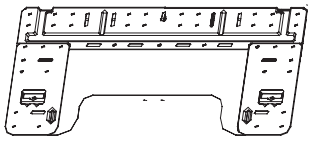
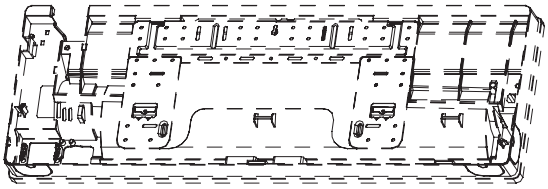
Procedure

Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

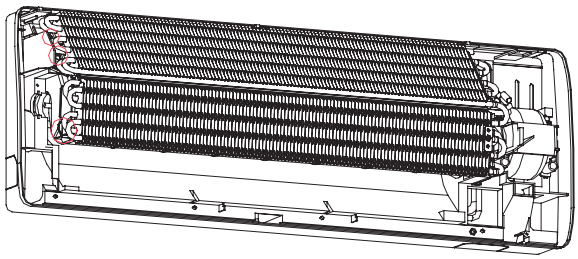
Step	Procedure	Points
■ Remove the front grille.		■ Discharge the static electricity from your body before touching the electrical parts like signal receiver PCB. It may cause malfunction of PCB.
1. Remove the electrical box.		
1 Loosen the screw of the drip proof plate.	 	
2 Lift and remove the electrical box.		■ When assembling, insert the left hook of the drip proof plate into the hem plate of the heat exchanger.

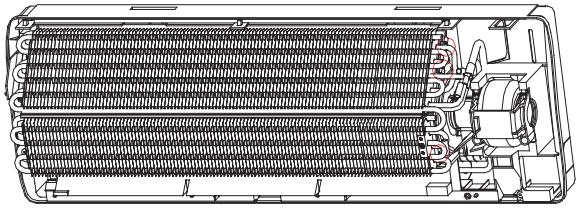
Procedure

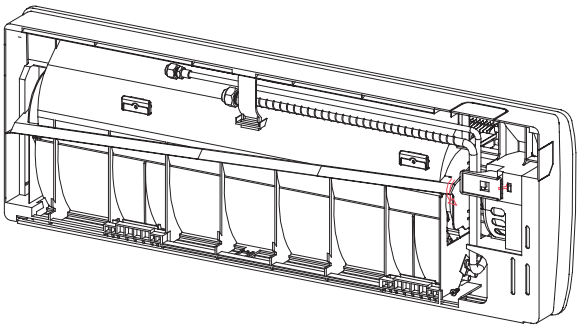
Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

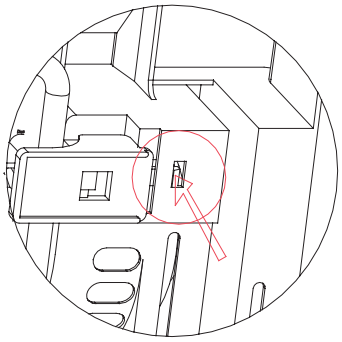
Step	Procedure		Points
			■ You can detach the indoor unit without removing the assembly of the outlet grille. Caution If gas leaks, repair the spot of leaking, then collect all refrigerant from the unit. After conducting vacuum drying, recharge proper amount of refrigerant.
1	Loosen the screws fixed to the installation plate.		
2	Loosen the marked hooks		Caution Do not contaminate any gas (including air) other than the specified refrigerant (R410A), into refrigerant cycle. (Contaminating of air or other gas causes abnormal high pressure in refrigerating cycle, and this results in pipe breakage or personal injuries.)
3	Loosen the marked screws and remove mounting plate	 	■ Pay attention so that the residual water in the drain will not make the floor wet. ■ In case that a drain hose is buried inside a wall, remove it after the drain hose in the wall is pulled out. ■ Use two wrenches to disconnect pipes. ■ When disconnecting pipes, cover every nozzle with caps so as not to let dust and moisture in.

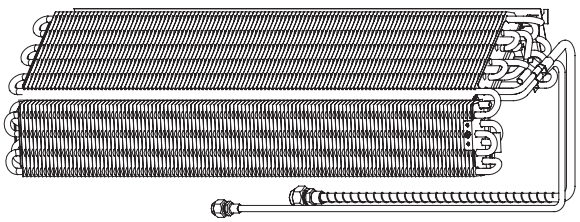
Step	Procedure	Points
1	Release the hooks	
2	Release the hook from the back side. Lift up the lower part of the fixture plate and remove it.	
6	Remove the heat exchanger	

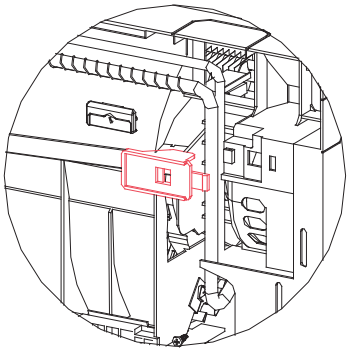








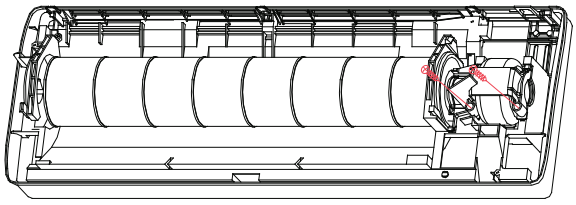


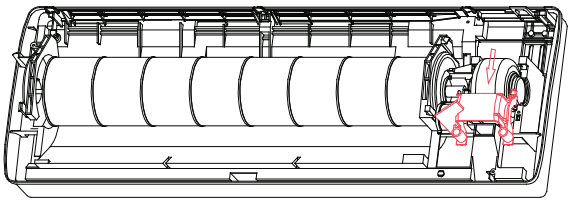


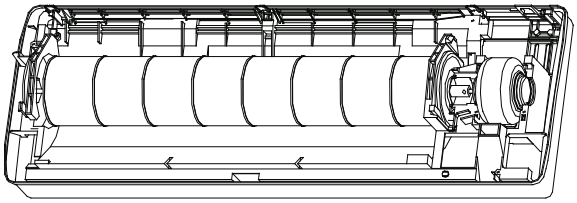
Procedure

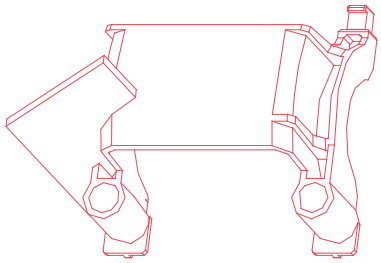
Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1.	Remove the right side plate.	
1	Loosen the 2 screws.	
2	Remove the fixing plate.	

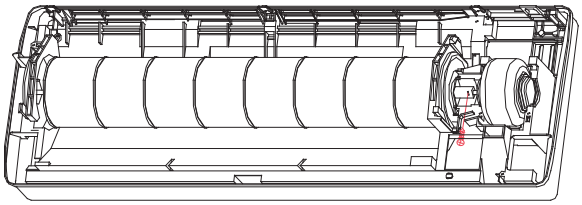


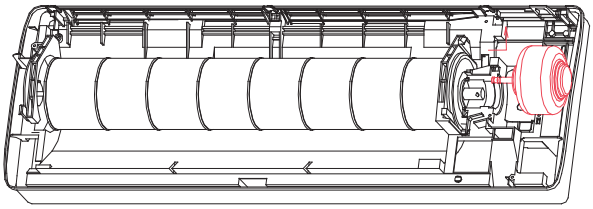


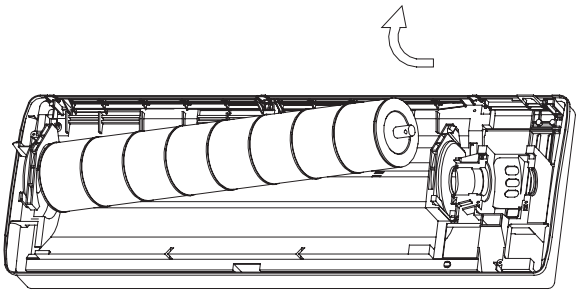


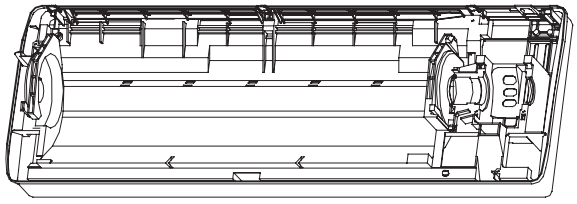


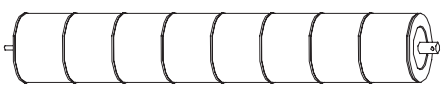
Step	Procedure	Points
3. Remove the fan.		
1	Loosen the marked screw.	
2	Lift up the right part of the fan motor and slide it to the rightward to remove.	
3	Lift up the right part of the fan and remove it	









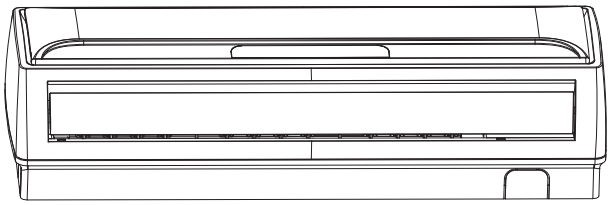
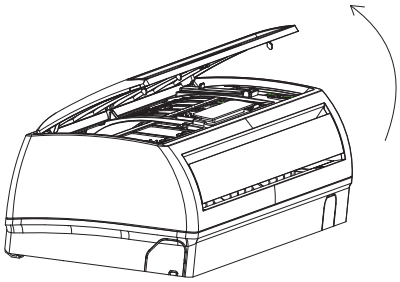
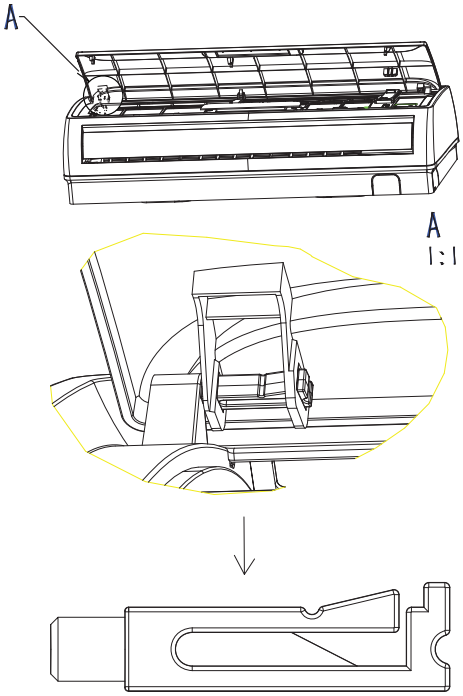


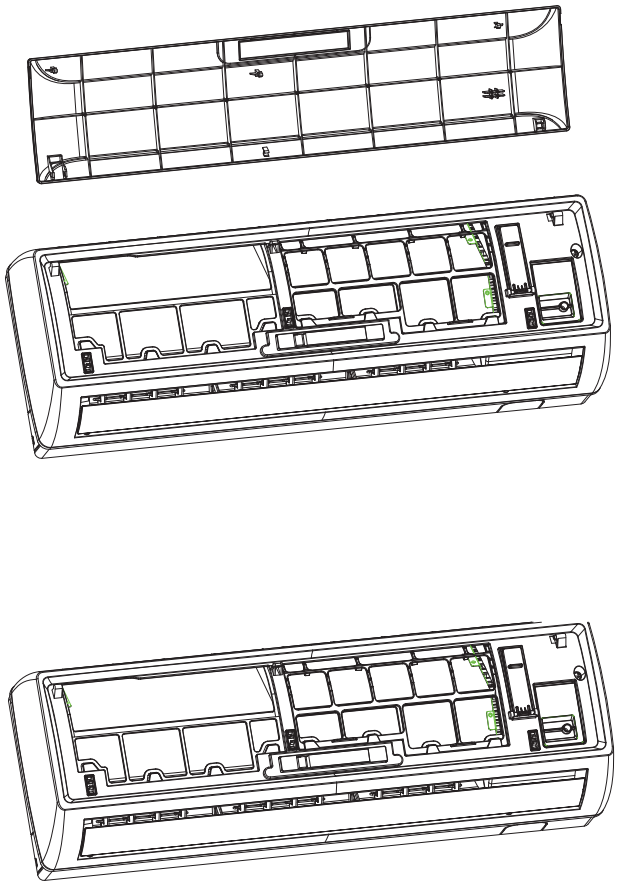
9.2 The removal procedure of Indoor unit HSM18HRAC03/R2(DB)

9.2.1 Removal of Front Panel

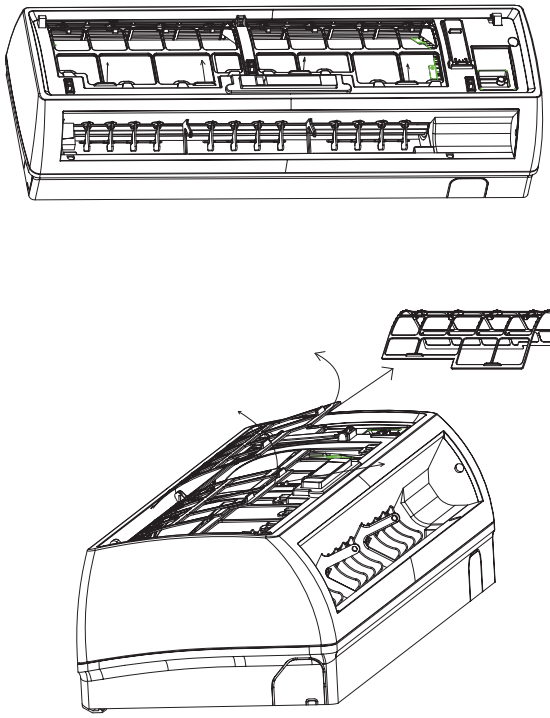
Procedure

Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

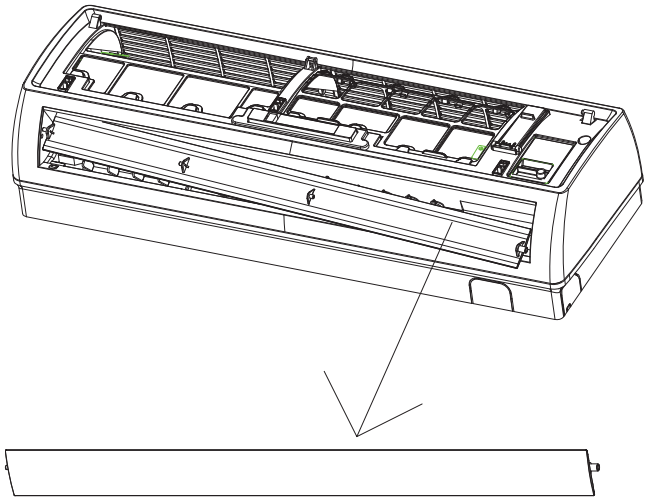
Step	Procedure	Points
1. Features		
2. Remove the front panel		
1 Hold the front panel by the tabs on the both sides and lift it until it stops with a click.		
2 Open the front panel to the horizontal position. Release the both sides pivots and remove the front panel.		When assembling, align the right and left axes with grooves in turn and insert them to the end.

Step	Procedure		Points
3	Pull the front panel out horizontally and remove it.		

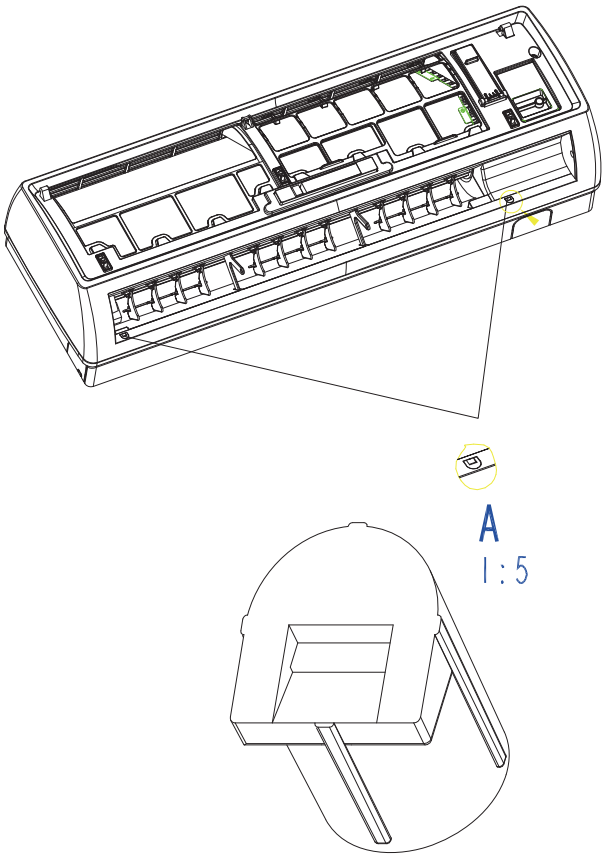
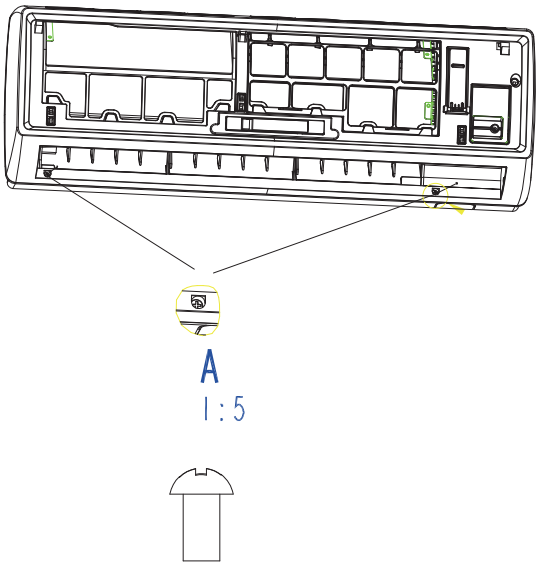
9.2.2 Removal of Air Filter

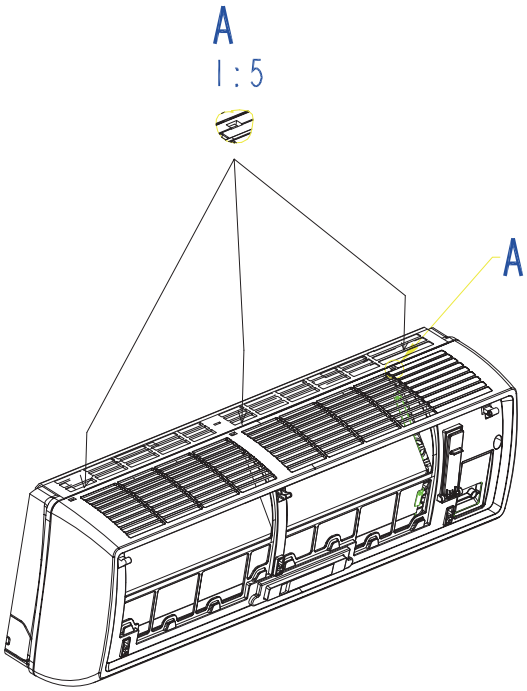
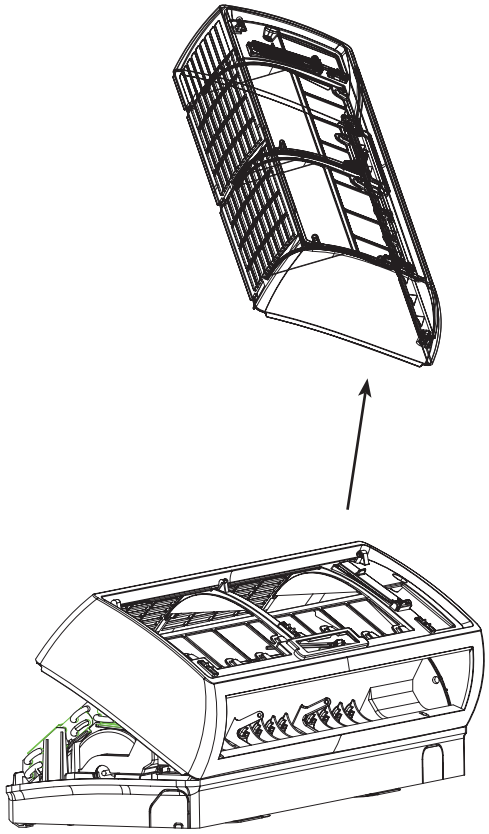
Step	Procedure		Points
	Lift an air filter upwards slightly and then pull it out downwards.		■ Insert the air filters along grooves when installing. ■ When installing, insert 2 hooks of the air filter completely.

9.2.3 Removal of the blade

Step	Procedure		Points
	Release the marked hooks. Pull out and remove the blade.		■ Insert the air filters along grooves when installing. ■ When installing, insert 2 hooks of the air filter completely.

9.2.4 Removal of Front Case

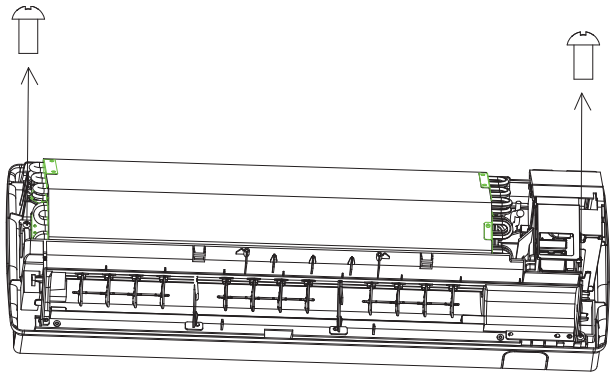
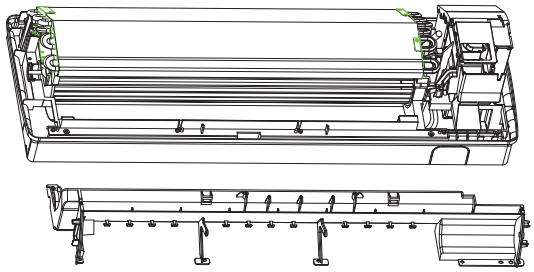
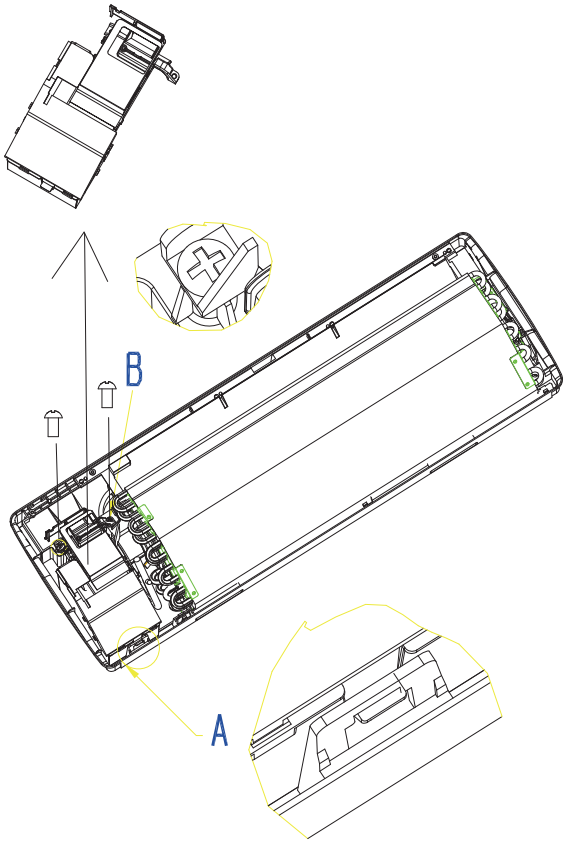
Step	Procedure		Points
1	Release the screw covers		
2	Loosen the 2 fixing screws.		

Step	Procedure		Points
3	Loosen the marked hooks.		
4	Pull out the front case.		

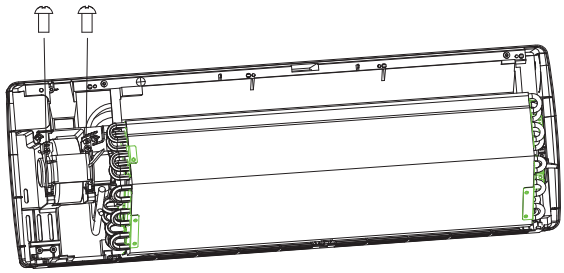
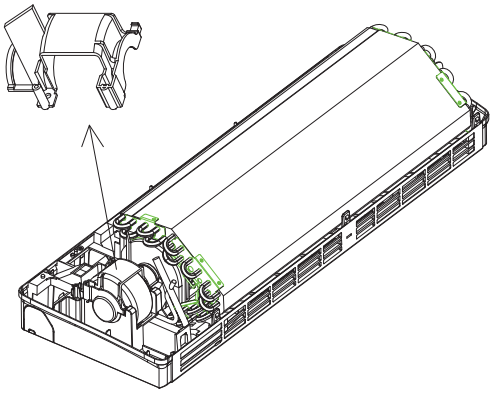
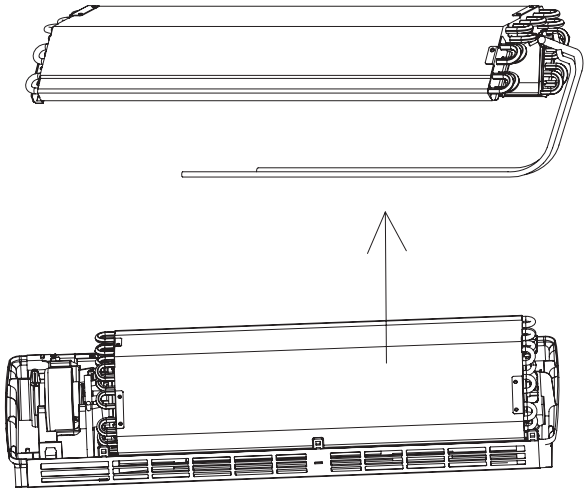
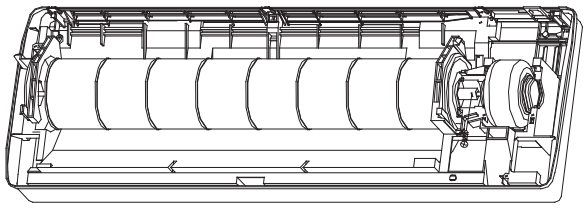
9.2.5 Removal of Vertical Blades and Display Board

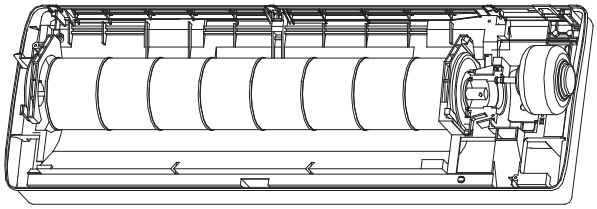
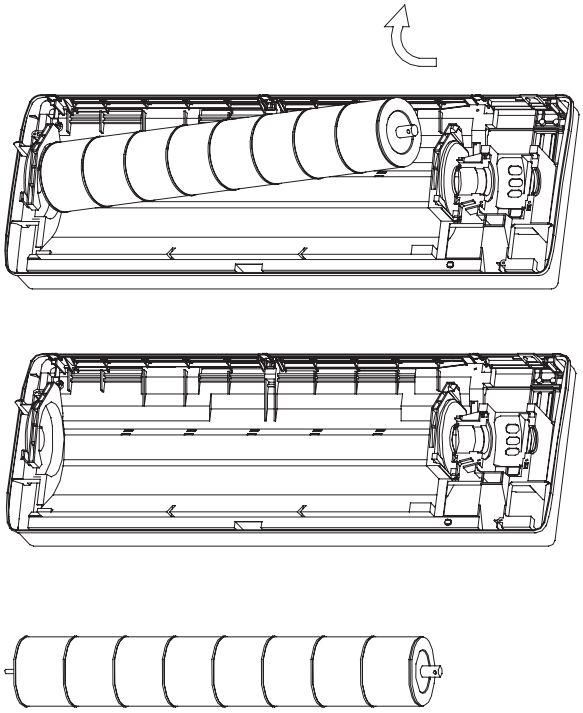
Step	Procedure	Points
1	Pull out the Vertical Blades.	
2	Loosen the 2 fixing screws,and remove the display board.	
3	Loosen the screw of the drip proof plate. Lift and remove the electrical box.	

9.2.6 Removal of Fan Drain pan and Electrical Box

Step	Procedure		Points
1	Loosen the 2 screws.		
2	Pull out the drain pan.		
3	Loosen the screw of the drip proof plate. Lift and remove the electrical box.		■ Discharge the static electricity from your body before touching the electrical parts like signal receiver PCB. ■ It may cause the malfunction of PCB.

9.2.7 Removal of Fan Motor and Heat Exchanger

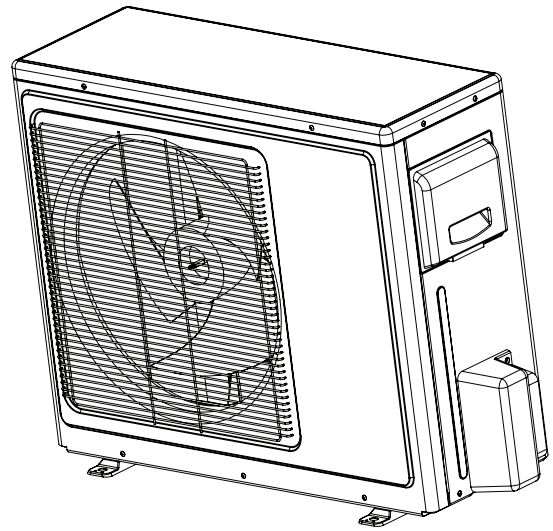
Step	Procedure	Points
1. Remove the right side plate.		
1 Loosen the 2 screws.		
2 Remove the fixing plate.		
3 Lift up the evaporator		Be careful not to cut your finger by the fins of the evaporator.
3. Remove the fan.		
1 Loosen the 2 screws.		

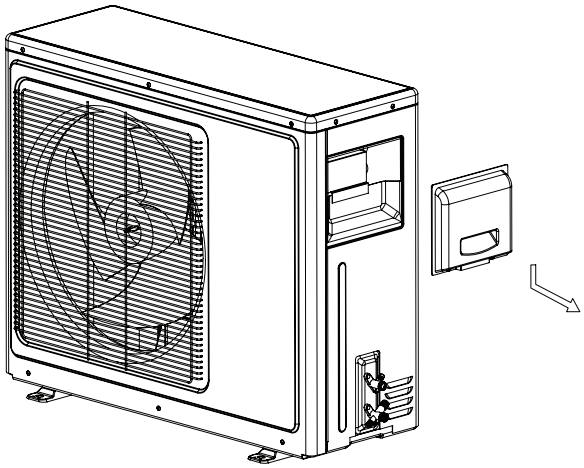
Step	Procedure		Points
2	Lift up the right part of the fan motor and slide it to the rightward to remove.		
3	Lift up the right part of the fan and remove it		

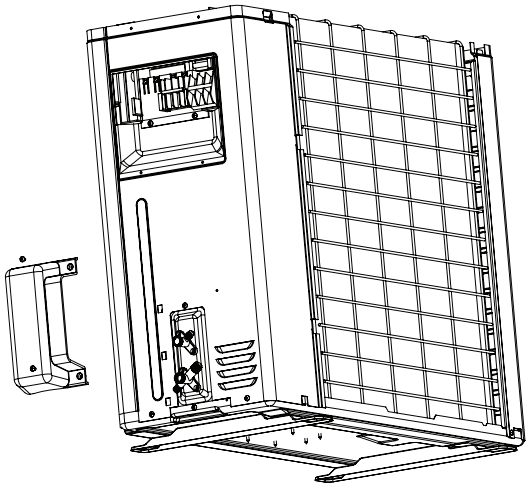
9.3 The removal procedure of outdoor

9.3.1 Removal of Outdoor panel

Step	Procedure	Points
1. Features		
1	Loosen the service cover screw and remove the service cover.	Be careful not to cut your finger by the fins of the heat exchanger.

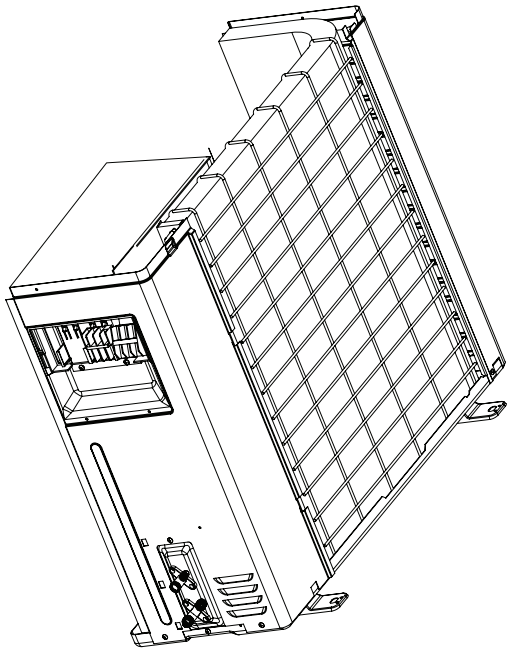
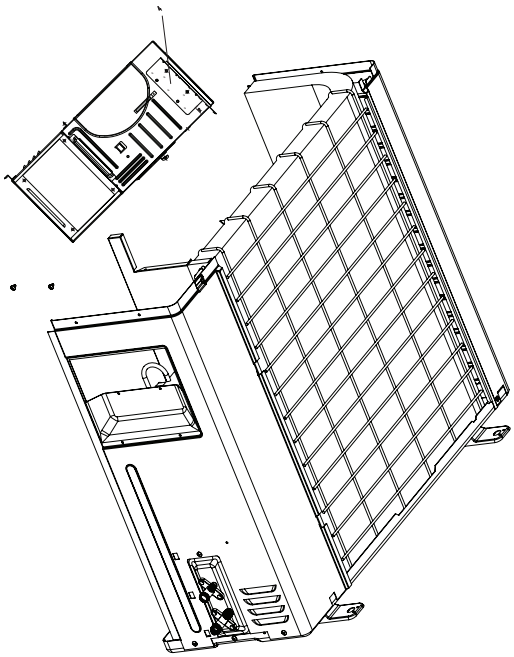




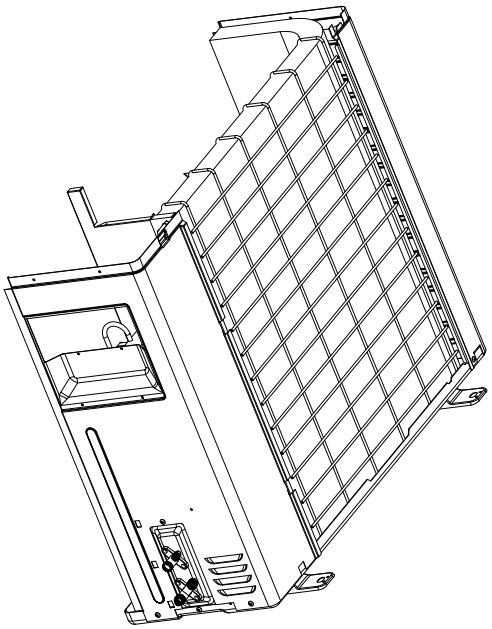
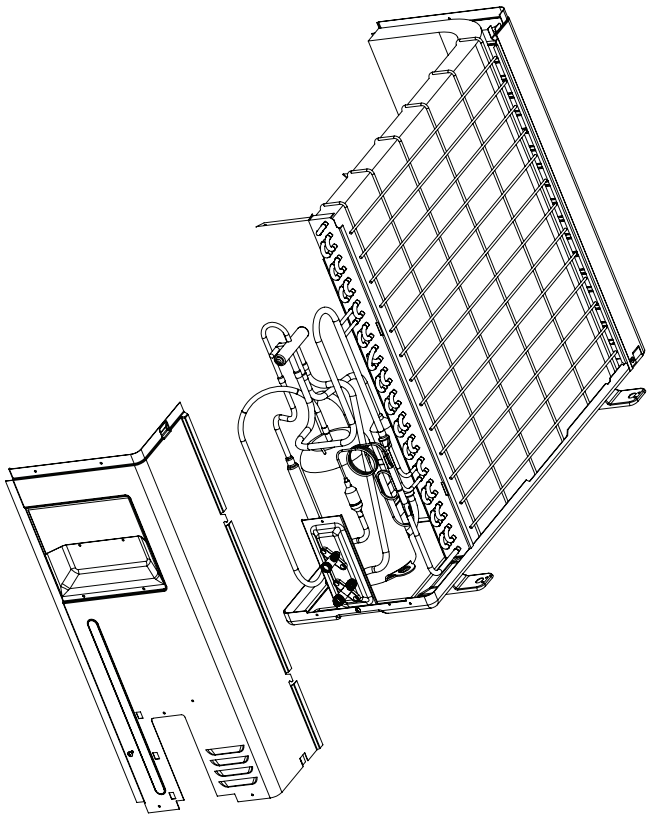


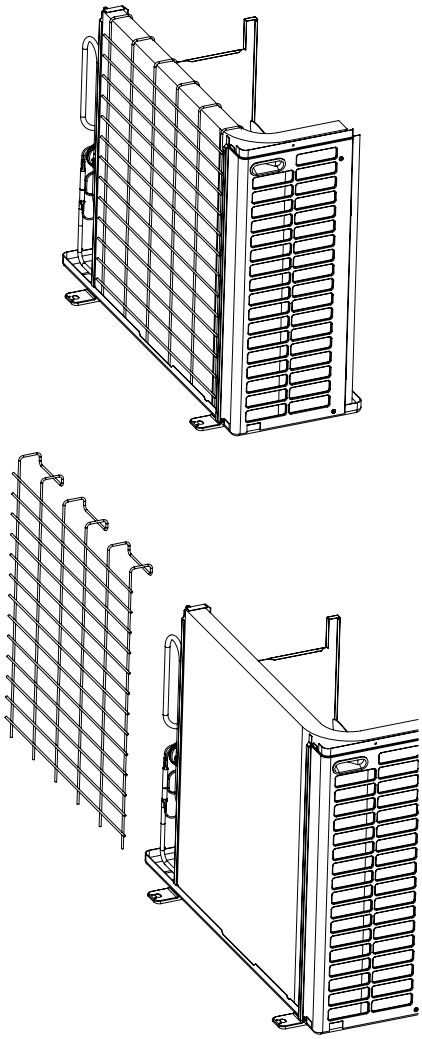
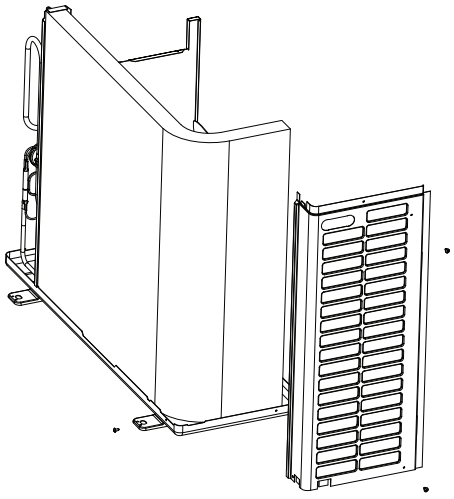
Step	Procedure	Points
2. Remove the panels.		
1	Loosen the 4 screws and lift the top panel	
2	Loosen the screws of the panel.	
3	Pull and remove the front panel.	

9.3.2 Romoval of Electrcal Box

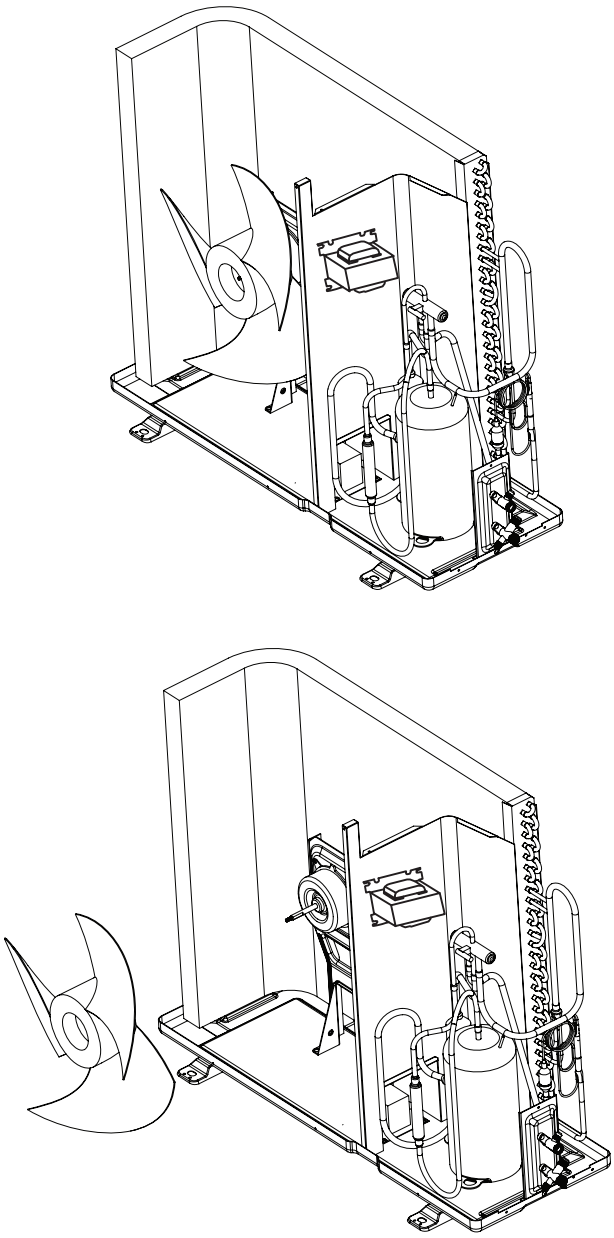
Step	Procedure		Points
	Remove the fixing screws, then lift the electrical box	 	

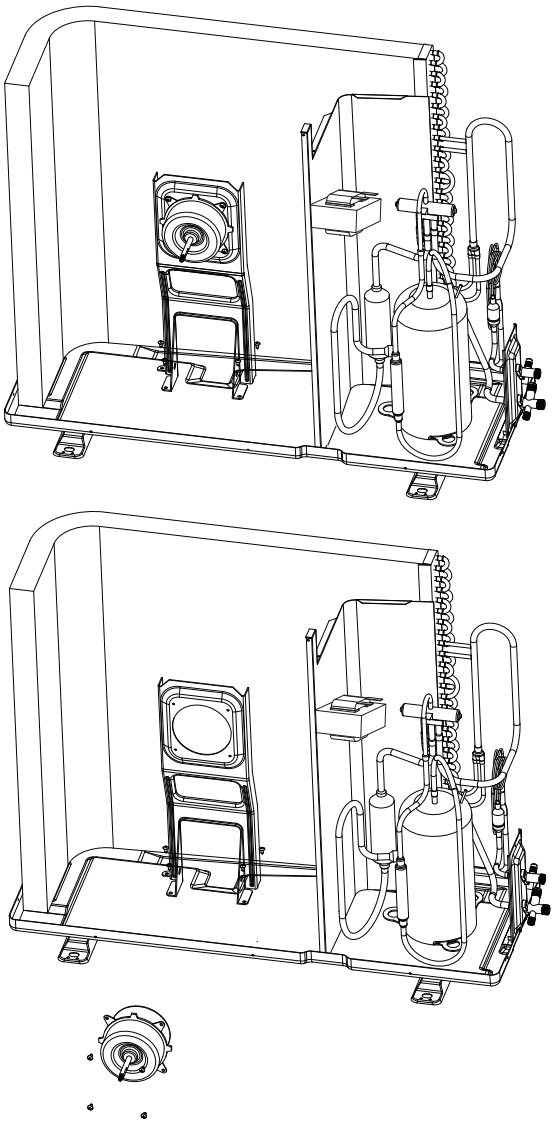
9.3.3 Romoval of the Side panel

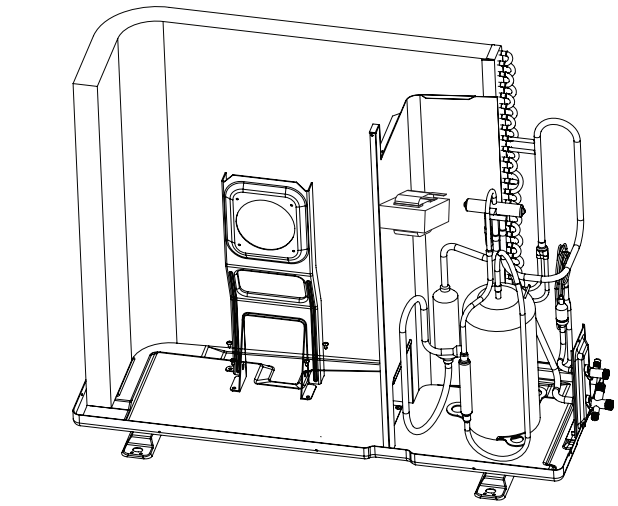
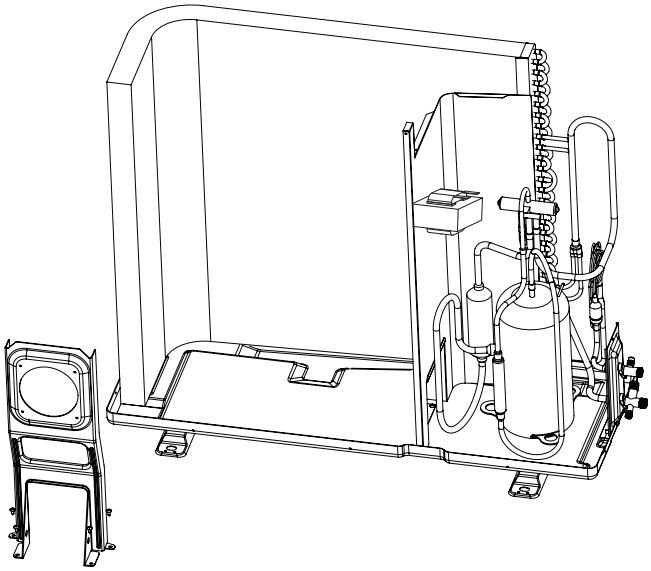
Step	Procedure		Points
1	Loosen the fixing screws and remove the side panel.	 	

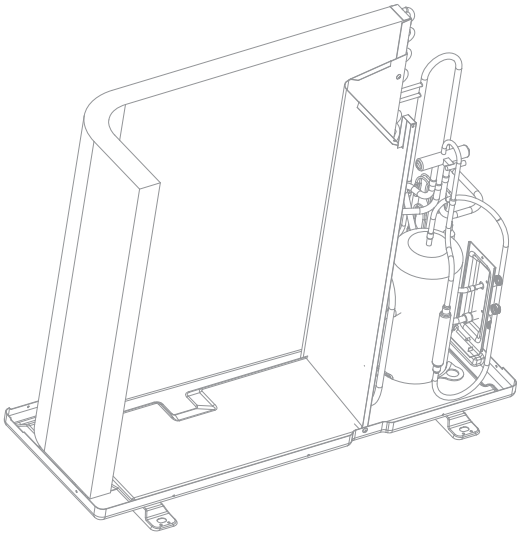
Step	Procedure		Points
2	Remove the back panel.		
3	Loosen the fixing screws and remove the side panel.		

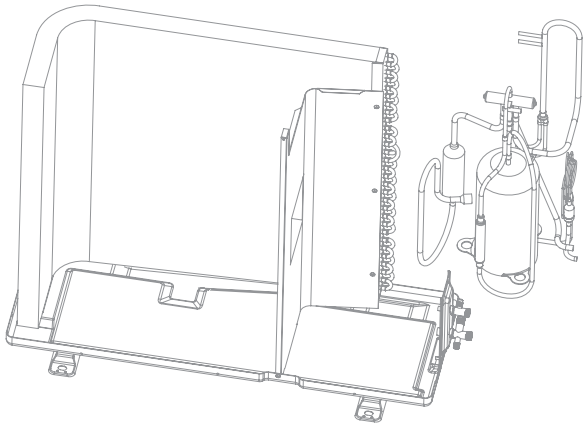
9.3.4 Removal of fan and fan motor

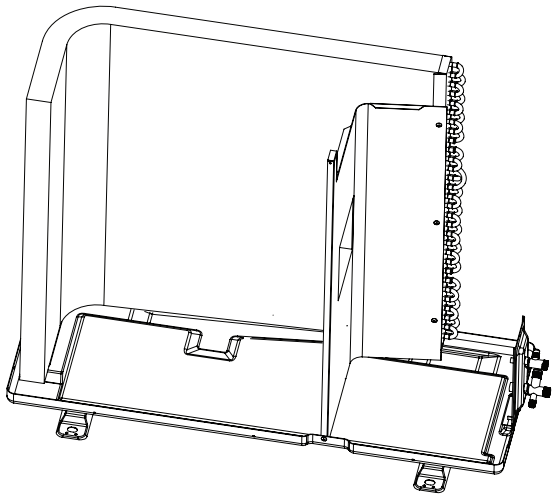
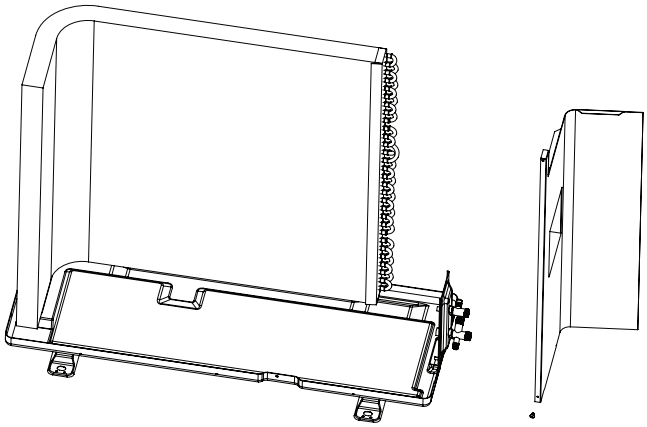
Step	Procedure		Points
1	Loosen the fixingscrew and remove the fan		Put the lead wire throughthe back of motor when assembling. (so as not to entangled with the propeller fan)

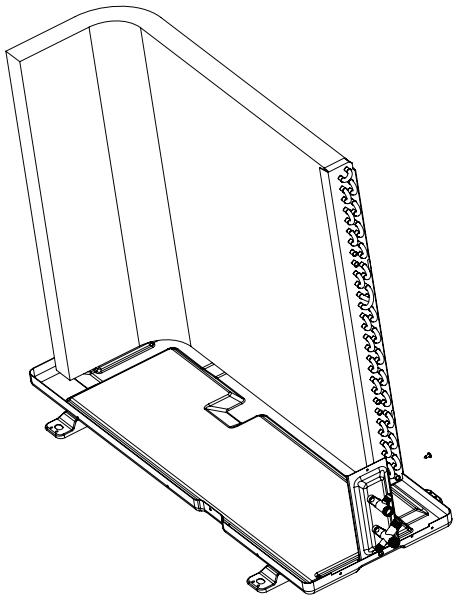
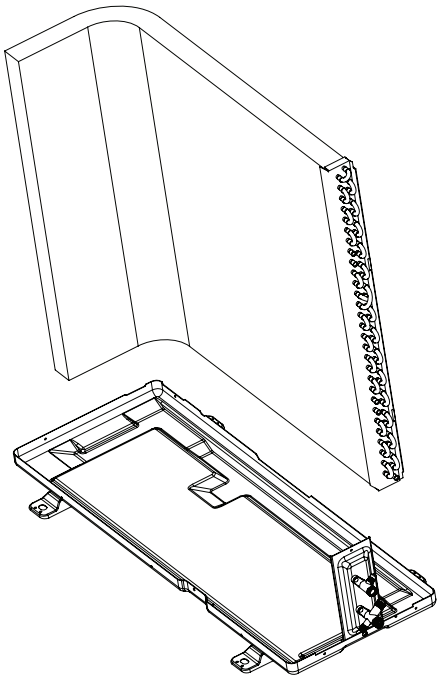
Step	Procedure		Points
2	Loosen the fixing screws and lift the fan motor.		

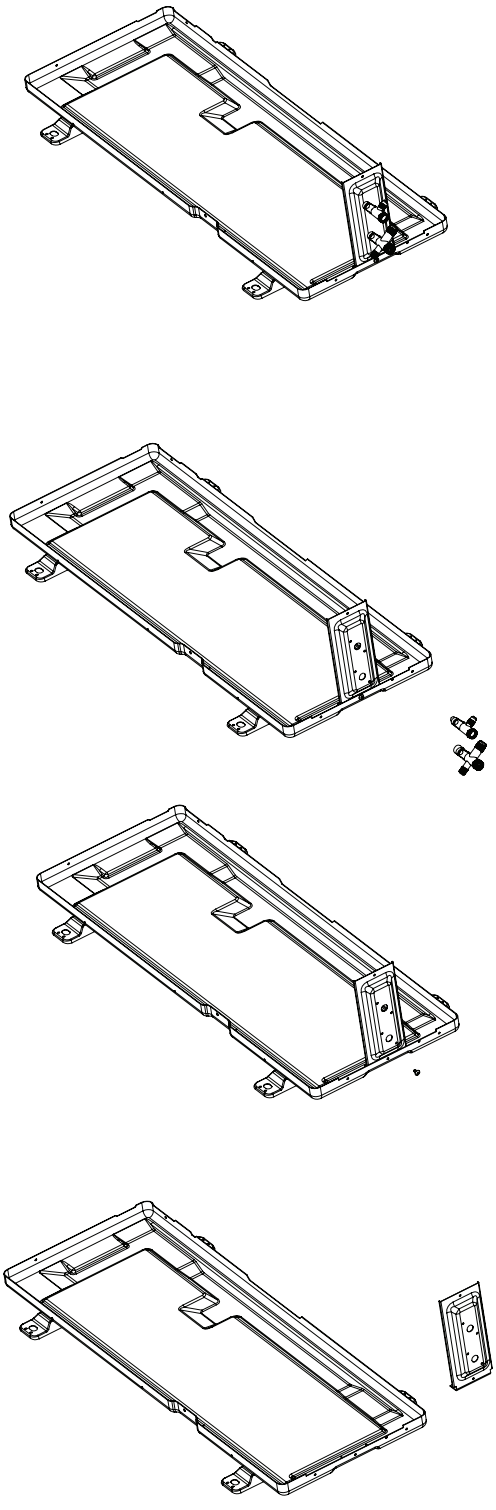
Step	Procedure		Points
3	Remove the fixing screws, then lift the fan motor bracket	 	

Step	Procedure		Points
4	screws, then lift the proof plate.		

Step	Procedure		Points
1	Cut down the and pull out the compressor and remove the		

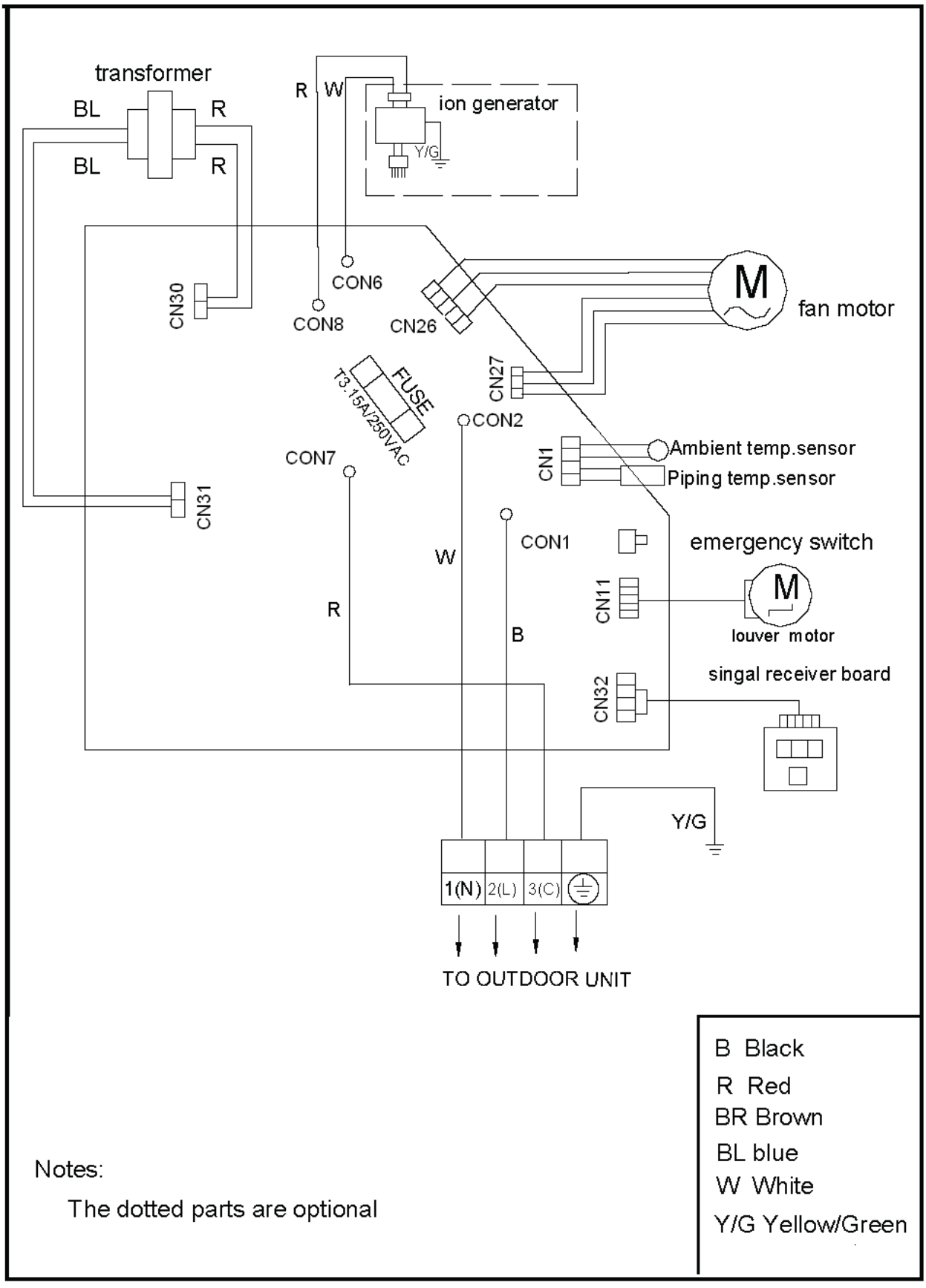
Step	Procedure		Points
2	Loosen the marked fixing screws	 	

Step	Procedure		Points
3	Loosen the fixing hook and remove the heat exchanger	 	

Step	Procedure		Points
4	Remove the valve bracket.		

10.Wiring Diagrams

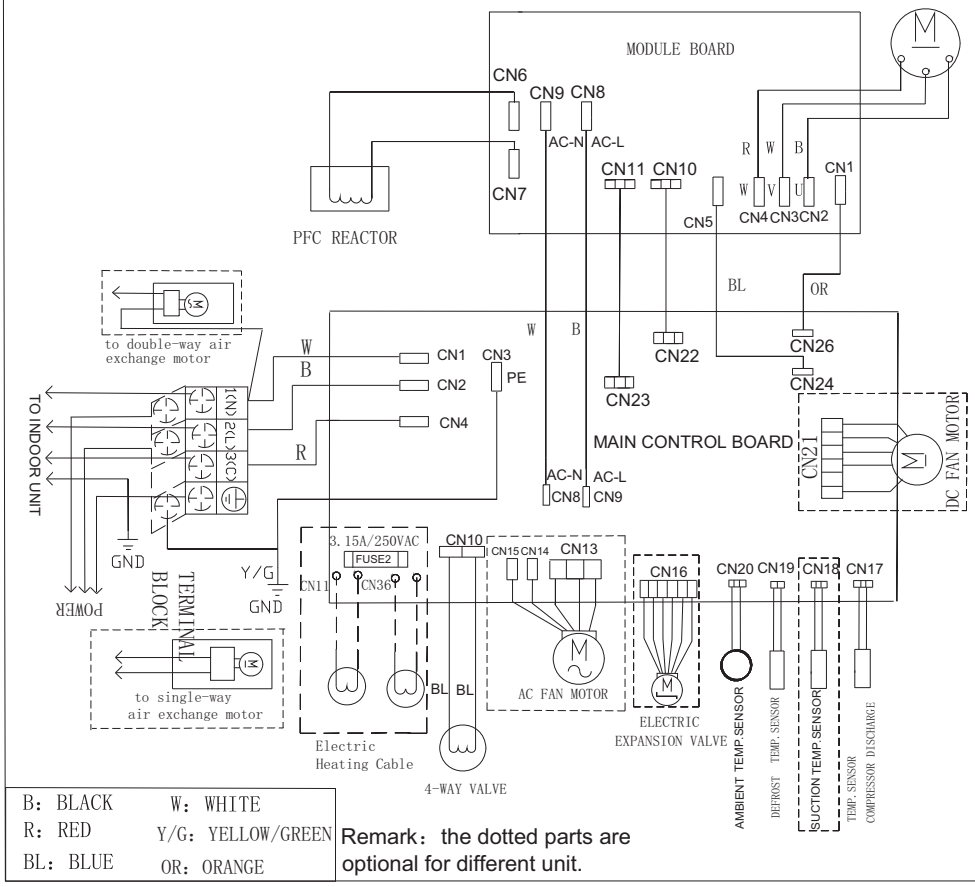
10..1. Indoor unit



10.2.Outdoor unit

OUTDOOR WIRING DIAGRAM

0010527905



B: BLACK W: WHITE
R: RED Y/G: YELLOW/GREEN
BL: BLUE OR: ORANGE

Remark: the dotted parts are optional for different unit.

WARNING

CAUTION

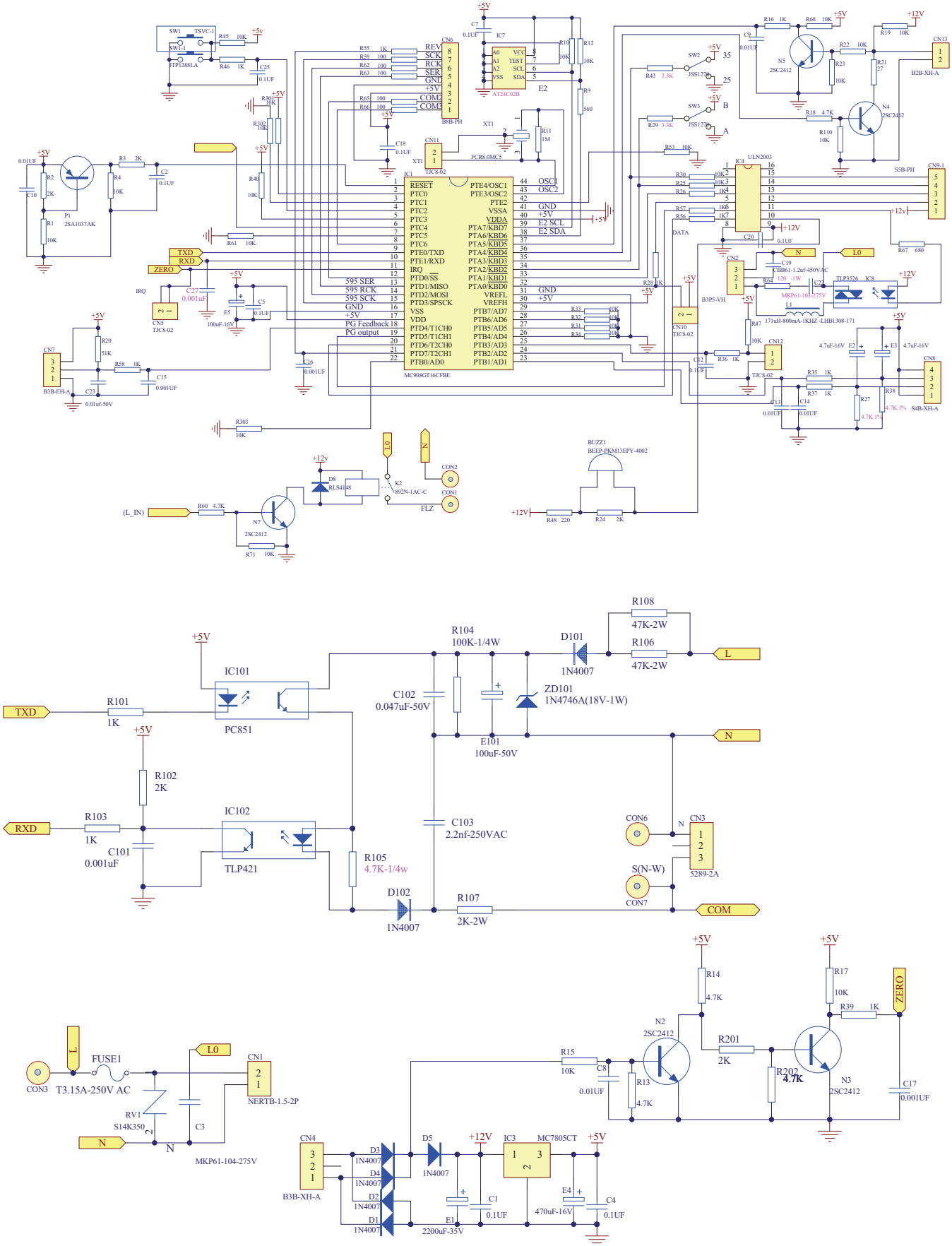
DON'T TOUCH CAPACITOR, EVEN AFTER PLUG-OFF (DANGER OF ELECTRIC SHOCK)

The capacitor retains high voltage even after the plug-off. For your safety, be sure to wait at least 5 minutes. after plug off and use a tester to confirm the voltage between connector P and N(on module board) is less than DC 10V before start servicing.

Description	LED1 Flash Times
Outdoor EEPROM error	1
The protection of IPM	2
Overcurrent protection of AC electricity	3
Communication fault between the IPM and CBD	4
Over pressure or Overheat protection for the compressor	5
Power voltage is too high or low	6
Overheat protection for exhaust temperature	8
Frost-removing temperature sensor failure	10
Ambient temperature sensor failure	12
Exhaust temperature sensor failure	13
Deviate from the normal for the compressor	18
Loop of the station detect error	19
Overcurrent of the compressor	24
Overcurrent protection for single-phase of the compressor	25

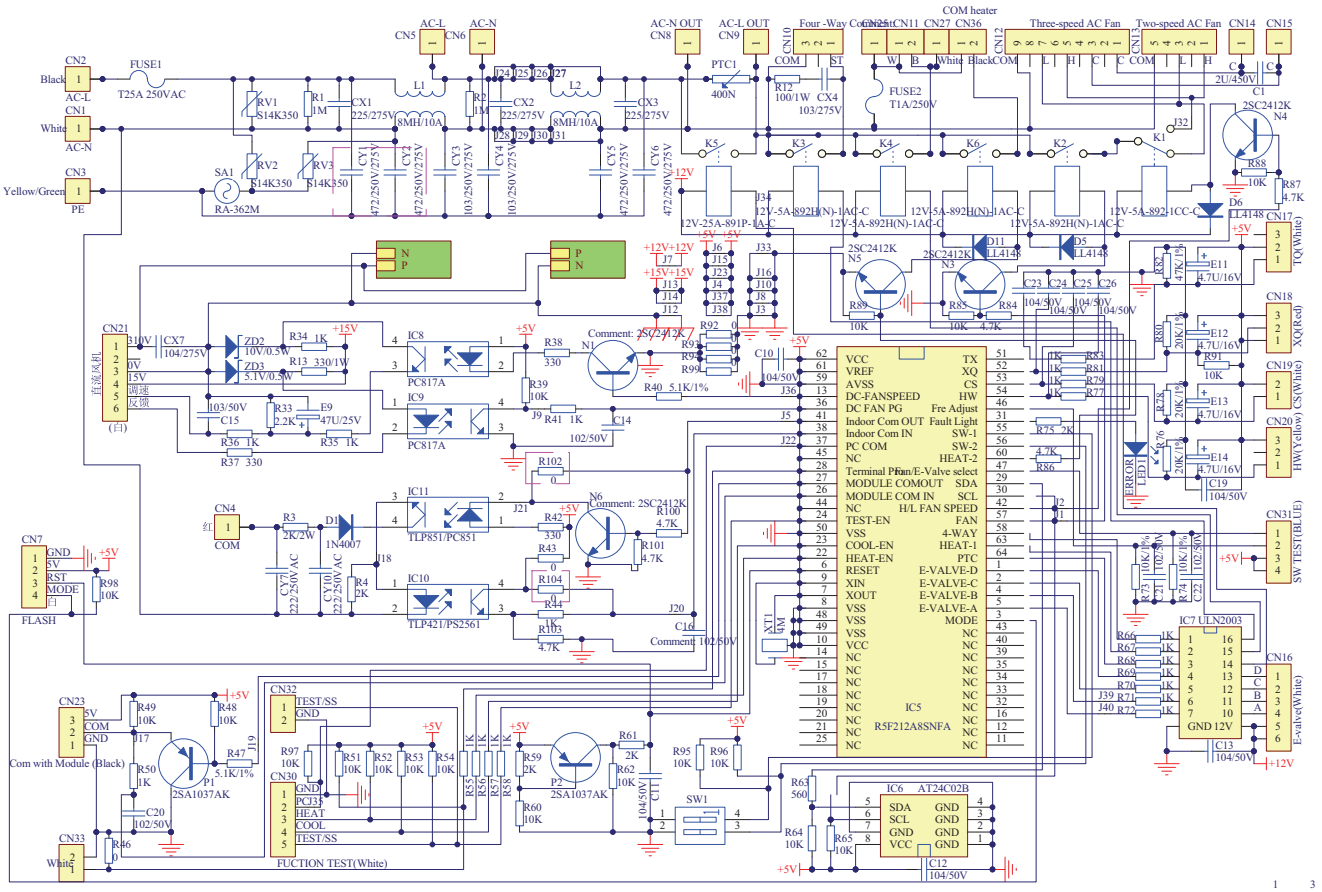
11.Circuit Diagrams

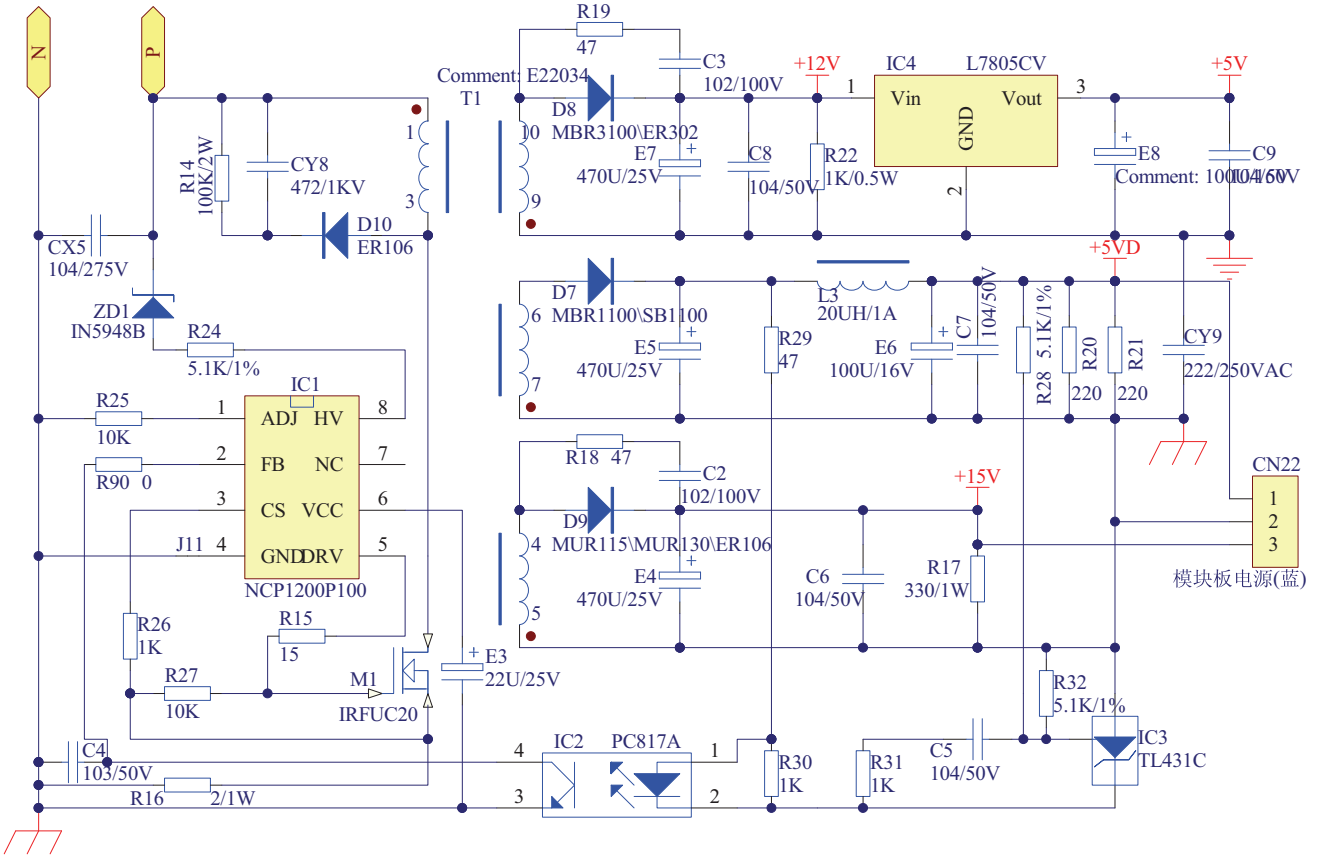
11.1.Indoor unit

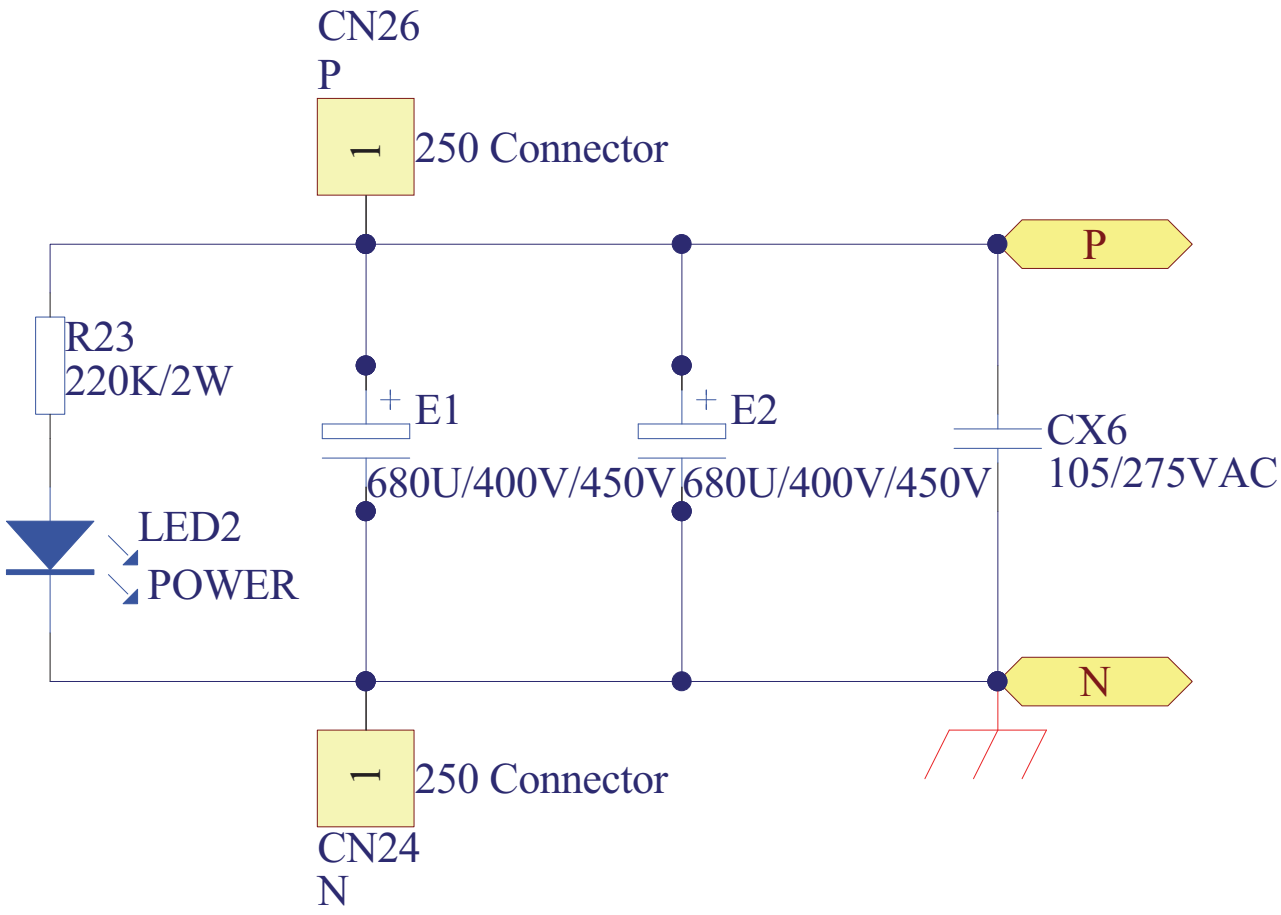


11.2.Outdoor unit

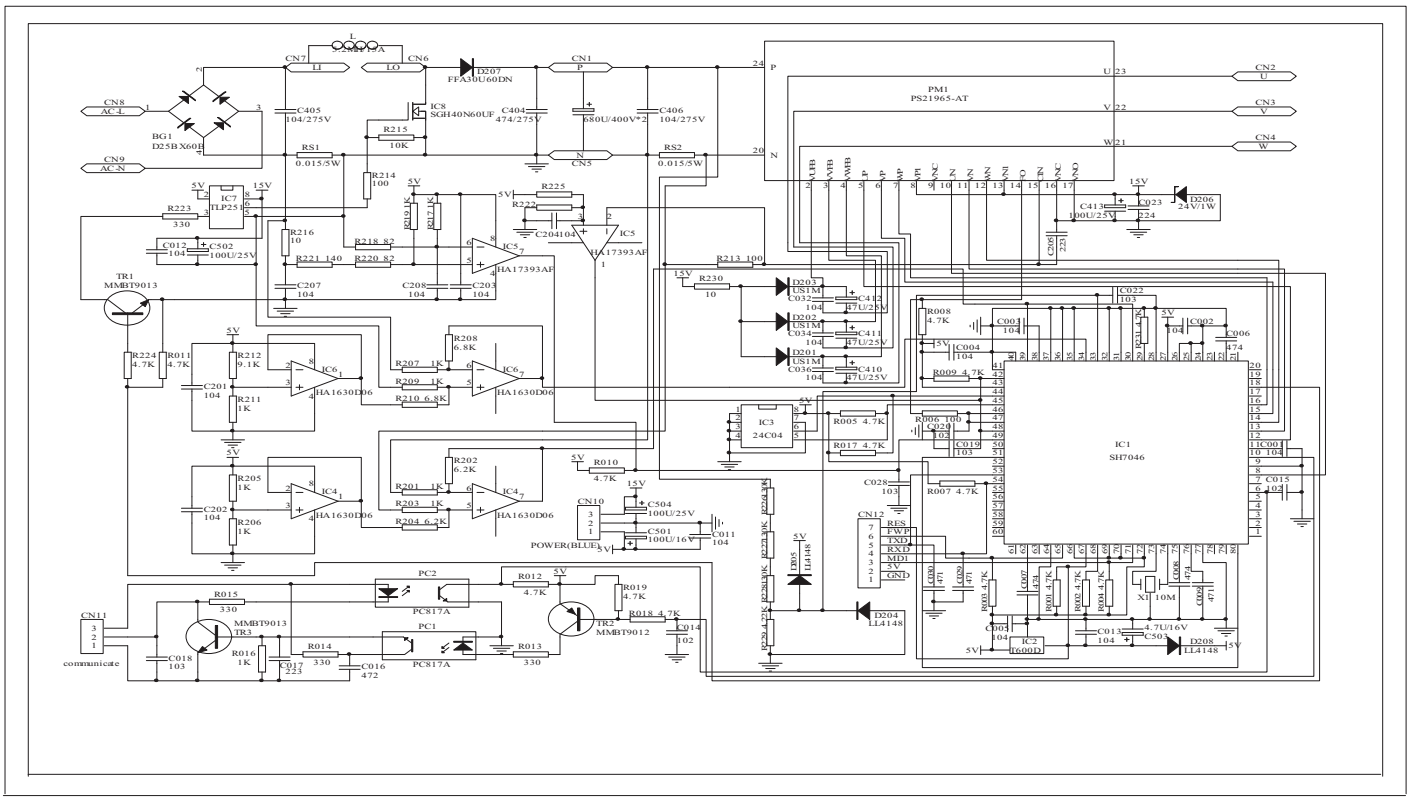
11.2.1 Control Board Circuit Diagrams



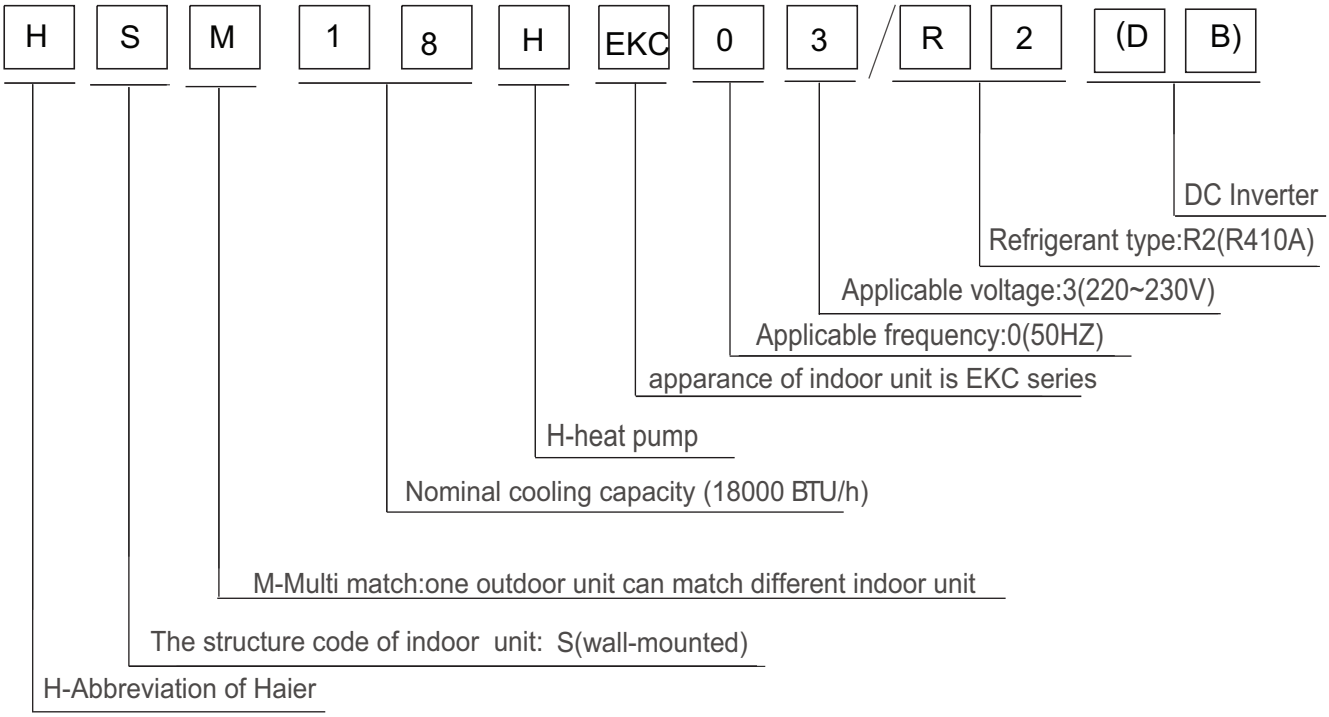




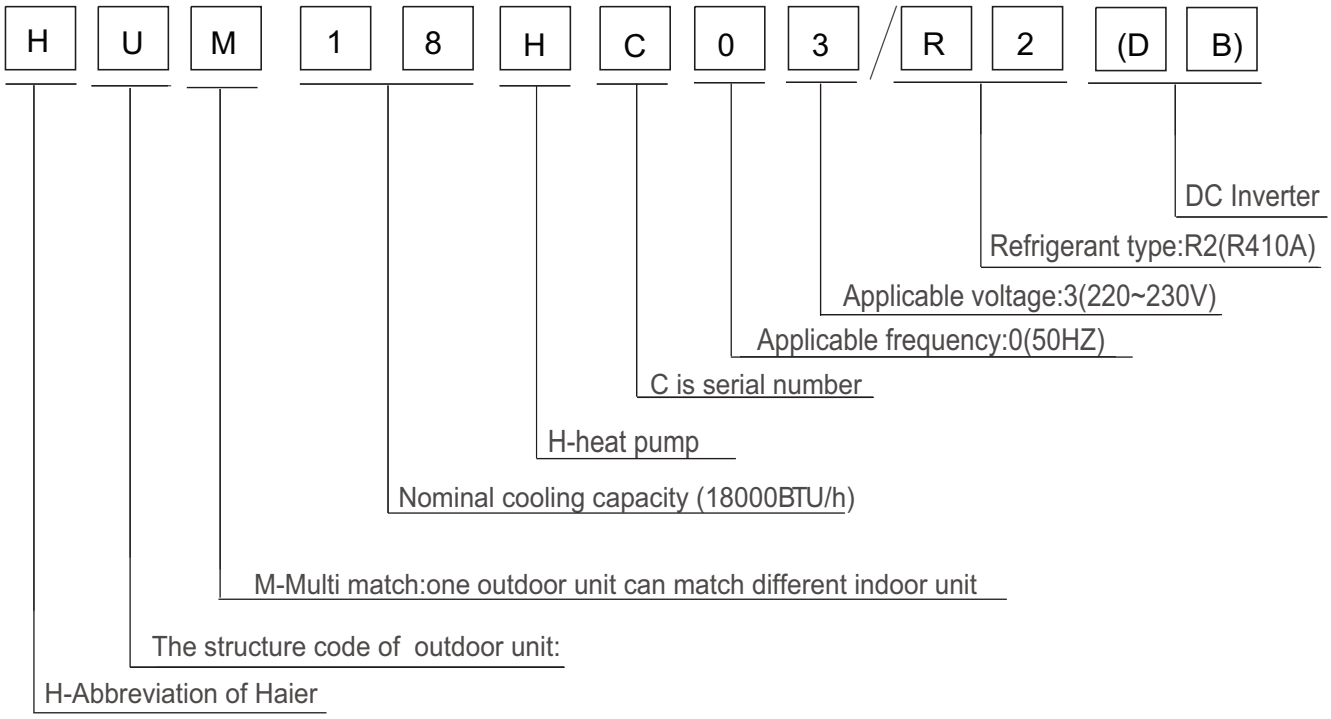
11.2.2 Module Board Circuit Diagram



12 Description of coding rules of unit model


H S M 1 8 H EKC 0 3 / R 2 (D B)
DC Inverter
Refrigerant type:R2(R410A)
Applicable voltage:3(220~230V)
Applicable frequency:0(50HZ)
apparance of indoor unit is EKC series
H-heat pump
Nominal cooling capacity (18000 BTU/h)
M-Multi match:one outdoor unit can match different indoor unit
The structure code of indoor unit: S(wall-mounted)
H-Abbreviation of Haier

HSM18HRAC03/R2(DB) means 18000BTU.


H U M 1 8 H C 0 3 / R 2 (D B)
DC Inverter
Refrigerant type:R2(R410A)
Applicable voltage:3(220~230V)
Applicable frequency:0(50HZ)
C is serial number
H-heat pump
Nominal cooling capacity (18000BTU/h)
M-Multi match:one outdoor unit can match different indoor unit
The structure code of outdoor unit:
H-Abbreviation of Haier

HUM18HC03/R2(DB) means18000BTU.

Examples:

HSU-07RD03/R1,It represents wall-mounted split type heat pump air conditioner.The cooling capacity is 7000BTU/h,and the power supply is 220-230V/50Hz,"D" means the developing sequence,and"R1" means the refrigerant is R407C.

Sincere Forever

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